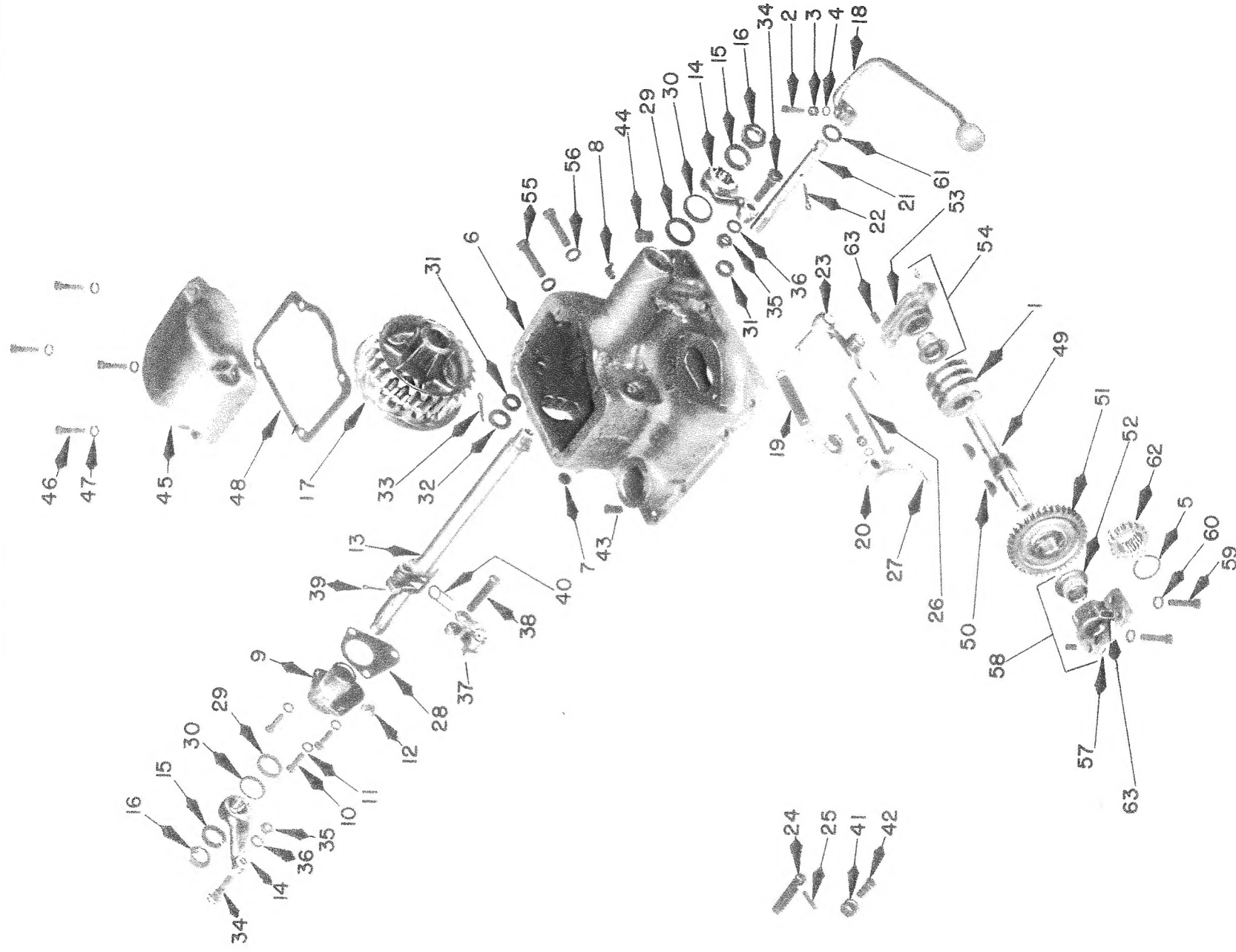


MECHANICAL POWER LIFT



MECHANICAL POWER LIFT

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1	1H-1050	WORM, Power Lift	1	320001-		
2	1A-1056	SET SCREW, Trip Pedal and Trip Arm	2	320001-		
3		915002 Nut, 3/8 - 24 Hex	2			
4		920124 Lock Washer, 3/8 Shakeproof	2			
5	1K-1075	SNAP RING, Transmission Input Shaft	1	320001-		
6	1K-1501-A	HOUSING	1	320001-		
7		935010 Plug, 13/16 Dia Welch Expansion	1			
8		939017 Fitting, 1/8 PT x 67-1/2° Elbow Grease	1			
9	1C-1502-A	BEARING, Shaft	1	320001-		
10		908332 Cap Screw, 3/8 - 16 x 1 Hex Hd	3			
11		920083 Lock Washer, 3/8	3			
12		939017 Fitting, 1/8 PT x 67-1/2° Elbow Grease	1			
13	1K-1503	SHAFT	1	320001-		
14	1C-1504-A	LEVER, Shaft	2	320001-		
15		920093 Lock Washer, 1	2			
16		S-144 Nut, 1 - 14 Hex	2			
17	1C-1505	GEAR, Worm	1	320001-		
18	1KA-1506-A	PEDAL, Thdp	1	320001-		
19	1H-1507	SPRING	1	320001-		
20	1H-1508	ARM, Rear Trip (Order 1HS-1508)	1	320001-		
	1HS-1508	ARM (1H-1508) with Roller (1B-1525) and Pin (1B-1526), Rear Trip	1	320001-		
21	1K-1509-A	SHAFT, Rear Arm	1	320001-		
22		932025 Cotter Pin, 5/32 x 1	1			
	1B-1510	ARM, Front Thdp (Order 1CS-1510)	1	320001-		
		S-1367 Pin, 1/4 x 1-1/8 Roll	1			
23	1CS-1510	ARM, SHAFT AND ROLLER, Front	1	320001-		
24	1C-1511	SHAFT, Front Trip Arm (Order 1CS-1510)	1	320001-		
25	1B-1512	PIN, Thdp Arm (1/4 x 1-3/8)	1	320001-323150		
26	1K-1513	LINK, Thdp Arm	1	320001-		
27		932008 Cotter Pin, 3/32 x 3/4	2			
28	1C-1514	GASKET, Shaft Bearing	1	320001-		
29	1C-1515	OIL SEAL, Shaft	2	320001-		
30	1C-1516	RETAINER, Shaft Oil Seal	2	320001-		
31	1B-1518	OIL SEAL, Thdp Lever Shaft	2	320001-		
32		920014 Washer, 11/16 Platin	1			
33		932035 Cotter Pin, 3/16 x 1-1/4	1			
34	1B-1519-B	BOLT, Connecting	2	320001-		
35		915238 Nut, 1/2 - 13 Hex Jam	2			
36		920085 Lock Washer, 1/2	2			
37	1BS-1520-B	CARRIER, ROLLER AND PIN	1	320001-		
38	1C-1521	PIN, Power Lift Roller Carrier	1	320001-		
39		932025 Cotter Pin, 5/32 x 1	1			
40	1B-1522	SPRING, Roller Carrier	1	320001-		
41	1B-1525	ROLLER, Thdp	2	320001-		
42	1B-1526	PIN, Thdp Roller	2	320001-		

MECHANICAL POWER LIFT

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
43	1B-1527	DOWEL, Housing	1	320001-		
44	1K-1527	DOWEL, Housing	1	320001-		
45	1K-1533	COVER, Housing	1	320001-		
46		908334 Cap Screw, 3/8 - 16 x 1-1/2 Hex Hd	4			
47		920083 Lock Washer, 3/8	4			
48	1K-1534	GASKET, Housing Cover	1	320001-		
49	1K-1535	SHAFT, Worm	1	320001-		
50		937026 Key, 1/4 x 1-1/8 Woodruff	2			
51	1K-1536	GEAR, Drive - 38 Teeth	1	320001-		
52	1H-1537	BUSHING, Worm Shaft	2	320001-		
53	1K-1538	BEARING, Front Worm Shaft (Order 1KS-1538)	1	320001-		
54	1KS-1538	BEARING with Bushing (1H-1537) and Dowel Pin (1K-1584), Front Worm Shaft	1	320001-		
55		908359 Cap Screw, 1/2 - 13 x 2 Hex Hd	2			
56		920085 Lock Washer, 1/2	2			
57	1K-1538-A	BEARING, Rear Worm Shaft (Order 1KS-1538-A)	1	320001-		
58	1KS-1538-A	BEARING with Bushing (1H-1537) and Dowel Pin (1K-1584), Rear Worm Shaft	1	320001-		
59		908346 Cap Screw, 7/16 - 14 x 1-1/2 Hex Hd	2			
60		920084 Lock Washer, 7/16	2			
61	1H-1541	WASHER, Trip Lever Shaft	1	320001-		
62	1K-1542	PINION, Drive - 18 Teeth	1	320001-		
63	1K-1584	DOWEL PIN, Worm Shaft Bearing (3/8 x 5/8)	4	320001-		

HYDRA-ELECTRIC LIFT

SECTION I

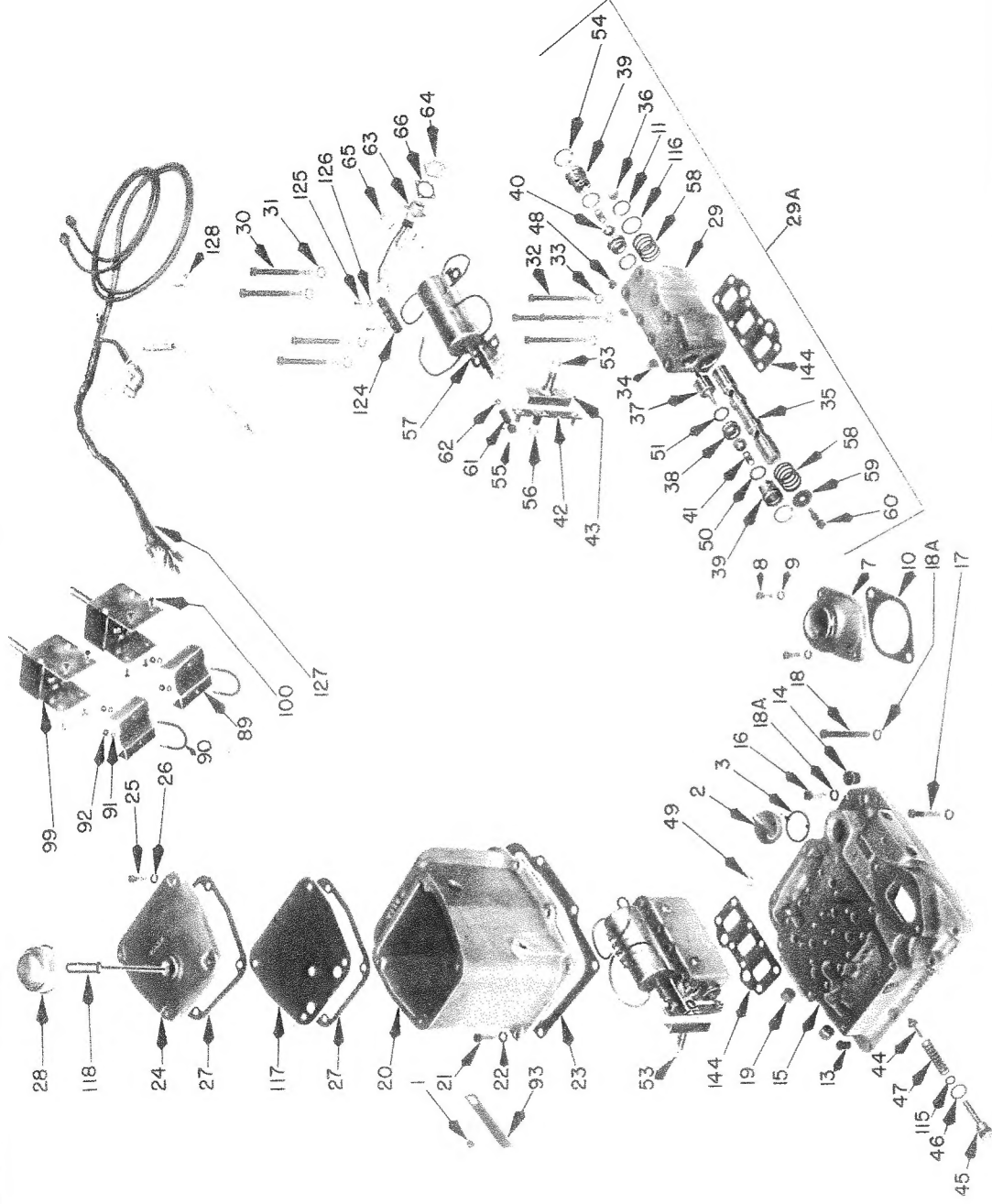
The Hydra-Lectric and Hydraulic Control units are divided into Sections I, II and III.

Tractor serial numbers or unit serial numbers (identified by prefix letter K) as well as parts shown may be duplicated in all three sections.

Section III covers the Hydra-Lectric and Hydraulic Control units starting with Super 77 tractors.

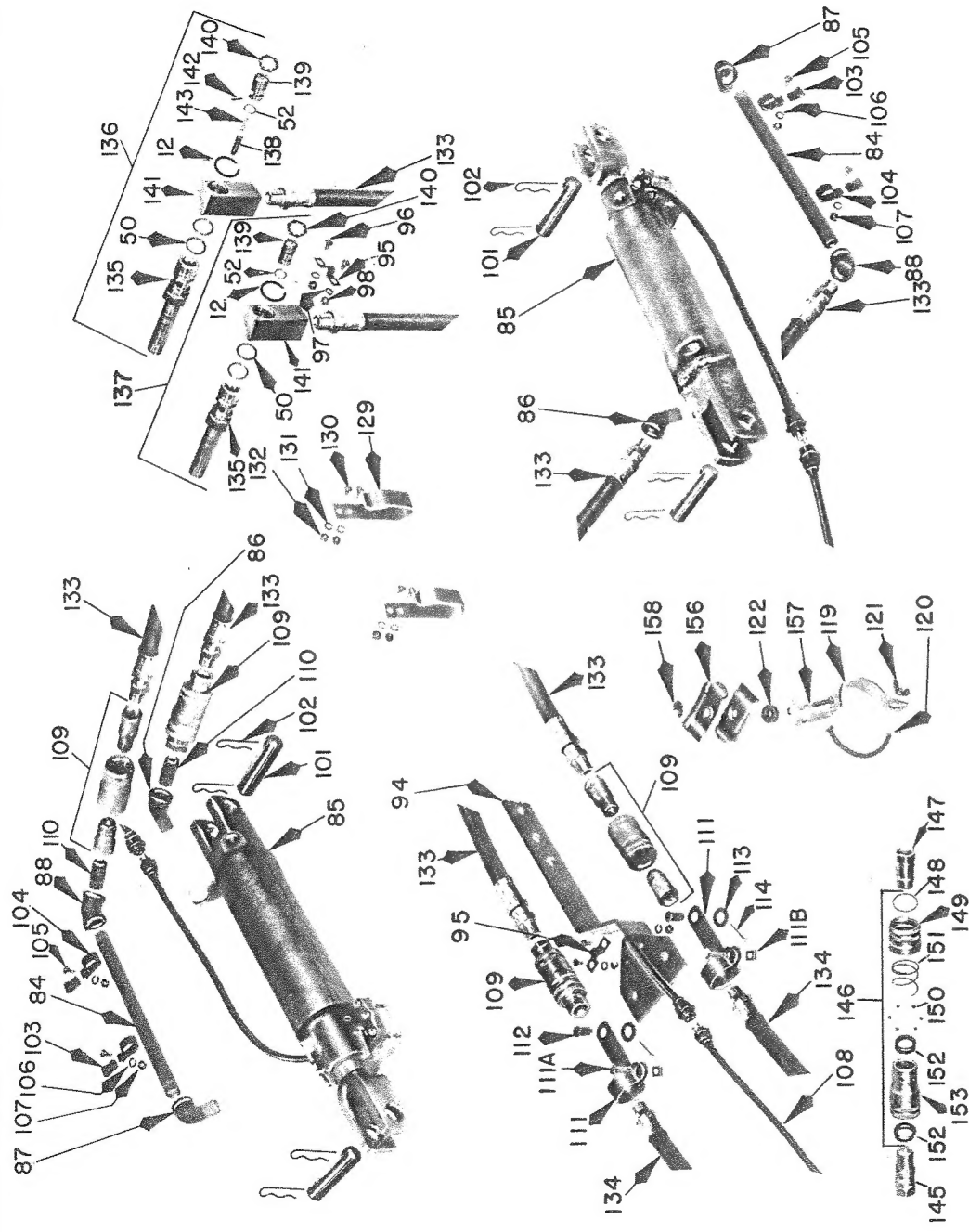
Check all three sections before ordering repair parts.

HYDRA-ELECTRIC LIFT



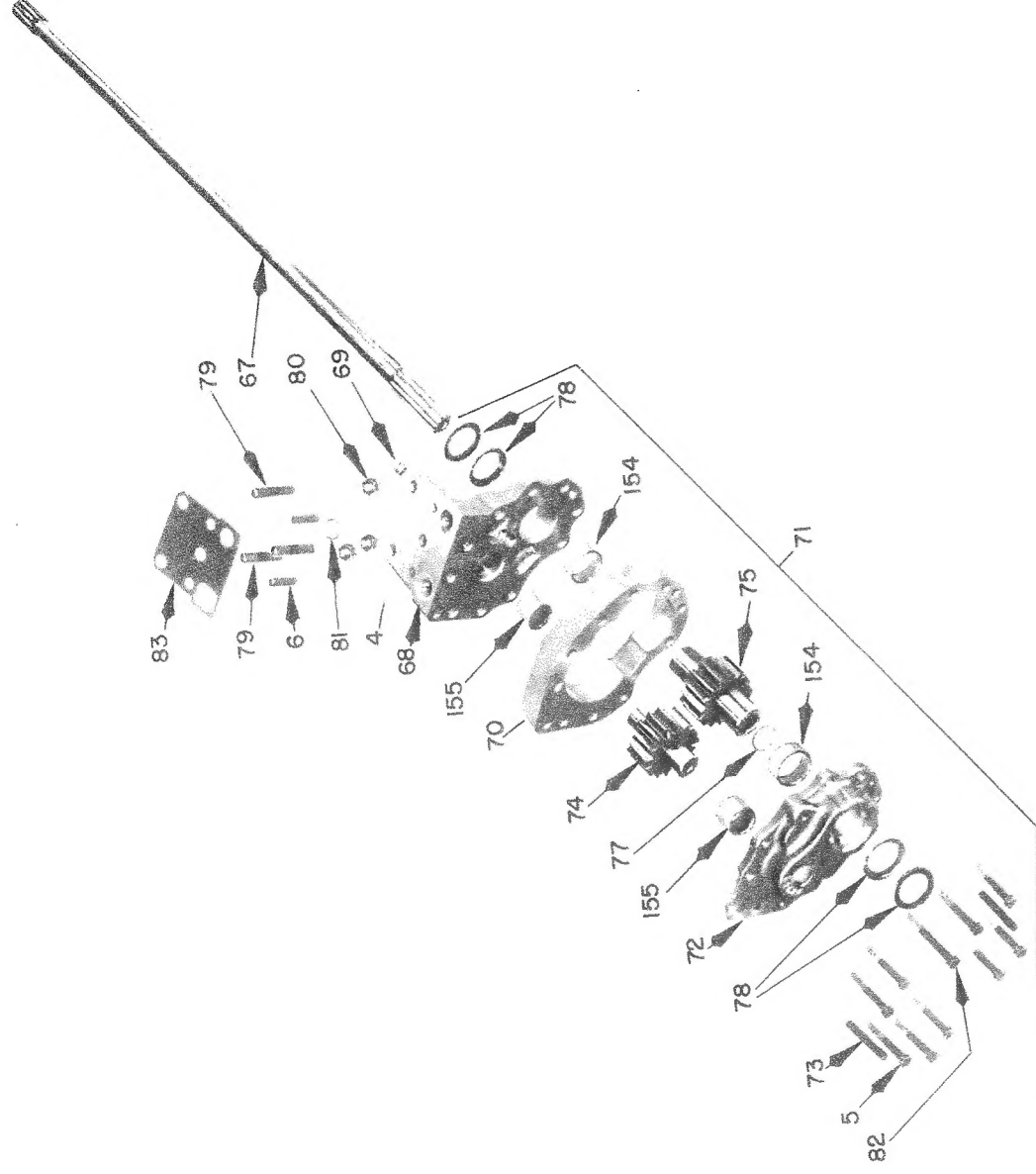
Ref. No.	Part Number	Description	Hydra-Electric 2 CyL	1 CyL	Unit or Tractor Serial Number
1	1H-212	PLUG, Reservoir	1	1	K1000-K35000
2	1CA-297	CAP, Filler	1	1	K1000-K35000
3	1C-298	GASKET, Filler Cap	1	1	K1000-K35000
4	1B-398-A	STUD - 5/16 x 1-1/4 (With 1K-2004)	4	4	K4961-K7180
5	1L-577	PACKING, "O" Ring (Order 1K-2264)	1	1	K4082-K29132
6	1C-580	CAP SCREW, 3/8 x 2-3/8 Drilled Head S-2880 Wre, No. 16 Ga Annealed - 42" Long	9	9	K1000-K7124
7	1B-597	PIN, Dowel	1	1	K1000-K35000
8	1K-914-A	SOCKET, Shift Lever	2	2	K1000-K35000
9		S-3071 Cap Screw, 3/8 - 16 x 1-1/8 Hex Hd 920083 Lock Washer, 3/8	2	2	
10	1K-915-A	GASKET, Shift Lever Socket	1	1	K1000-K35000

77 PARTS BOOK



Ref. No.	Part Number	Description	Hydro-Lectric 2 Cyl. 1 Cyl.	Unit or Tractor Serial Number
11	1B-1073	SNAP RING, Selector Valve Spool	2	K1000-K9494
12	1L-1080	SNAP RING, Restrictor Swivel (1 used on Orchard)	4	RC 320001-6502 Std 269001-6502
	1K-1272-C	CLIP, Control Wiring Harness	1	1
13	1B-1527	PIN, Dowel	1	K1000-K35000
14	1K-1527	PIN, Dowel	1	K1000-K35000
15	1K-2001	BASE, Control Mounting (Order 1 KSR-2001-C)	1	K1000-K2137
16		908332 Cap Screw, 3/8 - 16 x 1 Hex Hd	8	
17		908335 Cap Screw, 3/8 - 16 x 1-3/4 Hex Hd	2	
18		908340 Cap Screw, 3/8 - 16 x 3 Hex Hd	1	
18A		920083 Lock Washer, 3/8	11	
19		S-1917 Plug, 1/2 Pipe - Cisk Hd	4	
		S-1871 Nipple, 1/2 x 3-1/2 Steel Pipe	2	
		S-1783 Elbow, 1/2 x 90° Mall	2	
		S-1704 Nipple, 1/2 Close Steel Pipe	1	
		S-2621 Elbow, 1/2 x 90° Mall Street	2	

HYDRA-ELECTRIC LIFT



Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Unit or Tractor Serial Number
15	1K-2001-A	BASE, Control Mounting 908332 Cap Screw, 3/8 - 16 x 1 Hex Hd 908335 Cap Screw, 3/8 - 16 x 1-3/4 Hex Hd 908340 Cap Screw, 3/8 - 16 x 3 Hex Hd 920083 Lock Washer, 3/8 S-1917 Plug, 1/2 Pipe - Ctsk Hd S-2621 Elbow, 1/2 x 90° Mall Street - Orchard	1	K2138-K9494
16			8	
17			2	
18			1	
18A			11	
19			2	
	1KSC-2001-H	MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydra-Electric two cylinder units)	1	K1000-K35000
	1KSD-2001-H	MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydra-Electric one cylinder units)	1	K1000-K35000
20	1K-2002	HOUSING, Reservoir 908332 Cap Screw, 3/8 - 16 x 1 Hex Hd 920083 Lock Washer, 3/8	1	K1000-K7180
21			8	
22			8	
23	1K-2003	GASKET, Reservoir Housing (1 KA-2003-A will work)	1	K1000-K20451

SECTION X
OPTIONAL EQUIPMENT

77 PARTS BOOK

HYDRA-ELECTRIC LIFT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Unit or Tractor Serial Number
24	1K-2004	COVER, Reservoir 908316 Cap Screw, 5/16 - 18 x 7/8 Hex Hd	1	K1000-K7180
25		920082 Lock Washer, 5/16	4	
26		915112 is required when 1B-398-A Stud is used in place of 908316 Cap Screw	4	
		915112 Nut, 5/16 - 18 Hex	4	
27	1K-2005	GASKET, Reservoir Cover	2	K1000-K7180
28	1K-2006	BREATHER	1	K1000-K7180
29	1K-2007	BODY, Selector Valve (Requires 4 Mounting Cap Screws) S-3143 Cap Screw, 3/8 - 16 x 3-3/4 Hex Hd	2	K1000-K2137
30		S-3143 Cap Screw, 3/8 - 16 x 3-3/4 Hex Hd	8	
31		920156 Lock Washer, 3/8 Internal Tooth	4	
32		BODY, Selector Valve (Requires 8 Mounting Cap Screws) S-3143 Cap Screw, 3/8 - 16 x 3-3/4 Hex Hd	2	K2138-K9494
33		S-3146 Cap Screw, 5/16 - 18 x 3-3/4 Hex Hd	8	
34		920155 Lock Washer, 5/16 Internal Tooth	4	
		S-1919 Plug, 3/8 Pipe - Ctsk Hd	2	K1000-K2137
29A	1KSA-2007	VALVE Assembly, Selector (1KSA-2007-C or 1KSB-2007-C will work)	1	K2138-K9494
29A	1KSA-2007-A	VALVE Assembly, Selector - RH	1	K2138-K9494
29A	1KSB-2007-A	VALVE Assembly, Selector - LH	1	K1000-K9494
35	1K-2008	SPOOL, Selector Valve	2	K1000-K9494
36		S-1919 Plug, 3/8 Pipe - Ctsk Hd	2	
37	1K-2009	PLUNGER, Interlock	2	K1000-K9494
38	1K-2010	SEAT, Interlock Valve	4	K1000-K9494
39	1K-2011	GUIDE, Interlock Valve	4	K1000-K9494
40		S-3735 Ball, 3/4 Dia Hardened Steel	4	
41	1K-2012	SPRING, Interlock - Large	4	K1000-K35000
42	1KS-2015	LEVER Assembly, Solenoid	2	K1000-K23976
43	1KS-2018	SHAFT Assembly, Manual Valve Actuating	2	K1000-K19079
44	1K-2019	PLUNGER, Relief Valve	1	K1000-K35000
45	1K-2020	GUIDE, Relief Valve	1	K1000-K35000
46	1K-2021	WASHER, Relief Valve Crush	Req.	K1000-K9494
47	1K-2022	SPRING, Relief Valve	1	K1000-K35000
48	1KS-2024-B	VALVE Assembly, Thermal Relief	8	K1000-K35000
49	1K-2026	PACKING, 3/32 x 5/8 "0" Ring (Used in Base Plate)	12	RC 32000 I-6502 Std 26900 I-6502
50	1K-2027	PACKING, 1/8 x 7/8 "0" Ring (Used in Swivel Valves) (Only 2 used on Orchard)	4	K1000-K35000
51	1K-2028	PACKING, 1/8 x 3/4 "0" Ring (Used in Valve Seats)	2	K1000-K35000
52	1K-2029	PACKING, 3/32 x 1/2 "0" Ring (Used in Swivel Valves) (Only 1 used on Orchard)	2	K1000-K35000
53	1K-2029-A	PACKING, 1/16 x 3/8 "0" Ring	4	K1000-K35000
54	1K-2030	SNAP RING, No. 112 Truarc - Internal	4	K1000-K9494
55	1K-2031-A	RING, External Retaining (Small)	4	K1000-K35000
56	1K-2031-B	RING, External Retaining (Large)	2	K1000-K35000
57	1KS-2032	SOLENOID Assembly, Valve Actuating (Order 1KS-2032-A)	2	K1000-K9610

HYDRA-ELECTRIC LIFT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Unit or Tractor Serial Number
58	1K-2033	SPRING, Valve Centering	4	K1000-K949 4
59	1K-2034	WASHER, Valve Spool	2	K1000-K949 4
60	1K-2036	JOINT, Ball Socket (Threaded)	2	K1000-K35000
61	1K-2037	JOINT, Ball Socket (Tapped)	2	K1000-K35000
62		915667 Nut, No. 10 - 32 Mach Screw Hex	2	
63	1KS-2038	CONNECTOR Assembly, Solenoid (6 Wires)	1	K1000-K35000
64		S-896 Palnut, 7/8 - 20	1	
65		908953 Screw, No. 4 - 40 x 3/8 Mach	4	
66	1K-2039	GASKET, Solenoid Connector	1	K1000-K35000
67	1KA-2041	SHAFT, Pump Drive (Not required on tractors with Power Take-Off)	1	K1000-K35000
68	1K-2042	PLATE, Pump Front (Order 1K-2042-A)	1	K1000-K4081
69		S-1922 Plug, 1/4 Std Hdless Slotted Steel Pipe	1	
68	1K-2042-A	PLATE, Pump Front	1	K4082-K35000
69		S-1922 Plug, 1/4 Std Hdless Slotted Steel Pipe	1	
70	1K-2043-A	PLATE, Pump Center (Order 1KSRA-2049-B)	1	K1000-K7124
71	1KS-2043-B	PUMP Assembly (Will replace any prior pump)	1	K1000-K1100
72	1K-2044	PLATE, Pump Rear	1	K1000-K35000
73	1K-2045	DOWEL, Pump Housing	1	K1000-K35000
74	1KS-2046	GEAR AND SHAFT Assembly, Pump Idle (Order 1KSRA-2049-B)	2	K1000-K7124
75	1KS-2049	GEAR AND SLEEVE Assembly, Pump (Order 1KSRA-2049-B)	1	K1000-K1100
	1KSRA-2049-B	PLATE AND GEAR Package, Pump Center (Replacement) (Idle and Drive Gears)	1	K1000-K1100
77	1K-2052	SNAP RING, Pump (Not required on tractors with Power Take-Off)	1	K1000-K35000
78	1K-2053	SEAL, Pump Oil	4	K1000-K35000
79	1K-2054	STUD - 7/16 x 1-7/8	3	K1000-K35000
80		915058 Nut, 7/16 - 20 Castle	3	
		S-2880 Wire, No. 16 Ga Annealed - 14" Long	1	
81	1K-2055	PACKING, 3/32 x 11/16 "O" Ring	1	K1000-K35000
82	1K-2056	CAP SCREW, 3/8 x 3 Drilled Head	1	K1000-K7124
83	1K-2057	GASKET, Pump Front Plate	1	K1000-K4081
84	1K-2058	PIPE, Cylinder (With 1KS-2061 and 1KS-2061-A)	2	RC 320001-6502 Std 269001-6502
85	1KS-2061	CYLINDER and Follow-Up Assembly (Order 1KSA-2061) (Cable Male Connector has four same size terminals)	2	RC 320001-332449 Std 269001-271515
86		(1KS-2061-A with 1K-2222-C will work)	1	
87		S-1944 Elbow, 1/2 x 45° Mall Street	2	
88		S-2621 Elbow, 1/2 x 90° Mall Street	2	
		S-1943 Elbow, 1/2 x 45° Mall	2	
	1KSA-2061	CYLINDER and Follow-Up with Fittings and Pins (1KSA-2061-A with 1K-2222-C will work)	2	RC 320001-332449 Std 269001-271515
85	1KS-2061-A	CYLINDER and Follow-Up Assembly (Order 1KSA-2061-A) (Cable Male Connector has three large and one small terminal)	2	RC 320001-332449 Std 269001-271515
86		S-1944 Elbow, 1/2 x 45° Mall Street	2	
87		S-2621 Elbow, 1/2 x 90° Mall Street	2	
88		S-1943 Elbow, 1/2 x 45° Mall	2	

HYDRA-ELECTRIC LIFT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Unit or Tractor Serial Number
	IKSA-2061-A	CYLINDER and Follow-Up with Fittings and Pins	2	RC 3 32450-3410 33 Std 2715 18-27 2900
89	1K-2062	BRACKET, Hand Switch	2	RC 32000 1-650 2 Std 26 900 1-650 2
90	1K-2063	U-BOLT, Hand Switch	2	RC 32000 1-650 2 Std 26 900 1-650 2
91		920079 Lock Washer, No. 10	4	
92		915667 Nut, No. 10 - 32 Hex	4	
93	1K-2064	LEVER, Manual Valve Actuation	1	K1000-K2 3976
94	1KS-2066	BRACKET Assembly, Coupling (For Drawn Implements)	1	RC 32000 1-3410 33 Std 26 900 1-27 2900
94	1MS-2066	908335 Cap Screw, 5/8 - 18 x 2 Hex Hd	1	
95	1K-2067	FASTENER, Cable	2	RC 32000 1-3410 33 Std 26 900 1-27 2900
96		909052 Screw, 1/4 - 20 x 1/2 Mach	4	
97		920081 Lock Washer, 1/4	4	
98		915111 Nut, 1/4 - 20 Hex	4	
	1K-2068	GROMMET, Rubber (3/8 x 1-1/2 OD) (Rear Panel)	1	RC 32000 1-650 2 Std 26 900 1-650 2
99	1KS-2070	SWITCH Assembly, Hand (Order 1KS-2070-A)	2	RC 32000 1-3410 33 Std 26 900 1-27 2900
100		S-2564 Fastener, No. 10 - 32 x 7/16 Sems	8	
101	1K-2071	PIN, Cylinder Mounting	4	RC 32000 1-650 2 Std 26 900 1-650 2
102	1K-2072	CLIP, Cylinder End Pin	8	RC 32000 1-650 2 Std 26 900 1-650 2
103	1K-2073	CLAMP, Cylinder Wire - Small	4	RC 32000 1-650 2 Std 26 900 1-650 2
104	1K-2074	CLAMP, Cylinder Wire - Large	4	RC 32000 1-650 2 Std 26 900 1-650 2
105		909021 Screw, No. 10 - 24 x 5/8 Mach	4	
106		920079 Lock Washer, No. 10	4	
107		915538 Nut, No. 10 - 24 Hex	4	
108	1K-2075	CABLE, Remote Cylinder (For Drawn Implements) (With 1KS-2061) (Cylinder End Connector has four same size terminals)	1	RC 32000 1-32449 Std 26 900 1-27 1515
108	1KS-2075-A	CABLE, Remote Cylinder (For Drawn Implements) (With 1KS-2061-A) (Cylinder End Connector has three large and one small terminal)	1	RC 3 32450-3410 33 Std 2715 16-27 2900
109	1KS-2076	COUPLING, Brining Self-Detaching (For Drawn Implements) (Order 1KS-2076-A) S-1945 Nipple, 1/2 Short Steel Pipe	4	RC 32000 1-3410 33 Std 26 900 1-27 2900
110	1KS-2076-A	COUPLING, Brining Self-Detaching (For Drawn Implements)	2	
109		S-1945 Nipple, 1/2 Short Steel Pipe	4	
110	1KS-2076-B	COUPLING, Pioneer Self-Detaching (For Drawn Implements)	2	RC 32000 1-3410 33 Std 26 900 1-27 2900
109		BRACKET, Self-Detaching Coupling (For Drawn Implements) (With 1KS-2076 or 1KS-2076-A) S-739 Set Screw, 1/4 - 20 x 1 Mach 915111 Nut, 1/4 - 20 Hex	2	RC 32000 1-3410 33 Std 26 900 1-27 2900
111	1K-2077	BRACKET, Self-Detaching Coupling (For Drawn Implements)	2	
111A			2	
111B			2	
111	1K-2077-A	BRACKET, Self-Detaching Coupling (For Drawn Implements) (With 1KS-2076-B)	2	RC 32000 1-3410 33 Std 26 900 1-27 2900

HYDRA-ELECTRIC LIFT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Unit or Tractor Serial Number
112	1K-2078	PIN, Coupling Mounting (For Drawn Implements)		
113		9200 11 Washer, 1/2 Plain	2	RC 320001-341033
114		9320 17 Cotter Pin, 1/8 x 1	2	Std 26900 1-27 2900
115	1K-2079	SHIM, Relief Valve Adjusting	Req.	K1000-K35000
116	1K-2080	SHIM, Centering Spring Adjusting	Req.	K1000-K9494
117	1K-2081	BAFFLE, Oil	1	K1000-K7180
118	1KS-2082	GAUGE Assembly, Fluid Level	1	K1000-K7180
119	1K-2084	BRACKET, Hose Clamp	2	RC 32000 1-6502 Std 26900 1-6502
120	1K-2085	BOLT, Hose Clamp Bracket	2	RC 32000 1-6502 Std 26900 1-6502
121		915585 Nut, 5/16 - 18 Wing	2	RC 32000 1-6502 Std 26900 1-6502
122	1K-2086	SPACER, Hose Clamp	2	RC 32000 1-6502 Std 26900 1-6502
123	1KS-2087	VALVE, Flow Control (Order 1KS-2104-A)	2	RC 32000 1-332450 Std 26900 1-271654
124	1K-2089	BLOCK, Terminal	2	K1000-K9611
125		S-2553 Screw, No. 6 - 32 x 9/16 Mach	4	
126		920077 Lock Washer, No. 6	4	
127	1KS-2091	HARNES, Control Wiring (With 1KS-206 1) (Order 1KSR-2091-B)	1	RC 32000 1-332449
128		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
	1KSR-2091-B	HARNES Package, Hydra-Electric Control Wiring	1	
127	1KS-2091-A	HARNES, Control Wiring (With 1KS-206 1) (Order 1KSR-2091-C)	1	Std 26900 1-27 1515
128		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
	1KSR-2091-C	HARNES Package, Hydra-Electric Control Wiring	1	
127	1KS-2091-B	HARNES, Control Wiring (With 1KS-206 1-A)	1	RC 32450-341033
128		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
127	1KS-2091-C	HARNES, Control Wiring (With 1KS-206 1-A)	1	Std 27 1516-272900
128		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
127	1MS-2091	HARNES, Control Wiring - Orchard (Tractor Serial Number 269001-271411)	1	
128		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	RC 32000 1-6502 Std 26900 1-6502
129	1K-2092	SUPPORT, Hose (For Drawn Implements)	2	
130		909055 Screw, 1/4 - 20 x 3/4 Mach	2	
131		920081 Lock Washer, 1/4	2	
132		915 111 Nut, 1/4 - 20 Hex	2	
129	1M-2092	GUIDE, Hose - Orchard 915005 Nut, 9/16 - 18 Hex (as spacer)	1	
		90833 3 Cap Screw, 8/8 - 16 x 1-1/4 Hex Hd	1	RC 32000 1-332450 Std 26900 1-271654
133	1K-2093	HOSE Assembly - 60" Long	4	RC 33245 1-6502 Std 27 16 55-6502
133	IK-2093-A	HOSE Assembly - 48" Long	4	
134	1M-2093	HOSE Assembly - 44" Long - Orchard	2	
134	1K-2094	HOSE Assembly - 84" Long (For Drawn Implements)	2	RC 32000 1-6502 Std 26900 1-6502
	1KS-2095	WIRE, Starter Switch to Combination Switch (12" Long)	1	RC 32000 1-6502 Std 26900 1-6502
		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	

SECTION X
OPTIONAL EQUIPMENT

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HYDRA-ELECTRIC LIFT

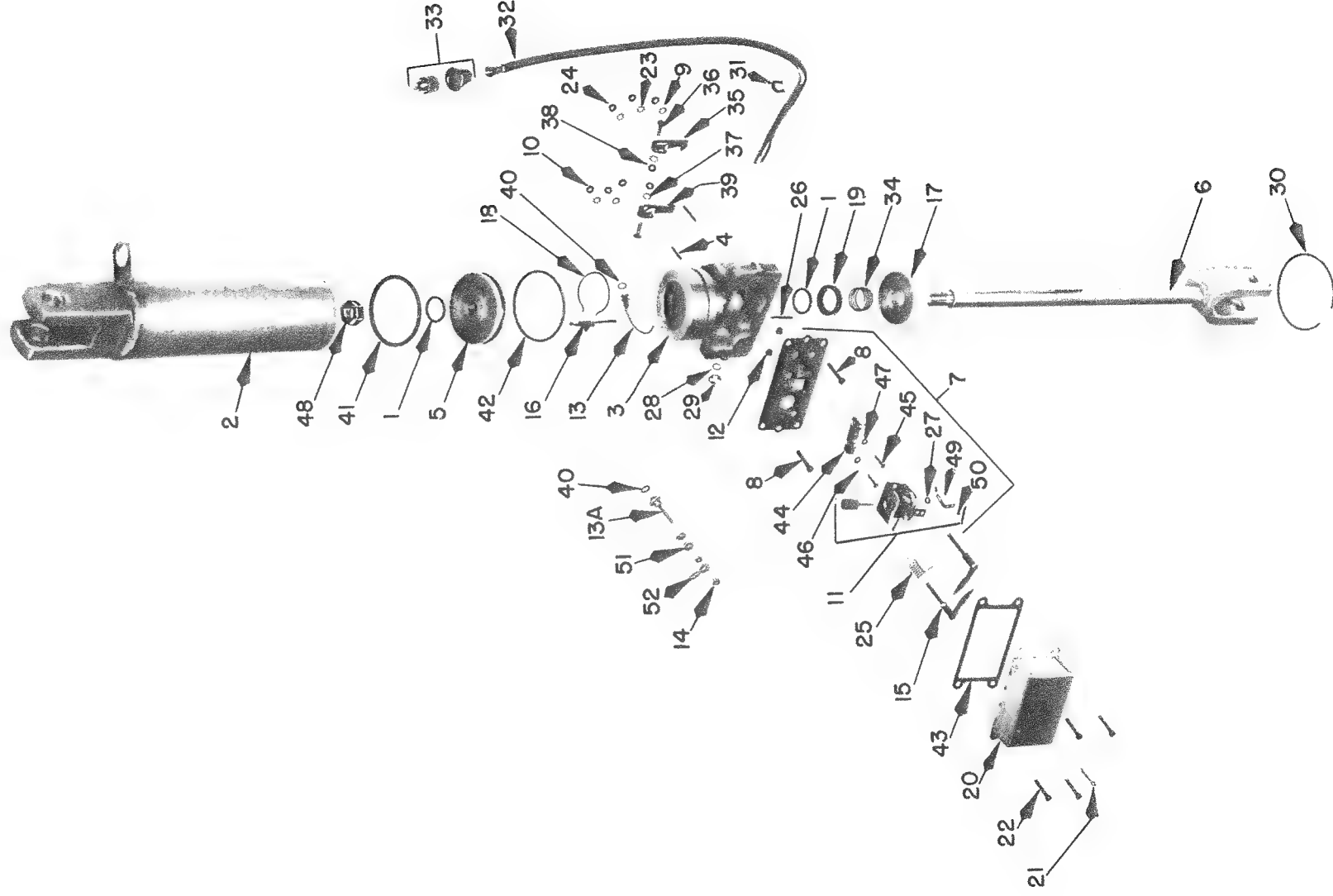
Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Unit or Tractor Serial Number
135	1K-2104	BODY, Restrictor (Only 1 used on Orchard) (Order 1K-2104-A and S-20 31)	4	RC 332451-4502116 Std 27 1655-4502116
136	1KS-2104	SWIVEL Assembly, Restrictor (Painted Red) (Order 1KS-2104-A)	2	RC 332451-4502116 Std 27 1655-4502116
137	1KSA-2104	SWIVEL Assembly, Free Flow (Painted Green) (Order 1KSA-2104-A)	2	RC 332451-4502116 Std 27 1655-4502116
138	1KSB-2104	RESTRICTOR Assembly, Momentary (Painted Yellow) (Order 1KSB-2104-A)	1	RC 332451-4502116 Std 27 1655-4502116
139	1K-2105	PLUNGER, Restrictor	2	RC 332451-4502116 Std 27 1655-4502116
140	1K-2106	GUIDE, Restrictor (Only 1 used on Orchard) S-894 Pinnut, 3/4" x 20 Reg Type	4	RC 332451-4502116 Std 27 1655-4502116
141	1K-2107	SWIVEL, Restrictor (Only 1 used on Orchard) (Order 1KA-2107)	4	RC 332451-4502116 Std 27 1655-4502116
142	1K-2108	PIN, Restrictor Plunger	2	RC 332451-4502116 Std 27 1655-4502116
143	1K-2109	SPRING, Restrictor	2	RC 332451-4502116 Std 27 1655-4502116
144	1K-2110	GASKET, Selector Valve Body	2	K2 138-K9494
	1K-2114	PLUNGER, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	RC 332451-6502 Std 27 1655-6502
	1K-2115	SPRING, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	RC 332451-6502 Std 27 1655-6502
	1KSR-A-2202-A	CYLINDER Change-Over Package, Electromagnetic (Field change-over to Electromagnetic design)	1	
	1KSRB-2202-A	CYLINDER Change-Over Package, Electromagnetic (Field change-over to Electromagnetic design)	1	
	1KSR-2246	CONNECTOR Package, Wiring Harness (Can be used on 1KS-2091 and 1KS-2091-B)	1	
	1KSR-2246-A	CONNECTOR Package, Wiring Harness (Can be used on 1KS-2091-A, 1KS-2091-C and 1MS-2091)	1	
145	1KS-2351	PIECE Assembly, 1/2" Nose (In 1KS-2076-A)	1	
146	1KS-2352	COLLAR Assembly, 1/2" (In 1KS-2076-A)	1	
147	1KS-2353	NIPPLE Assembly, Coupler (In 1KS-2076-A)	1	
148	1K-2354	RING, Body Lock (In 1KS-2076-A)	1	
149	1K-2355	COLLAR, Long (In 1KS-2076-A)	1	
150		S-2430 Ball, 7/32 Dia Hardened Steel	6	
151	1K-2356	SPRING, Body Compression (In 1KS-2076-A)	1	
152	1K-2357	SEAL, Body (In 1KS-2076-A)	2	
153	1K-2358	BODY, Coupler (In 1KS-2076-A)	1	
154	1KS-5041	BEARING, Needle (Drive Sleeve) (Torrington GB-2212)	2	K-1000-K3500 0
155	1KS-5042	BEARING, Needle (Idler Shaft) (Torrington GB-1616)	2	K-1000-K3500 0
	ID-7362	GROMMET, Rubber - 5/8" ID, 1-1/8" OD	2	
	ICD-7364	GROMMET, Rubber - 3/4" ID, 1-3/8" OD	1	

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OPTIONAL EQUIPMENT

HYDRA-ELECTRIC LIFT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl., 1 Cyl.	Unit or Tractor Serial Number
	1K-7371	FUSE, 30 Ampere (1/4" x 1-7/16" Long)	1	RC 320001-6502 Std 269001-6502
156	1EP-7868	CLAMP, Hose	4	RC 320001-6502 Std 269001-6502
157		908321 Cap Screw, 5/16 - 18 x 2 Hex Hd	2	
158		915585 Nut, 5/16 - 18 Wing	2	

HYDRA-ELECTRIC CYLINDER



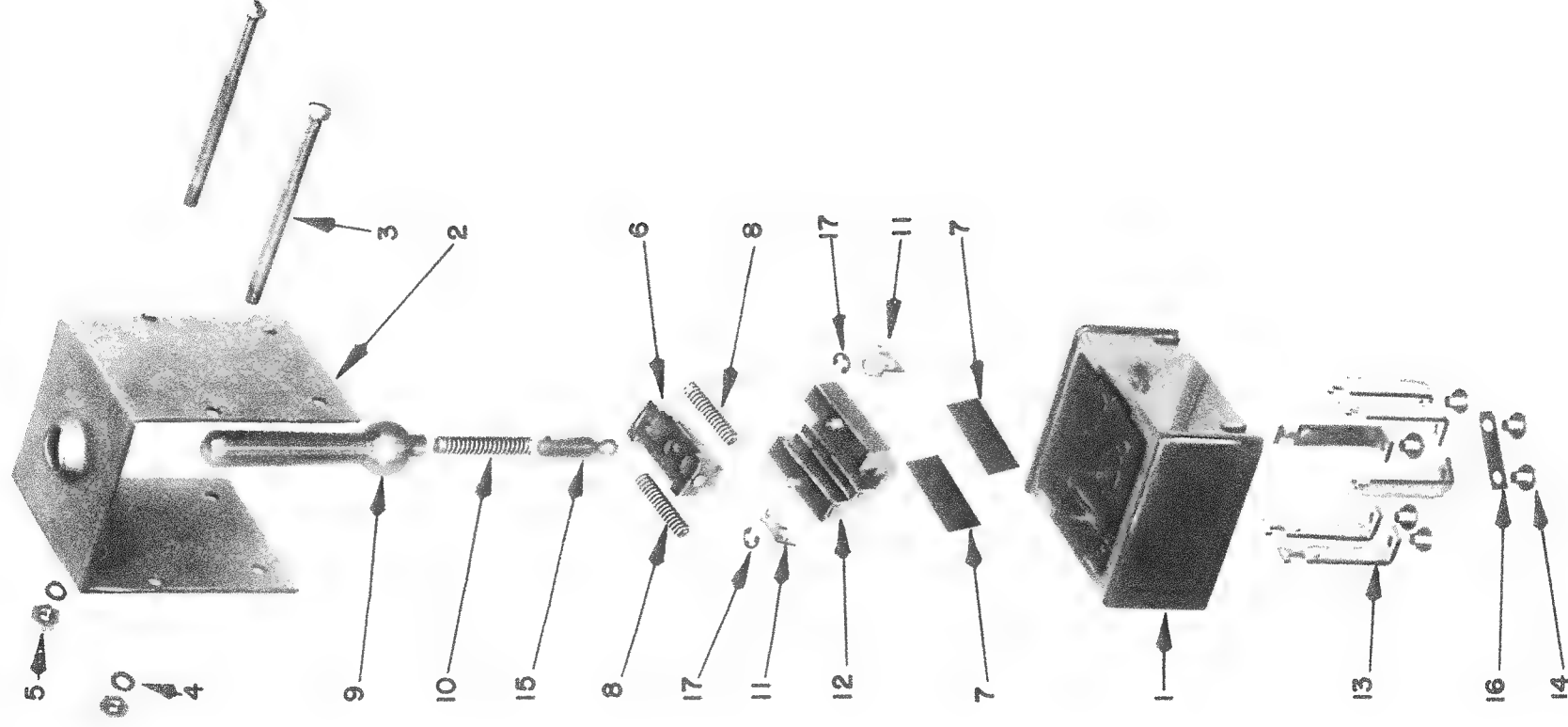
HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Tractor Serial Number
	1KS-2061	CYLINDER and Follow-Up Assembly (Cable Male Connector has four same size terminals) (1KS-2061-A with 1K-2222-B will work)	2	1 RC 320001-332449 Std 269001-271515
	1KS-2061-A	CYLINDER and Follow-Up Assembly (Cable Male Connector has three large and one small terminal)	2	1 RC 332450-341033 Std 271516-272900
	1KSRA-2202-A	CYLINDER Change-Over Package, Electromagnetic (Field change-over to Electromagnetic design)	1	
	1KSRB-2202-A	CYLINDER Change-Over Package, Electromagnetic (Field change-over to Electromagnetic design)	1	
Ref. No.	Part Number	Breakdown for One Cylinder and Follow-Up Assembly	No. Req.	
1	1K-2027	PACKING, 1/8 x 7/8 "10" Ring	2	
2	1KS-2201	BARREL Assembly, Cylinder	1	
3	1K-2202	HEAD, Cylinder	1	
4		S-1372 Groov-Pin, 1/8 x 1	2	
5	1K-2203	PISTON, Cylinder	1	
6	1KS-2204	ROD Assembly, Cylinder Piston	1	
7	1KS-2205	PLATE Assembly, Cylinder Follow-Up Base	1	
8		S-2568 Screw, No. 10 - 32 x 1 Full Hd Mach	2	
9		S-289 Lock Washer, No. 10 External Tooth	2	
10		S-895 Nut, No. 10 - 32 Hex	2	
11	1KS-2206	SOLENOID Assembly, Cylinder Follow-Up	1	
12		S-2569 Screw, No. 10 - 32 x 3/16 Blind Hd Mach	2	
13	1KS-2207	STUD Assembly, Cylinder Contact (Old Style)	1	
13A	1KS-2207-A	STUD Assembly, Cylinder Contact (New Style)	1	
14		S-897 Nut, No. 4 - 40 Hex	2	
15	1KS-2208	CAM Assembly, Cylinder Follow-Up	2	
16	1KS-2209	ARM Assembly, Cylinder Contact	1	
17	1K-2210	COLLAR, Cylinder Stop	1	
18	1K-2211	SPRING, Cylinder Contact Arm Retaining	1	
19	1K-2212	SEAL, Cylinder Rod	1	
20	1KS-2213	COVER Assembly, Cylinder Follow-Up	1	
21		S-1471 Cotter Pin, 3/32 x 1/2	1	
22		S-2568 Screw, No. 10 - 32 x 1 Full Hd Mach	4	
23		S-289 Lock Washer, No. 10 External Tooth	4	
24		S-895 Nut, No. 10 - 32 Hex	4	
25	1K-2214	SPRING, Cylinder Follow-Up Cam	1	
26	1K-2215	PIN, Cylinder Stop (Circuit Breaker)	1	
27	1K-2216	WASHER, Solenoid Plunger	1	
28	1K-2217	SHIM, Cylinder Contact Stud (Old Style)	Req.	
29	1K-2218	RING, Cylinder Contact Stud Retaining (Old Style)	1	
30	1K-2219	SNAP RING, Cylinder Head	1	
31	1K-2220	CLAMP, Cylinder Cable	1	
32	1K-2221	CABLE, Cylinder	1	

HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Breakdown for One Cylinder and Follow-Up Assembly	No. Req.
	1KS-2221	CABLE Assembly, Cylinder (With 1KS-2061) (1KSR-2221-B will work)	1
	1KS-2221-A	CABLE Assembly, Cylinder (With 1KS-2061-A) (1KSR-2221-B will work)	1
	1KSR-2221-B	CABLE Assembly, Cylinder (Will work for 1KS-2221 or 1KS-2221-A)	1
33	1K-2222-A	CONNECTOR and Nipple Assembly - Male (With 1KS-2061-A) (1K-2222-A with 1K-2222-B Required for 1KS-2061)	1
	1K-2222-B	CONNECTOR and Nipple Assembly, Female	1
34	1K-2223	SPRING, Cylinder Stop Collar	1
35	1K-2224	LEVER, Cylinder Cam - Right S-2570 Screw, No. 10 - 32 x 5/8 Blind Hd Mach	1
36		S-289 Lock Washer, No. 10 External Tooth	1
37		S-895 Nut, No. 10 - 32 Hex	1
38			1
39	1K-2225	LEVER, Cylinder Cam - Left S-2570 Screw, No. 10 - 32 x 5/8 Blind Hd Mach	1
36		S-289 Lock Washer, No. 10 External Tooth	1
37		S-895 Nut, No. 10 - 32 Hex	1
38			1
40	1K-2226	PACKING, 1/16 x 1/4 "O" Ring	1
41	1K-2227	PACKING, 3/16 x 2-5/8 "O" Ring	1
42	1K-2228	GASKET, 1/8 x 2-3/4 "O" Ring	1
43	1K-2229	GASKET, Follow-Up Cover	1
44	1KS-2230	BLOCK Assembly, Follow-Up Contact S-2571 Screw, No. 4 - 40 x 5/8 Blind Hd Mach	1
45		S-290 Lock Washer, No. 4 External Tooth	2
46		S-291 Washer, No. 4 Plain	2
47			2
48	1K-2231	LOCK NUT, Cylinder Piston	1
49	1KS-2232	CONTACT Assembly, Cylinder Relay 9236 38 Rivet, 3/32 x 1/8 Oval Hd Tubular	1
50			1
51	1K-2233	INSULATOR, Cylinder Terminal (New Style)	2
52	1K-2234	LUG, Cylinder Terminal (New Style)	1

HYDRA-ELECTRIC HAND SWITCH



HYDRA-ELECTRIC HAND SWITCH

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl 11 Cyl	Tractor Serial Number
	1KS-2070	SWITCH Assembly, Hand (Order 1KS-2070-A)	2 1	RC 320001-341033 Std 269001-272900
Ref. No.	Part Number	Breakdown for One Hand Switch Assembly	No. Req	
1	1K-2301	BLOCK, Hand Switch Base	1	
2	1K-2302	PLATE, Hand Switch Cover and Mounting	1	
3		S-2573 Screw, No. 10 - 32 x 3 Mach	2	
4		920079 Lock Washer, No. 10	2	
5		S-895 Nut, No. 10 - 32 Hex	2	
6	1K-2303	BLOCK, Hand Switch Actuating	1	
7	1K-2304	BLADE, Hand Switch Sliding Block Slider	2	
8	1K-2305	SPRING, Hand Switch Sliding Block	2	
9	1K-2306	HANDLE, Hand Switch Actuating	1	
10	1K-2307	SPRING, Hand Switch Actuating Handle	1	
11	1K-2308	HOLDER, Hand Switch Contact	2	
12	1K-2309	BLOCK, Hand Switch Sliding	1	
13	1K-2310	TERMINAL, Hand Switch Contact	6	
14		S-2572 Screw, No. 8 - 32 x 1/4 Mach	6	
15	1K-2311	PIN, Hand Switch Actuating	1	
16	1K-2312	BAR, Hand Switch Contact Terminal Buss	1	
17	1K-2313	RING, (W-K) Type E No. 5133-15 Retaining	2	

HYDRA-ELECTRIC AND HYDRAULIC LIFT

SECTION II

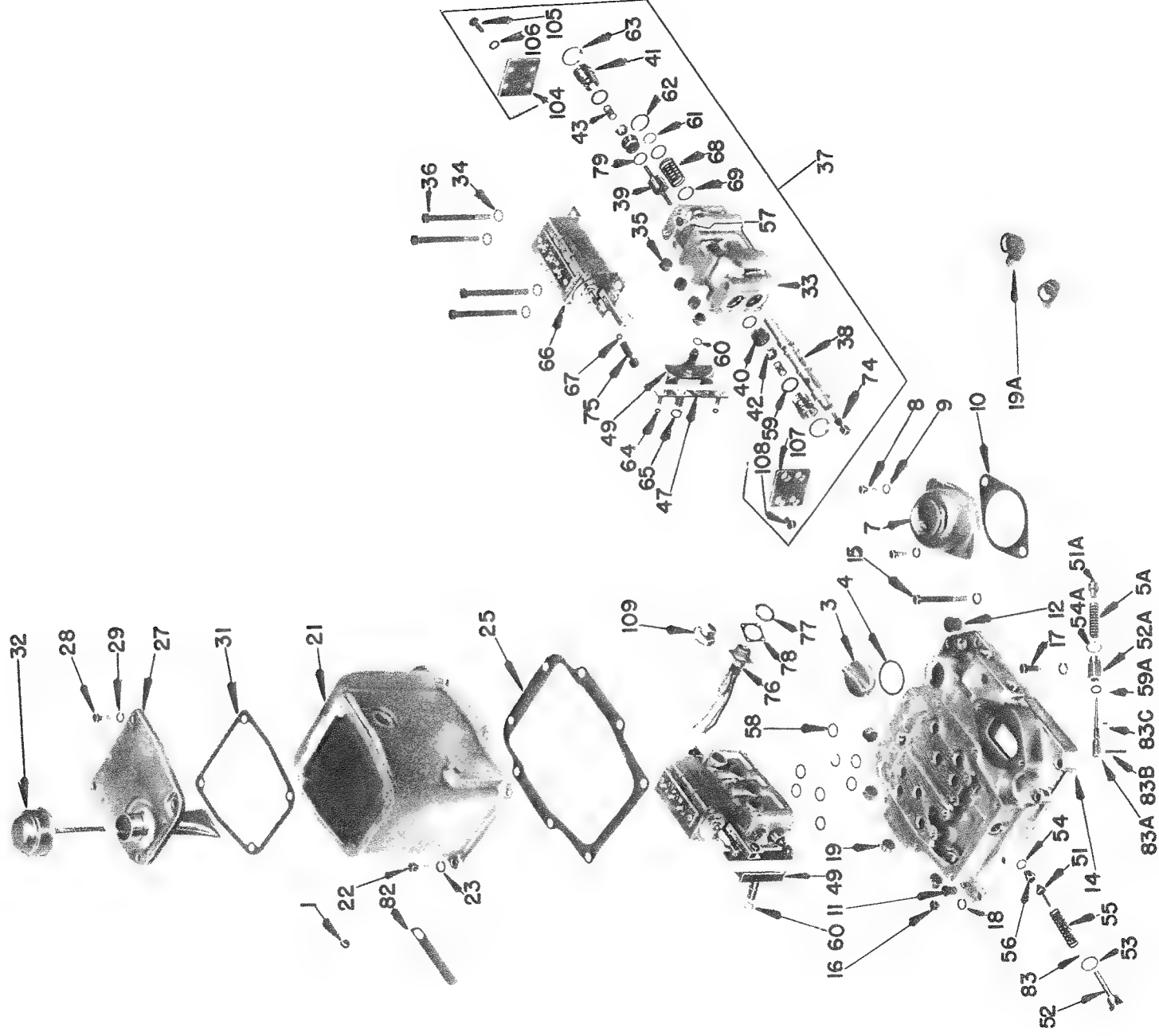
The Hydra-Lectric and Hydraulic Control units are divided into Sections I, II and III.

Tractor serial numbers or unit serial numbers (identified by prefix letter K) as well as parts shown may be duplicated in all three sections.

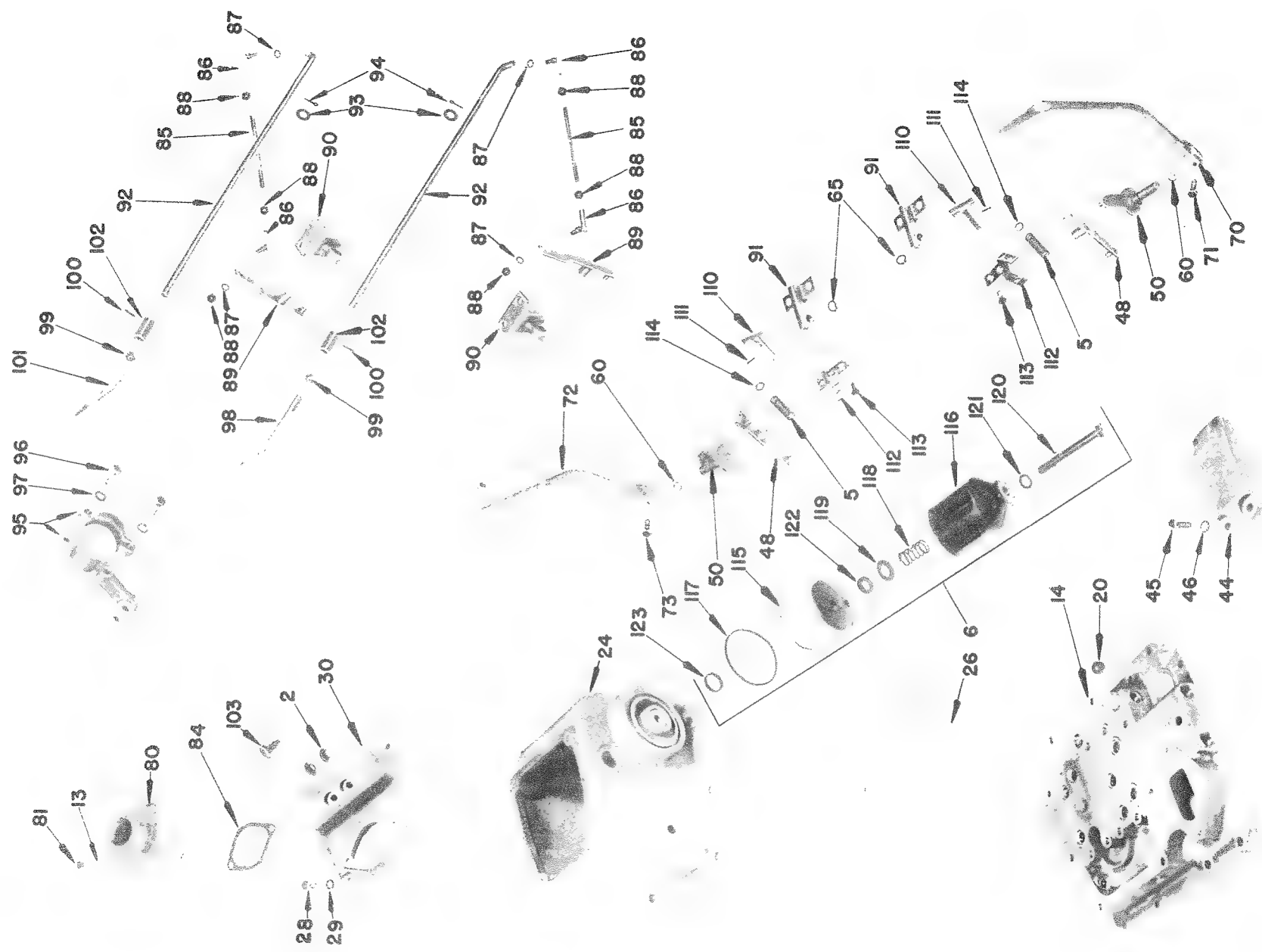
Section III covers the Hydra-Lectric and Hydraulic Control units starting with Super 77 tractors.

Check all three sections before ordering repair parts.

HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE



HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE



SECTION X
OPTIONAL EQUIPMENT

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HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
1	1H-212	PLUG, Reservoir	2		K1000-K35000
2	1B-275-A	SEAL, Control Shaft Oil		2	K16 078-K23978
3	1CA-297	CAP, Filler	1	1	K1000-K35000
4	1C-298	GASKET, Filler Cap	1	1	K1000-K35000
5	1B-628	SPRING, Bearing Plate	2	2	K23977-K35000
5A	1A-628-A	SPRING, Relief Valve (Special Adjustable Relief Valve)	1	1	K1000-K35000
6	1KS-841-B	FILTER, Oil (From 8526)	1	1	K20452-K35000
7	1K-914-A	SOCKET, Shift Lever	1	1	K1000-K35000
8		908 333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	2	2	
9		92008 3 Lock Washer, 3/8	2	2	
10	1K-915-A	GASKET, Shift Lever Socket	1	1	K1000-K35000
11	1B-1527	PIN, Dowel	1	1	K1000-K35000
12	1K-1527	PIN, Dowel	1	1	K1000-K35000
13	1K-1746	WASHER, Breather Tube Copper		2	K16078-K23978
14	1K-2001-B	BASE, Control Mounting (Die Casting) (Order 1KSR-2001-C for repairs)	1	1	K9495-K20451
15		908 340 Cap Screw, 3/8 - 16 x 3 Hex Hd	1	1	
16		908 332 Cap Screw, 3/8 - 16 x 1 Hex Hd	8	8	
17		908 335 Cap Screw, 3/8 - 16 x 1-3/4 Hex Hd	2	2	
18		92008 3 Lock Washer, 3/8	11	11	
19		S-1917 Plug, 1/2 Std Pipe Ctsk Hd	4	4	
19A		S-2621 Elbow, 1/2 x 90° Mall Sirt - Orchard	2	2	
20		BASE, Control Mounting (Grey Iron) (Order 1KSR-2001-C for repairs)	1	1	K9495-K20451
14	1K-2001-C	BASE, Control Mounting (Die Casting) (Order 1K-2001-C)	1	1	K20452-K35000
15		908 340 Cap Screw, 3/8 - 16 x 3 Hex Hd	1	1	
16		908 332 Cap Screw, 3/8 - 16 x 1 Hex Hd	8	8	
17		908 335 Cap Screw, 3/8 - 16 x 1-3/4 Hex Hd	2	2	
18		92008 3 Lock Washer, 3/8	11	11	
19		S-1917 Plug, 1/2 Std Pipe - Ctsk Hd	4	4	
19A		S-1900 Plug, 1/2 Std Pipe	1	1	
20		S-2621 Elbow, 1/2 x 90° Mall Sirt - Orchard	2	2	
14	1KA-2001-C	BASE, Control Mounting (Grey Iron) (To be used when 1KS-2001-C not available)	1	1	K20452-K35000
14	1KS-2001-C	BASE (1K-2001-C) with Washer (1K-2021-A) and Seat (1K-2023-B), Control Mounting (This will work for 1K-2001-B or 1KA-2001-B)	1	1	K20452-K35000
	1KSR-2001-C	BASE Assembly - Repair (Will replace any prior Base except 1K-2001-A)	1	1	
	1KSC-2001-H	MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydra-Electric two cylinder units)	1		K-1000-K35000
	1KSD-2001-H	MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydra-Electric one cylinder units)	1		K1000-K35000
	1KSC-2001-J	MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydraulic two cylinder units)		1	K1000-K35000
	1KSD-2001-J	MOUNTING BASE, Reservoir and Pump Assembly (Replaces any prior assembly on Hydraulic one cylinder units)		1	K1000-K35000

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SECTION X OPTIONAL EQUIPMENT

HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 11 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
21	1K-2002-A	HOUSING, Reservoir 908332 Cap Screw, 3/8 - 16 x 1 Hex Hd	1	1	K7181-K16077
22		920083 Lock Washer, 3/8	8	8	
23			8		
21	1K-2002-B	HOUSING, Reservoir			
22		908332 Cap Screw, 3/8 - 16 x 1 Hex Hd		1	K16078-K20451
23		920083 Lock Washer, 3/8		8	
24	1K-2002-C	HOUSING, Reservoir (Order 1KSR-2002-C)			
22		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	1	1	K20452-K35000
23		920083 Lock Washer, 3/8	8	8	
24	1K-2002-D	HOUSING, Reservoir (Order 1KSR-2002-C)			
22		908332 Cap Screw, 3/8 - 16 x 1 Hex Hd		1	K20452-K23678
23		920083 Lock Washer, 3/8		8	
	1KSR-2002-C	HOUSING Repair Package, Reservoir			
			1	1	
24	1K-2002-E	HOUSING, Reservoir (Order 1KSR-2002-C)			
22		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	1	1	K23679-K35000
23		920083 Lock Washer, 3/8		8	
25	1K-2003	GASKET, Reservoir Housing (1KA-2003-A will work)	1	1	K1000-K20451
26	1KA-2003-A	GASKET, Reservoir Housing	1	1	K20452-K35000
27	1KS-2004-A	COVER Assembly, Reservoir (Cast)	1	1	K7181-K14656
28		908316 Cap Screw, 5/16 - 18 x 7/8 Hex Hd	4	4	
29		920082 Lock Washer, 5/16	4	4	
27	1KS-2004-C	COVER Assembly, Reservoir (Steel)	1	1	K14657-K35000
28		908314 Cap Screw, 5/16 - 18 x 5/8 Hex Hd	4	4	K23977-K35000
29		920082 Lock Washer, 5/16	4	4	
30	1K-2004-B	COVER, Reservoir			
28		908316 Cap Screw, 5/16 - 18 x 7/8 Hex Hd		1	K16078-K23676
29		920082 Lock Washer, 5/16		4	
31	1K-2005-A	GASKET, Reservoir Cover	1	1	K7181-K35000
32	1K-2006-A	BREATHER	1	1	K7181-K35000
33	1K-2007-B	BODY, Selector Valve (Die Casting) (Order 1KS-2007-C)	2	1	K9495-K20023
34		920156 Lock Washer, 3/8 Internal Tooth	8	4	
35		S-1919 Plug, 3/8 Ctsk Hd Pipe	8	4	
36		S-3143 Cap Screw, 3/8 - 16 x 3-3/4 Hex Hd	8	4	
33	1KA-2007-B	BODY, Selector Valve (Grey Iron) (Order 1KS-2007-C) (To be used when 1K-2007-B not available)	2	1	K9495-K20023
33	1K-2007-C	BODY, Selector Valve (Die Casting) (Order 1KS-2007-C)	2	1	K20024-K35000
34		920156 Lock Washer, 3/8 Int Tooth	8	4	
35		S-1919 Plug, 3/8 Pipe - Ctsk Hd	8	4	
36		S-3143 Cap Screw, 3/8 - 16 x 3-3/4 Hex Hd	8	4	
33	1KA-2007-C	BODY, Selector Valve (Grey Iron) (Order 1KS-2007-C) (To be used when 1K-2007-C not available)	2	1	K20024-K35000
		BODY with Plugs, Selector Valve			
			2	2	
37	1KSA-2007-B	VALVE Assembly, Selector - RH (Order 1KSA-2007-C)	1	1	K9495-K20023
37	1KSA-2007-C	VALVE Assembly, Selector - RH (Die Cast Body) (Will work for 1KSA-2007 or 1KSA-2007-B)	1	1	K20024-K35000
37	1KASA-2007-C	VALVE Assembly, Selector - RH (Grey Iron Body) (To be used when 1KSA-2007-C not available)	1	1	K20024-K35000

HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
37	1KSB-2007-B	VALVE Assembly, Selector - LH (Order 1KSB-2007-C)	1		K 9495-K20023
37	1KSB-2007-C	VALVE Assembly, Selector - LH (Die Cast Body) (Will work for 1KSB-2007-B)	1	1	K20024-K35000
37	1KASB-2007-C	VALVE Assembly, Selector - LH (Grey Iron Body) (To be used when 1KSB-2007-C not available)	1	1	K20024-K35000
38	1KS-2008-A	SPOOL Assembly, Selector Valve	2	1 2	K9495-K35000
39	1K-2009-A	PLUNGER, Interlock	2	1 2	K9495-K35000
40	1K-2010-A	SEAT, Interlock Valve	4	4	K9495-K35000
41	1K-2011-B	GUIDE, Interlock Valve	4	4	K9495-K35000
42		S-3735 Ball, 3/4 Dia Steel	4	4	
43	1K-2012	SPRING, Interlock - Large	4	4	K 1000-K35000
44	1K-2014	COVER, Base Plate Valve Port			
45		908 333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	1	1	K 20452-K35000
46		920156 Lock Washer, 3/8 Int Tooth	4	4	
47	1KS-2015	LEVER Assembly, Solenoid	2	1	K 1000-K23976
48	1KS-2015-A	LEVER Assembly, Solenoid	2	1 2	K 23977-K35000
49	1KS-2018	SHAFT Assembly, Hand Actuating	2	1	K 1000-K19079
49	1KS-2018-A	SHAFT Assembly, Hand Actuating	2	1	K 19080-K23976
50	1KAS-2018-B	SHAFT Assembly, Hand Actuating	2	1 2	K 23977-K35000
51	1K-2019	PLUNGER, Relief Valve	1	1	K 1000-K35000
51A	1K-2019-A	PLUNGER, Relief Valve (Special Adjustable Relief Valve)	1	1	K 1000-K35000
52	1K-2020	GUIDE, Relief Valve	1	1	K 1000-K35000
52A	1K-2020-A	NUT, Relief Valve (Special Adjustable Relief Valve)	1	1	K 1000-K35000
53	1K-2021	WASHER, Relief Valve Crush	Req.	Req.	K 1000-K9494
54	1K-2021-A	WASHER, Relief Valve Seat Crush (Used only with die cast bases)	1	1	K9495-K35000
54A	1K-2021-B	WASHER, Relief Valve Crush (Special Adjustable Relief Valve)	1	1	K 1000-K35000
55	1K-2022	SPRING, Relief Valve			
56	1K-2023-B	SEAT, Relief Valve (Used only with die cast bases)	1	1	K9495-K35000
57	1KS-2024-B	VALVE Assembly, Thermal Relief	2	2	K 1000-K35000
58	1K-2026	PACKING, 3/32 x 5/8 "0" Ring (In Base Plate)	8	8	K 1000-K35000
59	1K-2028	PACKING, 1/8 x 3/4 "0" Ring (With Valve Seats)	4	4	K 1000-K35000
59A	1K-2029	PACKING, 3/32 x 1/2 "0" Ring (Special Adjustable Relief Valve)	1	1	K 1000-K35000
60	1K-2029-A	PACKING, 1/16 x 3/8 "0" Ring	2	2	K 1000-K35000
61	1K-2030-A	SNAP RING, Selector Valve Spool	2	2	K9495-K35000
62	1K-2030-B	SNAP RING, Selector Valve Body	2	2	K9495-K35000
63	1K-2030-C	SNAP RING, No. 100 Tmrc Internal	4	2	K9495-K20023
64	1K-2031-A	RING, External Retaining - Small	4	2	

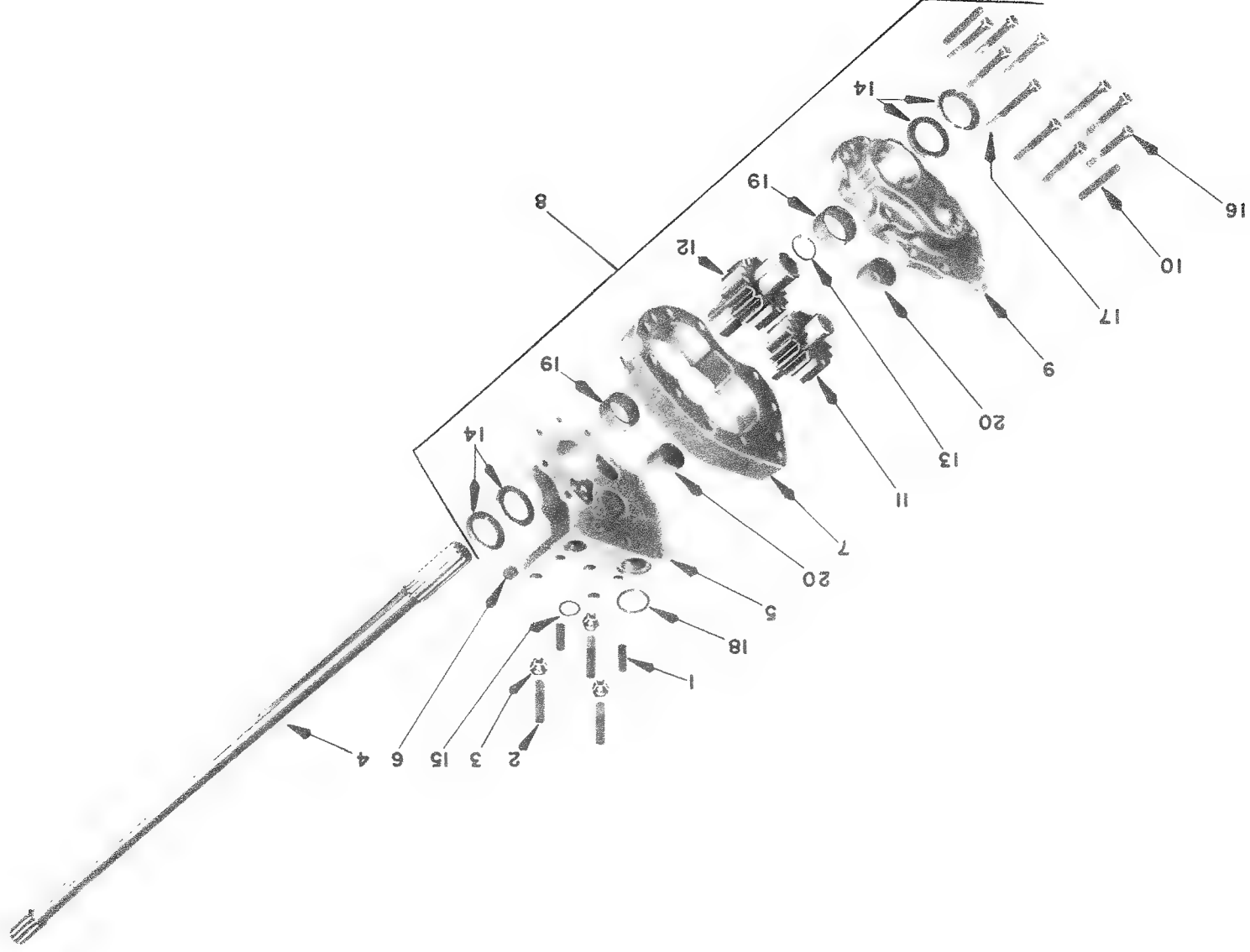
HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
65	1K-2031-B	RING, External Retaining - Large	2	2	K1000-K35000
66	1KS-2032-A	SOLENOID Assembly, Valve Actuating 915667 Nut, No. 10 - 32	2	1	K1000-K35000
67			2	1	
68	1K-2033-A	SPRING, Valve Centering	2	2	K9495-K35000
69	1K-2034-A	WASHER, Valve Spool	2	2	K9495-K35000
70	1KS-2035-A	LEVER Assembly, Hand Actuating - Right 908465 Cap Screw, 5/16 - 24 x 7/8 Hex Hd	1	1	K23977-K35000
71			1	1	
72	1KS-2035-B	LEVER Assembly, Hand Actuating - Left 908465 Cap Screw, 5/16 - 24 x 7/8 Hex Hd	1	1	K23977-K35000
73			1	1	
74	1K-2036	JOINT, Ball Socket (Threaded)	2	2	K4000-K35000
75	1K-2037	JOINT, Ball Socket (Tapped)	2	1	K1000-K35000
76	1KS-2038	CONNECTOR Assembly, Solenoid (6 Wires) S-896 Padnut, 7/8 - 20 Reg Type	1	1	K1000-K35000
77			1	1	
78	1K-2039	GASKET, Solenoid Connector (Also used in replacement package 1KSR-2002-C)	1	1	K1000-K35000
79	1K-2085	PACKING, 3/32 x 11/16 "O" Ring (Used with 1K-2011-B Guide)	4	3	K1000-K35000
80	1KS-2059-A	TUBE AND PLATE, Breather 908299 Cap Screw, 1/4 - 20 x 1/2 Hex Hd		1	K16078-K23976
81				2	
82	1K-2064	LEVER, Manual Valve Actuation	1		K1000-K23976
83	1K-2079	SHIM, Relief Valve Adjusting		Req.	K1000-K35000
83A	1K-2105-A	RESTRICTOR, Relief Valve (Special Adjustable Relief Valve) S-1363 Pin, 3/16 x 1/2 Roll S-1378 Pin, 3/32 x 3/8 Roll	1	1	K1000-K35000
83B			1	1	
83C			1	1	
84	1K-2122	GASKET, Breather Tube Plate		2	K16078-K23976
85	1K-2123	LINK, Manual Control Actuating		2	K16078-K23976
86	1K-2124	JOINT, Actuating Link Ball 920154 Lock Washer, 1/4 Int Tooth 915000 Nut, 1/4 - 28 Hex		4	K16078-K23976
87				2	
88				6	
89	1KS-2125	LEVER Assembly, Manual Control Pivot		2	K16078-K23976
90	1KS-2126	PIVOT Assembly, Lever		2	K16078-K23976
91	1KS-2126-A	PIVOT Assembly, Lever		2	K23977-K35000
92	1K-2128-A	SHAFT, Manual Control 920009 Washer, 3/8 SAE Plain 932001 Cotter Pin, 1/16 x 3/4		2	K16078-K23976
93				2	
94				2	
95	1K-2129	SUPPORT, Manual Control Shaft 908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd 920083 Lock Washer, 3/8		1	K16078-K23976
96				2	
97				2	
98	1K-2130-A	LEVER, Operating - Right 915085 Nut, 3/8 - 24 Hex Jam 932284 Groove Pin, 1/8 x 3/4		1	K16078-K23976
99				1	
100				1	
101	1K-2131-A	LEVER, Operating - Left 915085 Nut, 3/8 - 24 Hex Jam 932284 Groove Pin, 1/8 x 3/4		1	K16078-K23976
99				1	
100				1	
102	1K-2132-A	COUPLING, Operating Lever		2	K16078-K23976
103	1K-2133	PLUG, Reservoir Cover		1	K16078-K23976

HYDRA-ELECTRIC AND HYDRAULIC RESERVOIR AND SELECTOR VALVE

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 11 Cyl.	Hydraulic 2 Cyl. 11 Cyl.	Unit Serial Number
104	1K-2137	PLATE, Interlock End 908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd 920081 Lock Washer, 1/4	2	2	K20024-K35000
105			8	8	
106			8	8	
107	1K-2137-A	PLATE, Interlock End (Unit K20024-K23976 eight 908300 required)	2	2	K20024-K35000
108		908820 Screw, 1/4 - 20 x 5/8 Mach	4	4	
109	1KR-2138	PLUG, Reservoir (Used in replacement package 1KSR-2002-C)		1	
110	1KAS-2141	PLATE Assembly, Bearing 932798 Groove-Pin, 3/32 x 5/8 S-138 3Pin, 3/32 x 5/8 Roll	2	2	K23977-K35000
111			2	2	
111			2	2	
112	1K-2143	SUPPORT, Bearing Plate Spring 908821 Screw, 1/4 - 20 x 3/4 Mach	2	2	K23977-K35000
113			4	4	
114	1K-2145	WASHER, Bearing Plate	2	2	K23977-K35000
115	1LA-5351	CARTRIDGE, Filtered		1	K20452-K35000
116	1K-5353-A	BODY, Filter	1	1	K20452-K35000
117	1L-5356	GASKET, Filter	1	1	K20452-K35000
118	1K-5361-A	SPRING, Filter	1	1	K20452-K35000
119	1K-5362-A	RETAINER, Filter Spring	1	1	K20452-K35000
120	1KA-5363-A	CAP SCREW, Filter	1	1	K20452-K35000
121	1K-5364	GASKET, Filter Cap Screw	1	1	K20452-K35000
122	1L-5365	GASKET, Filtering Cartridge - Top	1	1	K20452-K35000
123	1K-5366	GASKET, Filtering Cartridge - Bottom	1	1	K20452-K35000

HYDRA-ELECTRIC AND HYDRAULIC PUMP



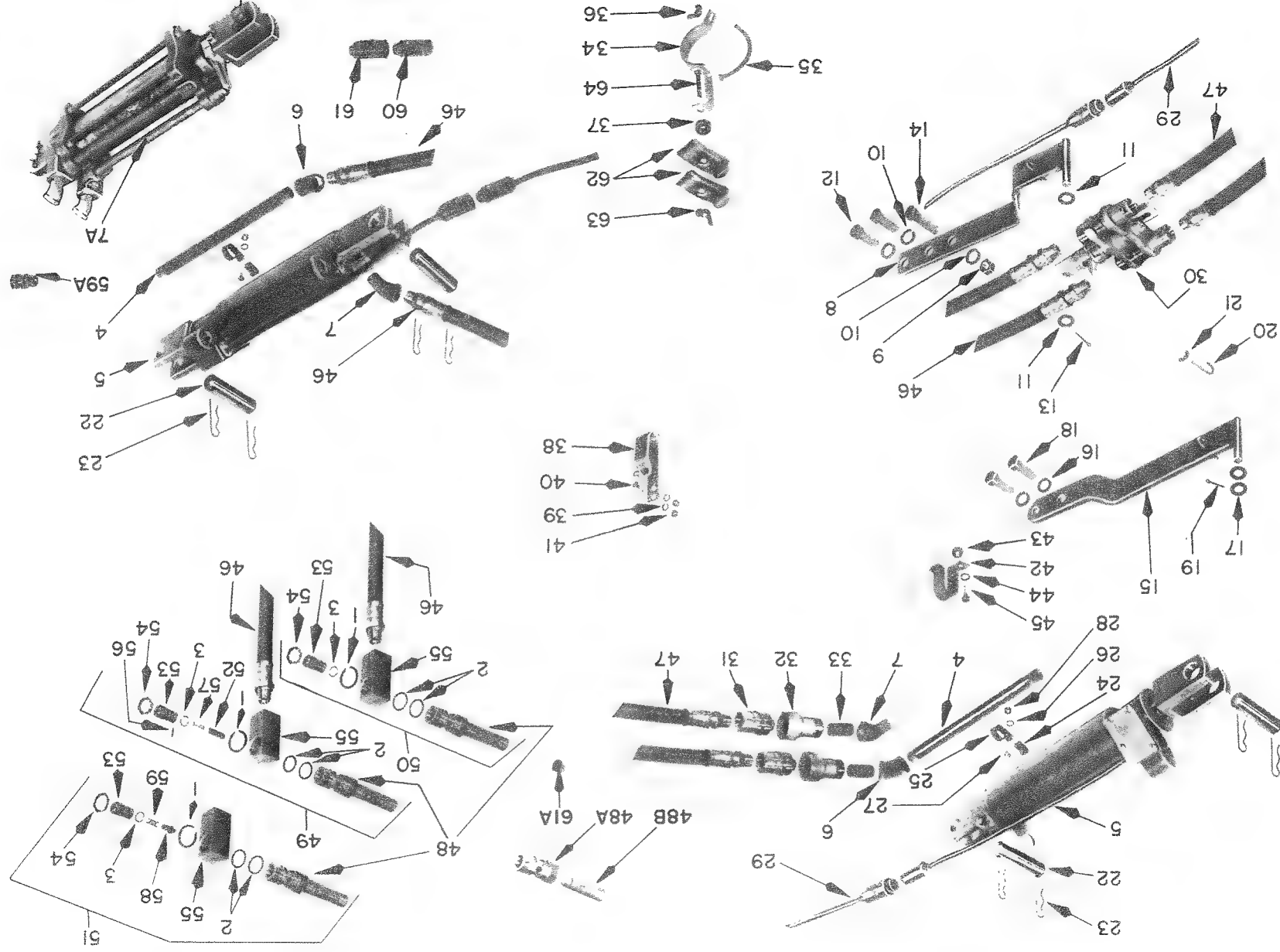
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HYDRA-ELECTRIC AND HYDRAULIC PUMP

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
1	1B-597	PIN, Dowel	2	2	K1000-K35000
2	1K-1115-B	STUD - 7/16 x 2-1/16 (See 1K-2054 for Stud and Nut used prior to shown unit number)	3	3	K28010-K35000
3		915636 Nut, 7/16 - 20 Self Locking	3	3	
4	1KA-2041	SHAFT, Pump Drive (Not required on tractors with Power Take-Off)	1	1	K1000-K35000
5	1K-2042-A	PLATE, Pump Front	1	1	K4082-K35000
6		S-1922 Plug, 1/4 Std Hdless Slotted Steel	1	1	
7	1K-2043-B	PLATE, Pump Center	1	1	K7125-K35000
8	1KSB-2043-B	PUMP Assembly (Will replace any prior Pump)	1	1	K1000 K35000
9	1K-2044	PLATE, Pump Rear	1	1	K1000-K35000
10	1K-2045-A	DOWEL, Pump Housing	2	2	K7125-K35000
11	1KS-2046-A	GEAR AND SHAFT Assembly, Pump Idler (Order 1KSR-2049-B)	1	1	K1101-K19090
11	1KS-2046-B	GEAR AND SHAFT Assembly, Pump Idler	1	1	K19091-K35000
12	1KS-2049-A	GEAR AND SLEEVE Assembly, Pump (Order 1KSR-2049-B)	1	1	K1101-K19090
12	1KS-2049-B	GEAR AND SLEEVE Assembly, Pump	1	1	K19091-K35000
13	1K-2052	GEAR Package (Replacement)	1	1	
		SNAP RING, Pump (Not required on tractors with Power Take-Off)	1	1	K1000-K35000
14	1K-2053	SEAL, Pump Oil	4	4	K1000-K35000
	1K-2054	STUD - 7/16 x 1-7/8 (Used prior to 1K-1115-B)	3	3	K1000-K28009
		S-892 Nut, 7/16 - 20 Castle	3	3	
		S-2880 Wire, No. 16 - 14" Long	1	1	
15	1K-2055	PACKING, 3/32 x 11/16 "0" Ring	1	1	K1000-K35000
16	1K-2056-A	CAP SCREW, 3/8 x 2-1/8 Drilled Head S-2880 Wire, 16 Ga Annealed - 42" Long	9	9	K7125-K35000
			1	1	
17	1K-2056-B	CAP SCREW, 3/8 x 2-3/4 Drilled Head	1	1	K7125-K35000
18	1K-2264	PACKING, 1/8 x 1-1/8 "0" Ring	1	1	K4082-K35000
19	1KS-5041	BEARING, Needle (Drive Sleeve) (Torrington GB-2212)	2	2	K1000-K35000
20	1KS-5042	BEARING, Needle (Idler Shaft) (Torrington GB-1616)	2	2	K1000-K35000

HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS



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HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Tractor Serial Number
1	1L-1080	SNAP RING, Restrictor Swivel (Only 1 used on Orchard)	4	4	RC 320001-6502 Std 289001-6502
2	1K-2027	PACKING, 1/8 x 7/8 "0" Ring (In Swivel Valves) (2 used on Orchard)	8	8	RC 320001-6502 Std 289001-6502
3	1K-2029	PACKING, 3/32 x 1/2 "0" Ring (In Swivel Valves) (1 used on Orchard)	4	4	RC 320001-6502 Std 289001-6502
4	1K-2058	PIPE, Cylinder	2	1	RC 320001-6502 Std 289001-6502
5	1KS-2061-B	CYLINDER and Follow-Up Assembly, Hydra-Electric (Order 1KSA-2061-B)	2	1	RC 341034-4503591 Std 272901-4503591
6		S-1943 Elbow, 1/2 x 45° Galv Mdl.	2	1	
7		S-1944 Elbow, 1/2 x 45° Galv Mdl Str	2	1	
	1KSA-2061-B	CYLINDER with Fittings and Pins, Hydra-Electric (Order 1KSA-2061-B)	2	1	RC 341034-4503591 Std 272901-4503591
	1KAS-2061-B	CYLINDER and Follow-Up Assembly, Hydra-Electric (Order 1KSA-2061-B)	2	1	RC4503592-6502 Std4503592-6502
	1KSA-2061-B	CYLINDER with Fittings and Pins, Hydra-Electric	2	1	RC4503592-6502 Std4503592-6502
7A	IKSA-2061-C	CYLINDER with Pins, Hydraulic (Order 1KSA-2061-L)		2	RC 340547-350913 Std 272901-273774
7A	IKSA-2061-D	CYLINDER with Pins, Hydraulic (Order 1KSA-2061-L)		2	RC 350914-6502 Std 273775-6502
8	1KS-2066-A	BRACKET Assembly, Coupling (For Drawn Implements)		1	RC 341034-6502 Std 272901-6502
9		915006 Nut, 5/8 - 18 Hex		1	
10		920087 Lock Washer, 5/8		3	
11		920011 Washer, 1/2 Plain		2	
12		908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd		2	
13		932017 Cotter Pin, 1/8 x 1		1	
14		908535 Cap Screw, 5/8 - 18 x 2 Hex Hd		1	
15	1MS-2066-A	BRACKET Assembly, Coupling - Orchard (Tractor Serial Number 272881-)		1	
16		920087 Lock Washer, 5/8		2	
17		920011 Washer, 1/2 Plain		2	
18		908384 Cap Screw, 5/8 - 11 x 1-1/2 Hex Hd		2	
19		932017 Cotter Pin, 1/8 x 1		1	
20	1K-2067-A	BOLT, Cable Clamp (For Drawn Implements)		1	RC 341035-6502 Std 272901-6502
21		S-898 Nut, No. 10 - 32 Wing		1	
22	1K-2071	PIN, Cylinder Mounting (3-7/16" Long) (2 used in 1KSA-2061-B, 1KSA-2061-C and 1KSA-2061-L) (1 used in 1KSA-2061-D)	4	4	RC 320001-6502 Std 289001-6502
22	1K-2071-A	PIN, Cylinder Mounting (3-11/16" Long) (1 used in 1KSA-2061-D)		2	RC 350914-6502 Std 273775-6502
23	1K-2072	CLIP, Cylinder End Pin (2 used on Orchard)		8	RC 320001-6502 Std 289001-6502
24	1K-2073	CLAMP, Cylinder Wire - Small	2		RC 320001-6502 Std 289001-6502
25	1K-2074	CLAMP, Cylinder Wire - Large	2		RC 320001-6502 Std 289001-6502
26		920079 Lock Washer, No. 10		1	
27		909022 Screw, No. 10 - 24 x 3/4 Mach		1	
28		915538 Nut, No. 10 - 24 Hex		1	
29	1KS-2075-B	CABLE, Remote Cylinder (For Drawn Implements)		1	RC 341034-6502 Std 272901-6502

HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Tractor Serial Number
30	1KAS-2076-C	COUPLING Assembly, Self Sealing (For Drawn Implements)	1	1	RC 341034-6502 Std 272901-6502
31	1KS-2076-D	COUPLING, Self Sealing - Half (For Drawn Implements)	2	2	RC 341034-6502 Std 272901-6502
32	1KS-2076-E	COUPLING, Self Sealing - Half with Nut (For Drawn Implements)	2	2	RC 341034-6502 Std 272901-6502
33		S-1945 Nipple, 1/2 x 1-1/2 Galv Steel Pipe	2	2	
34	1K-2084	BRACKET, Hose Clamp	2	2	RC 320001-6502 Std 269001-6502
35	1K-2085	BOLT, Hose Clamp Bracket	2	2	RC 320001-6502 Std 269001-6502
36		915585 Nut, 5/16 - 18 Wing	2	2	
37	1K-2086	SPACER, Hose Clamp	2	2	RC 320001-6502 Std 269001-6502
38	1K-2092	SUPPORT, Hose (For Drawn Implements)	1	1	RC 320001-6502 Std 269001-6502
39		920081 Lock Washer, 1/4	2	2	
40		909055 Screw, 1/4 - 20 x 3/4 Mach	2	2	
41		915111 Nut, 1/4 - 20 Hex	2	2	
42	1M-2092	GUIDE, Hose - Orchard	1	1	
43		915005 Nut, 9/16 - 18 Hex	1	1	
44		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	1	1	
45		920083 Lock Washer, 3/8	1	1	
46	1K-2093-A	HOSE Assembly - 48" Long	4	4	RC 332451-6502 Std 271655-6502
46	1M-2093	HOSE Assembly - Orchard - 44" Long	2	2	
47	1K-2094	HOSE Assembly - 84" Long (For Drawn Implements) (Also used with Hydraulic Side Hill Hitch)	2	2	RC 320001-6502 Std 269001-6502
48	1K-2104	BODY, Restrictor (Order 1K-2104-A and S-2031) (1 used on Orchard)	4	4	RC 332451-4502116 Std 271655-4502116
48A	1K-2104-A	BODY, Restrictor	4	4	RC4502117-6502 Std4502117-6502
48B		S-1681 Nipple, 1/2 x 3-1/2 Steel Pipe	4	4	
49	1KS-2104	SWIVEL Assembly, Restrictor (Order 1KS-2104-A) (Painted Red)	2	2	RC 332451-4502116 Std 271655-4502116
49	1KS-2104-A	SWIVEL Assembly, Restrictor (Painted Red)	4	4	RC4502117-6502 Std4502117-6502
50	1KSA-2104	SWIVEL Assembly, Free Flow (Order 1KSA-2104-A) (Painted Green)	2	2	RC 332451-4502116 Std 271655-4502116
50	1KSA-2104-A	SWIVEL Assembly, Elbow	2	2	RC4502117-6502 Std4502117-6502
51	1KSB-2104	SWIVEL Assembly, Momentary Restrictor (Order 1KSB-2104-A) (Painted Yellow)	1	1	RC 332451-4502116 Std 271655-4502116
51	1KSB-2104-A	SWIVEL Assembly, Momentary Restrictor (Painted Yellow)	1	1	RC4502117-6502 Std4502117-6502
52	1K-2105	P LUNGER, Restrictor	2	2	RC 332451-4502116 Std 271655-4502116
53	1K-2106	GUIDE, Restrictor	4	4	RC 332451-4502116 Std 271655-4502116
54		S-894 Palnut, 3/4 - 20 Reg Type S-1377 Groov-Pin, 1/8 x 5/8	4	4	
55	1K-2107	SWIVEL, Restrictor (Order 1K-A-2107) (Only 1 used on Orchard)	2	2	RC 332451-4502116 Std 271655-4502116

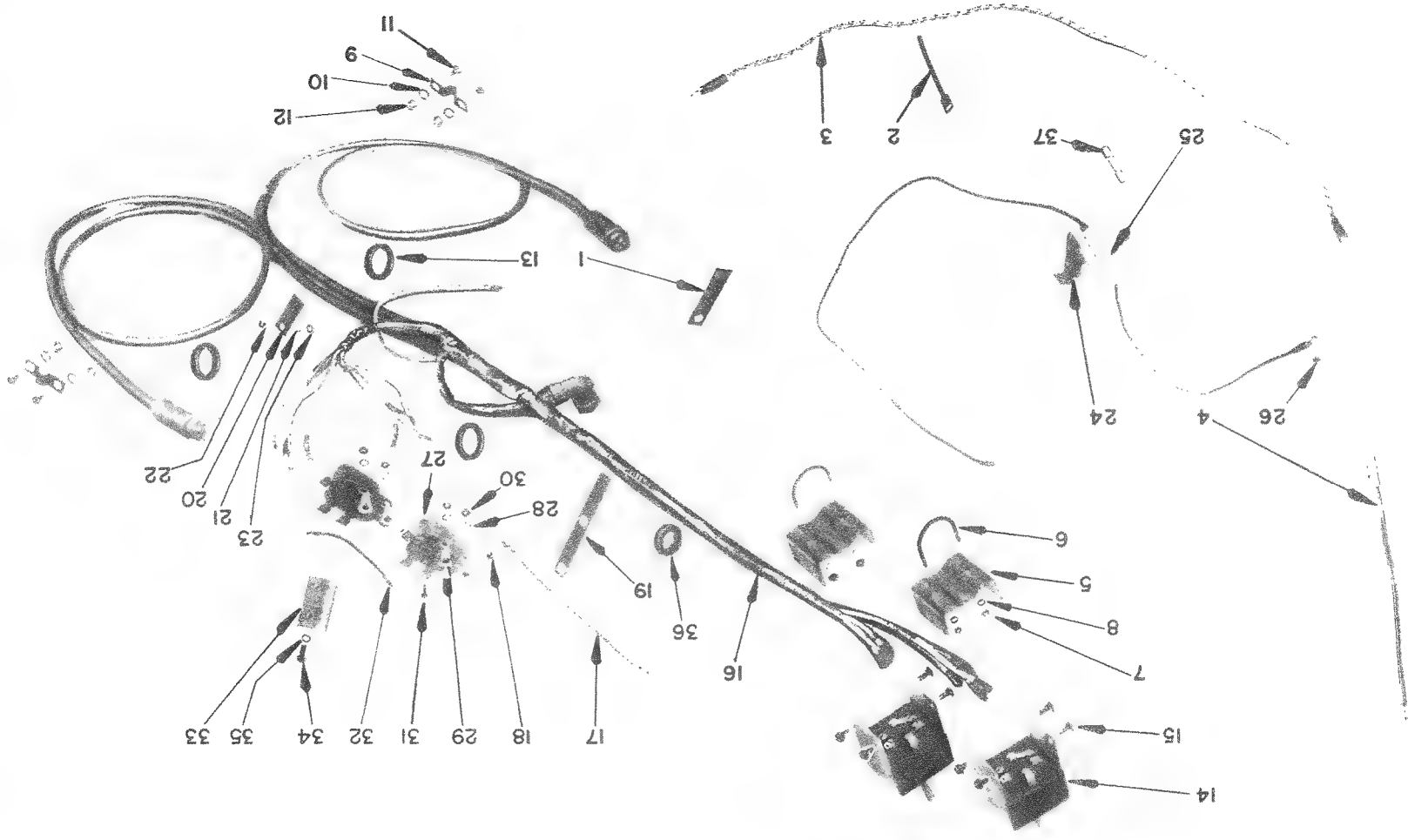
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HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Tractor Serial Number
56	1K-2108	PIN, Restrictor Plunger	2	2	RC 332451-4502116 Std 271655-4502116
57	1K-2109	SPRING, Restrictor	2	2	RC 332451-4502116 Std 271655-4502116
58	1K-2114	PLUNGER, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	2	RC 332451-6502 Std 271655-6502
59	1K-2115	SPRING, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2	2	RC 332451-6502 Std 271655-6502
59A	1K-2136	UNION, Straight Adapter (Used with 1K-2094 on Hydraulic Side Hill Hitch)	2	2	RC 320001-6502 Std 269001-6502
60	1K-2222-C	CONNECTOR Assembly, Female Wire	2	2	RC 341034-6502 Std 272901-6502
61	1K-2222-D	CONNECTOR Assembly, Male Wire	2	2	RC 341034-6502 Std 272901-6502
61A	1K-2282	PROTECTOR, External Thread (Used with Swivels)	4	4	RC 320001-6502 Std 269001-6502
62	1EP-7868	CLAMP, Hose	4	4	RC 320001-6502 Std 269001-6502
63		915585 Nut, 5/16 - 18 Wing	2	2	RC 320001-6502 Std 269001-6502
64		908321 Cap Screw, 5/16 - 18 x 2 Hex Hd	2	2	

HYDRA-ELECTRIC WIRING HARNESS



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HYDRA-ELECTRIC WIRING HARNESS

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Tractor Serial Number
1	1H-1273-A	CLIP (2-1/2" long, 5/8" wide, 9/32" hole)	1	RC 344802-6502 Std 273126-6502
2	1K-1273-D	CLIP, Wrap Around (Fuse to Relay Wire) (3-1/4" long, 3/18" wide, slot)	1	RC 320001-6502 Std 269001-6502
3	1KS-1356	WIRE, Fuse to Relay (29-1/2" Long)	1	RC 344802-6502 Std 273126-6502
4	1BS-1358-B	WIRE, Switch to Hydra-Electric Fuse (10" Long)	1	RC 344802-6502 Std 273126-6502
5	1K-2062	BRACKET, Hand Switch	2	RC 320001-6502 Std 269001-6502
6	1K-2063	U-BOLT, Hand Switch	2	RC 320001-6502 Std 269001-6502
7		915667 Nut, No. 10 - 32 Mex	4	
8		920079 Lock Washer, No. 10	4	
9	1K-2067	FASTENER, Cable	2	RC 320001-6502 Std 269001-6502
10		920081 Lock Washer, 1/4	4	
11		909052 Screw, 1/4 - 20 x 1/2 Mach	4	
12		915111 Nut, 1/4 - 20 Hex	4	
13	1K-2068	GROMMET, Rubber (3/8" x 1-1/2" OD)	3	RC 320001-6502 Std 269001-6502
14	1KS-2070-A	SWITCH Assembly, hand	2	RC 341034-6502 Std 272901-6502
15		S-2564 Fastener, No. 10 - 32 x 7/16 Sems	8	
16	1KS-2091-D	HARNESS, Control Wiring	1	RC 341034-6502 Std 272901-6502
16	1MS-2091-A	HARNESS, Control Wiring - Orchard (Tractor Serial Number 271411-)	1	
17	1KS-2095	WIRE, Starter Switch to Combination Switch (12" Long)	1	RC 320001-6502 Std 269001-6502
18		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
19	1K-2111	CLIP, Upper Control Wiring Harness (3/8" wide, 5-1/4" long, two 13/32" holes)	1	RC 320001-344801 Std 269001-273125
20	1K-2112	CLIP, Lower Control Wiring Harness (3/4" wide, 1-3/4" Long, 7/32" hole)	1	RC 320001-344801 Std 269001-273125
21		S-263 Lock Washer, No. 10	1	
22		S-756 Screw, No. 10 - 24 x 1/2 Mach	1	
23		S-833 Nut, No. 10 - 24 Hex	1	
24	1K-2113-A	CLIP, Fuse	1	RC 320001-344801 Std 269001-273125
25	1KS-2116-A	WIRE Assembly, Fuse	1	RC 320001-344801 Std 269001-273125
26		S-2553 Screw, No. 8 - 32 x 3/8 Sems	1	
27	1KA-2117	RELAY	2	RC 341034-6502 Std 272901-6502
28		920152 Lock Washer, No. 10 Shakeproof	4	
29		909019 Screw, No. 10 - 24 x 1/2 Mach	2	
30		915538 Nut, No. 10 - 24 Hex	4	
31		S-2553 Screw, No. 8 - 32 x 3/8 Sems	8	
32	1K-2118	WIRE, Relay Jumper	1	RC 341034-6502 Std 272901-6502

HYDRA-ELECTRIC WIRING HARNESS

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Tractor Serial Number
33	1K-2119	BRACKET, Relay Mounting	1	RC 35140-6502 Std 273840-6502
34		909136 Screw, No. 10 - 32 x 1/2 Mach	2	
35		920079 Lock Washer, No. 10	2	
	IKSR-2246	CONNECTOR Package, Wiring Harness (Can be used on IKS-2091-D)	1	
	IKSR-2246-A	CONNECTOR Package, Wiring Harness (Can be used on IMS-2091-A)		
36	1CD-7364	GROMMET, Rubber	1	RC 320001-6502 Std 269001-6502
37	1K-7371	FUSE (30 Ampere) (1/4" x 1-7/16" Long)	1	RC 320001-6502 Std 269001-6502

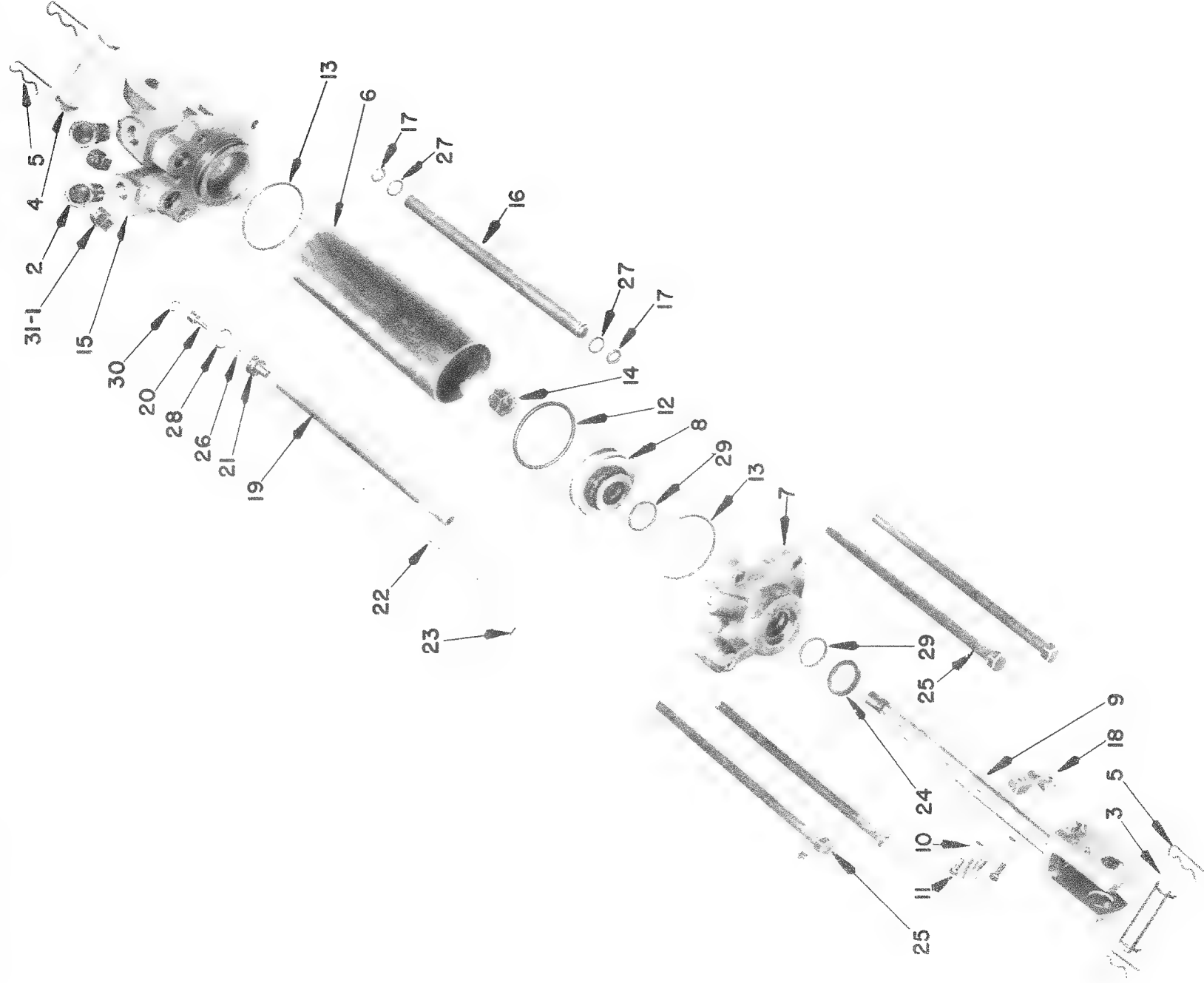
HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl., 1 Cyl.	Tractor Serial Number
1	1KS-2061-B	CYLINDER Assembly, Magnetic Type (Has straight bracket)	2	RC 341034-4503591 Std 272901-4503591
1	1KAS-2061-B	CYLINDER Assembly, Magnetic Type (Has angle bracket)	2	RC4503592-6502 Std4503592-6502
Ref. No.	Part Number	Breakdown For One Cylinder Assembly	1KS-2061-B	1KAS-2061-B
2	1K-2027	PACKING, 1/8 x 7/8 "0" Ring	3	3
3	1KS-2201	BARREL Assembly, Cylinder (Has Straight Bracket)	1	
3	1KS-2201-C	BARREL Assembly, Cylinder (Has Angle Bracket)		1
4	1K-2202-A	HEAD, Cylinder	1	1
5		S-1184 Set Screw, 1/4 - 20 x 1/4 Cup Point	2	2
6		HEAD Assembly, Cylinder (Includes Ref. No. 2, 4, 5, 8, 11, 12, 13, 14, 15, 16, 17, 19, 20, 21, 22, 23, 24, 26, 27, 31, 32, 33, 34, 35, 36, 37, 38)	1	
6	1K-2203	PISTON, Cylinder	1	1
7	1KS-2204	ROD Assembly, Cylinder Piston	1	1
8	1KS-2206-A	SOLENOID Assembly, Cylinder	1	1
9	1KS-2207-B	TERMINAL, Cylinder	1	1
10		S-897 Nut, No. 4 - 40 Hex	1	1
11	1KSA-2207-B	STUD Assembly, Cylinder	1	1
12		S-897 Nut, No. 4 - 40 Hex	1	1
13	1KS-2209-A	ARM Assembly, Cylinder Contact	1	1
14	1KS-2210-C	STOP, Cylinder	1	1
15	1K-2211	SPRING, Cylinder Contact Arm Retaining	1	1
16	1K-2213-A	COVER, Cylinder	1	1
17		S-2575 Screw, 1/4 - 20 x 1/2 Mach	4	4
18	1K-2219	RING, Cylinder Head Snap	1	1
19	1KS-2221-B	CABLE Assembly, Cylinder	1	1
20		S-899 Nut, No. 6 - 32 Hex	1	1
21		S-2574 Screw, No. 6 - 32 x 3/16 Mach	1	1
22		S-2575 Screw, 1/4 - 20 x 1/2 Blind Hd Mach	1	1
23	1K-2223-A	SPRING, Cylinder Stop	1	1
24	1K-2225-A	PACKING, 1/16 x 1/8 "0" Ring	2	2
25	1K-2227	PACKING, 3/16 x 2-5/8 "0" Ring	1	1
26	1K-2228	GASKET, 1/8 x 2-3/4 "0" Ring	1	1
27	1K-2229-A	GASKET, Cylinder Cover	1	1
28	1K-2231	NUT, Cylinder Piston Lock	1	1
29	1K-2233-A	INSULATOR, Cylinder Terminal	1	
30	1K-2236	SLEEVE, Cylinder Terminal	1	
31	1K-2237	SHAFT, Cylinder Contact Arm Outer	1	1
32	1K-2238	SHAFT, Cylinder Contact Arm Inner	1	1
33	1K-2239	NUT, Cylinder Micro Switch	1	1

HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Breakdown For One Cylinder Assembly	IKS-2061-B	IKAS-2061-B
34	IK-2240-A	BOOT, Cylinder Micro Switch Nut	1	1
35	IKS-2241	SWITCH, Cylinder Micro	1	1
36	IK-2242	WIRE, Cylinder Jumper	1	1
37		S-2587 Screw, No. 6 - 32 x 5/16 Sems	1	1
38	IKA-2243	TUBING, Cylinder Varnished - 1-1/2" Long	1	1
39	IK-2244	WASHER, Cylinder Stud	1	1
	IK-2247	PIN, Stud Locking Nylon		1

HYDRAULIC CYLINDER



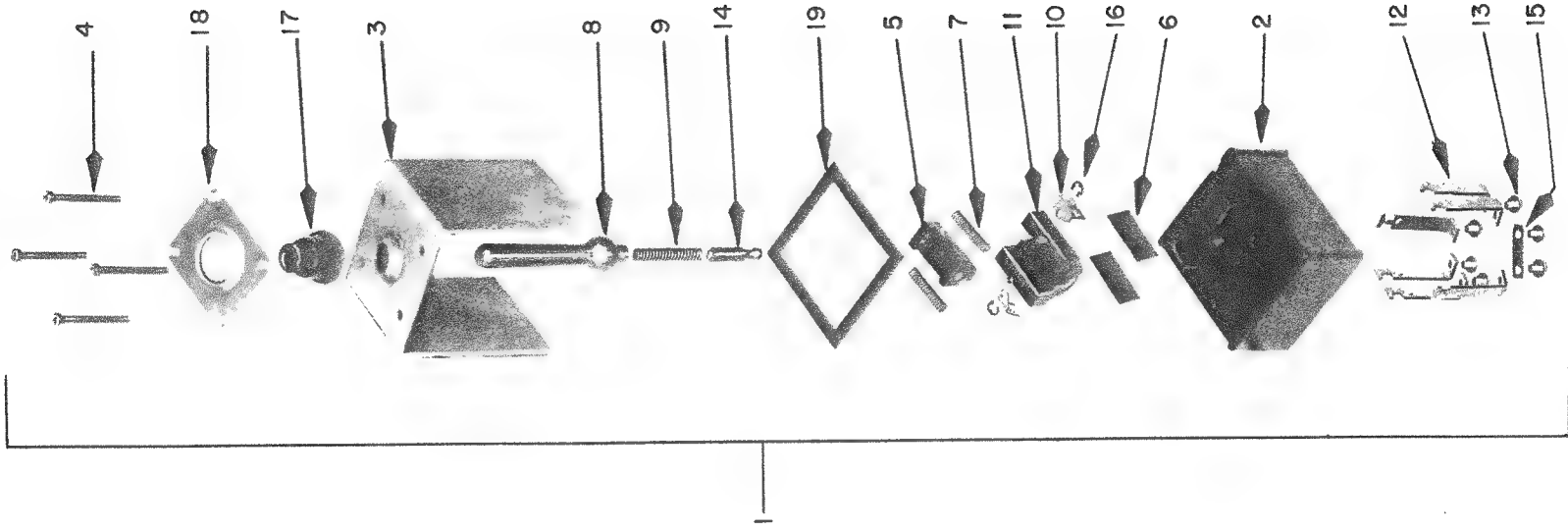
HYDRAULIC CYLINDER

Ref. No.	Part Number	Description	Hydraulic 2 Cyl. 1 Cyl.	Tractor Serial Number
	1KSA-2061-C	CYLINDER Assembly, Hydraulic (Can be identified by cylinder including 2 1K-2071 Mounting Pin Pins 3-7/16" Long)	2 1	RC 340547-350913 Std 272901-273774
	1KSA-2061-D	CYLINDER Assembly, Hydraulic (Can be identified by cylinder including 1 1K-2071 Mounting Pin 3-7/16" Long and 1 1K-2071-A Mounting Pin 3-11/16" Long)	2 1	RC 350914-6502 Std 273775-6502
Ref. No.	Part Number	Breakdown For One Cylinder Assembly	1KSA-2061-C	1KSA-2061-D
1	S-1900	PLUG, 1/2 Std Pipe (Order 1K-2283)	2	2
2	S-1944	ELBOW, 1/2 x 45° Malle Street	2	2
30	1K-2029-A	PACKING, 1/16 x 3/8 "0" Ring (Replaces 1K-2285)	1	1
28	1K-2055	PACKING, 3/32 x 11/16 "0" Ring (Replaces 1K-2263)	1	1
3	1K-2071	PIN, Cylinder Mounting (3-7/16" Long)	2	1
4	1K-2071-A	PIN, Cylinder Mounting (3-11/16" Long)		1
5	1K-2072	CLIP, Cylinder Mounting Pin	4	4
6	1K-2201-A	BARREL (10-3/32" Long) (Order 1KSA-2061-L)	1	
6	1K-2201-B	BARREL (10-1/4" Long) (Order 1KSA-2061-L)		1
7	1K-2202-B	HEAD	1	
7	1KS-2202-C	HEAD		1
8	1K-2203-B	PISTON	1	1
9	1KS-2204-A	ROD Assembly, Piston (18" Overall Length)	1	
9	1KS-2204-B	ROD Assembly, Piston (17-1/4" Overall Length)		1
10	1K-2210-B	STOP	1	1
11		S-2578 Screw, 1/4 - 20 x 1 Mach	2	2
12	1K-2227	PACKING, 3/16 x 2-5/8 "0" Ring	1	1
13	1K-2228	PACKING, 1/8 x 2-3/4 "0" Ring	2	2
14	1K-2231-A	NUT, Piston Lock	1	1
15	1K-2251	BASE	1	
15	1KS-2251-A	BASE		1
16	1KS-2252	TUBE Assembly	1	1
17		920083 Lock Washer, 3/8	2	2
18	1K-2253	CAP, Stop	1	1
19	1K-2254	TUBE	1	
		920083 Lock Washer, 3/8	1	
19	1K-2254-A	TUBE		1
20	1K-2255	POPPET	1	1
21	1KS-2256	RETAINER AND BUSHING Assembly, Poppet	1	1
22	1K-2258-A	ROD, Stop	1	1
23		S-1378 Pin, 3/32 x 3/8 Roll	1	1
	1KS-2258-A	ROD Assembly, Stop (Includes 1K-2258-A and S-1378)	1	1
24	1K-2259	WIPER, Piston Rod	1	1

HYDRAULIC CYLINDER

Ref. No.	Part Number	Breakdown For One Cylinder Assembly	IKSA-2061-C	IKSA-2061-D
25	IK-2260-A	BOLT, Barrel (12" Long)	4	4
26	IK-2261	PACKING, 1/16 x 3/16 "0" Ring	1	1
27	IK-2262	PACKING, 3/32 x 9/16 "0" Ring	2	2
28	IK-2263	PACKING, 3/32 x 11/16 "0" Ring (Order IK-2055)	1	1
29	IK-2264	PACKING, 1/8 x 1-1/8 "0" Ring	2	2
30	IK-2265	PACKING, 1/16 x 3/8 "0" Ring (Order IK-2029-A)	1	1
31	IK-2283	PROTECTOR, Internal Thread (This replaces S-1900 Plug)	2	2

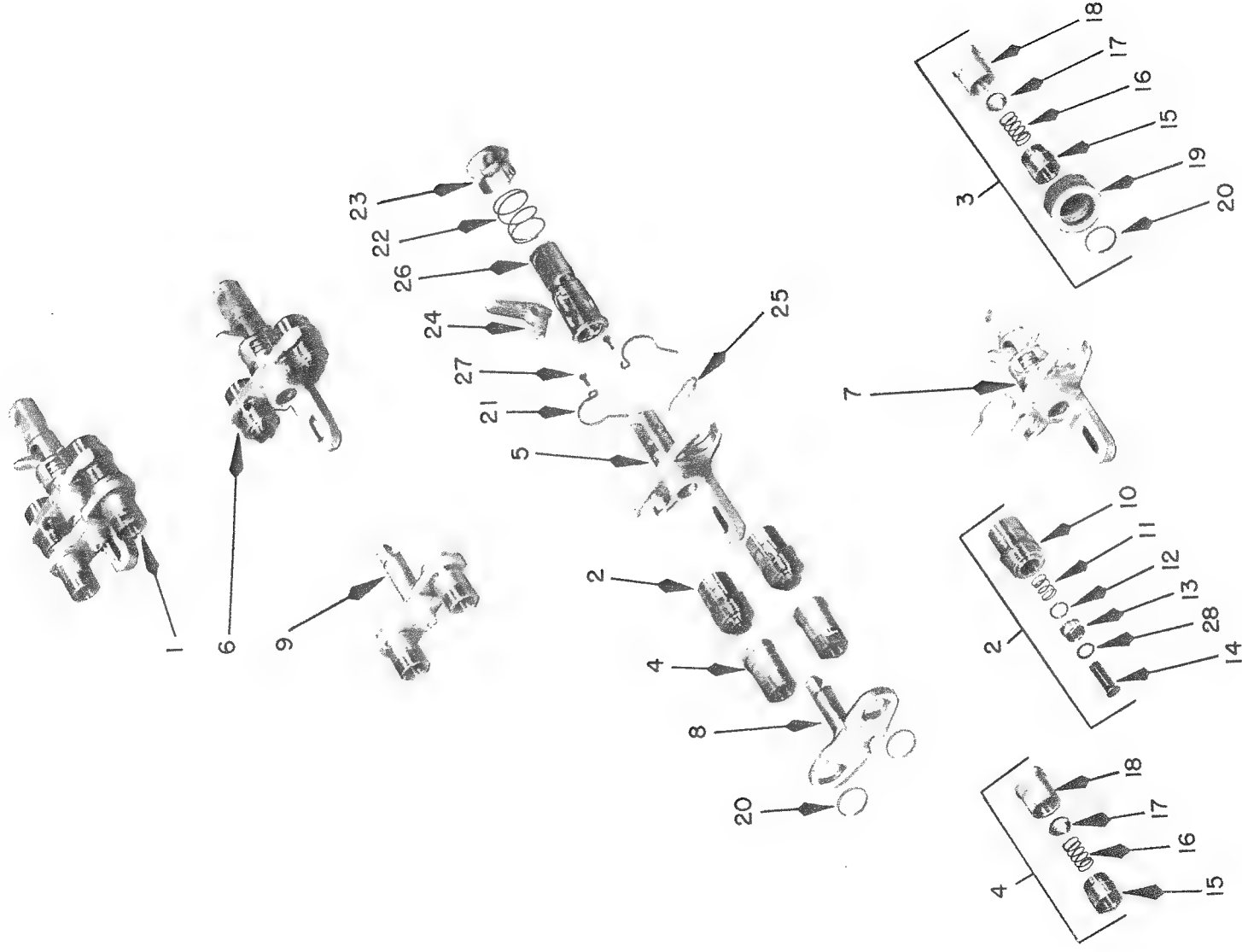
HYDRA-ELECTRIC HAND SWITCH



HYDRA-ELECTRIC HAND SWITCH

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Tractor Serial Number
1	IKS-2070-A	SWITCH Assembly, Hand	2 1	RC 341034-6502 Std 272901-6502
Ref. No.	Part Number	Breakdown For One Hand Switch Assembly		No. Req.
2	IK-2301-A	BLOCK With Inserts, Hand Switch Base (Order IKS-2301-A)		1
	IKS-2301-A	BLOCK Assembly, Hand Switch Base (Includes Ref. No. 2, 12, 13 and 15)		1
3	IK-2302-A	PLATE, Hand Switch Cover and Mounting		1
4		S-2576 Screw, No. 8 - 32 x 1-3/8 Mach		4
5	IK-2303	BLOCK, Hand Switch Actuating		1
6	IK-2304	BLADE, Hand Switch Pivot		2
7	IK-2305	SPRING, Hand Switch Slider		2
8	IK-2306	HANDLE, Hand Switch Actuating		1
9	IK-2307	SPRING, Hand Switch Handle Actuating		1
10	IK-2308	HOLDER, Hand Switch Contact		2
11	IK-2309	BLOCK, Hand Switch Sliding		1
12	IK-2310	TERMINAL, Hand Switch Contact		6
13		S-2572 Screw, No. 8 - 32 x 1/4 Mach		6
14	IK-2311	PIN, Hand Switch Actuating		1
15	IK-2312	BAR, Hand Switch Contact Terminal Buss (Order IKS-2301-A)		1
16	IK-2313	RING, Retaining (W-K) Type E No. 5133-15		2
17	IK-2314	NIPPLE, Rubber - Cole Hersee 1134-22		1
18	IK-2315	PLATE, Hand Switch Nipple		1
19	IK-2316	GASKET, Hand Switch Cover And Mounting Plate		1

HYDRA-ELECTRIC AND HYDRAULIC BREAKAWAY COUPLING



HYDRA-ELECTRIC AND HYDRAULIC BREAKAWAY COUPLING

Ref. No.	Part Number	Description	Drawn Implement
1	IKAS-2076-C	COUPLING Assembly, Breakaway	1
	IKSR-2076-C	REPAIR Package, Breakaway Coupling	1
2	IKS-2076-D	COUPLING HALF, Self Sealing - Threaded (2 Included in IKAS-2076-C)	4
3	IKS-2076-E	COUPLING HALF With Nut, Self Sealing	2
4	IKSA-2076-E	COUPLING HALF, Self Sealing - Less Nut and Snap Ring	2
5	1K-2361	FRAME, Breakaway - Latch Half (Order 1KSB-2361)	1
6	1KS-2361	FRAME, Latch and Couplings Sub Assembly, Breakaway	1
7	IKSA-2361	FRAME And Latch Sub Assembly, Breakaway	1
	IKSB-2361	FRAME And Hinge Snap Ring Assembly, Breakaway (Includes Ref No. 5, 21 and 27)	1
8	1KA-2362	FRAME, Breakaway	1
9	IKAS-2362	FRAME Sub Assembly, Breakaway	1
10	1K-2363	BODY, Self Sealing Coupling - Threaded	4
11	1K-2364	SPRING, Self Sealing Coupling (In IKS-2076-D)	4
12	1K-2365	RING, Self Sealing Coupling "10"	4
13	1KA-2366	SLEEVE, Self Sealing Coupling (Includes 1K-2381 Washer)	4
14	1K-2367	VALVE, Self Sealing Coupling Tubular	4
15	1K-2368	ADAPTER, Self Sealing Coupling	4
16	1K-2369	SPRING, Self Sealing Coupling (In IKA-2076-E)	4
17	1K-2370	VALVE, Self Sealing Coupling Poppet	4
18	1K-2371	BODY, Self Sealing Coupling	4
19	1K-2372	NUT, Self Sealing Coupling Union	2
20	1K-2373	SNAP RING, Self Sealing Coupling	4
21	1K-2374	SNAP RING, Hinge	2
22	1K-2375	SPRING, Breakaway	1
23	1K-2376	COVER, Breakaway Spring	1
24	1K-2377	LATCH, Breakaway	1
25	1K-2378	PIN, Breakaway Latch	1
26	1K-2379	BAR, Breakaway Draw	1
27	1K-2380	PIN, Hinge	2
28	1K-2381	WASHER, Self Sealing Coupling Rubber	4
	1K-2382	CAP, Coupling Dust	Req.

HYDRA-ELECTRIC AND HYDRAULIC LIFT

SECTION III

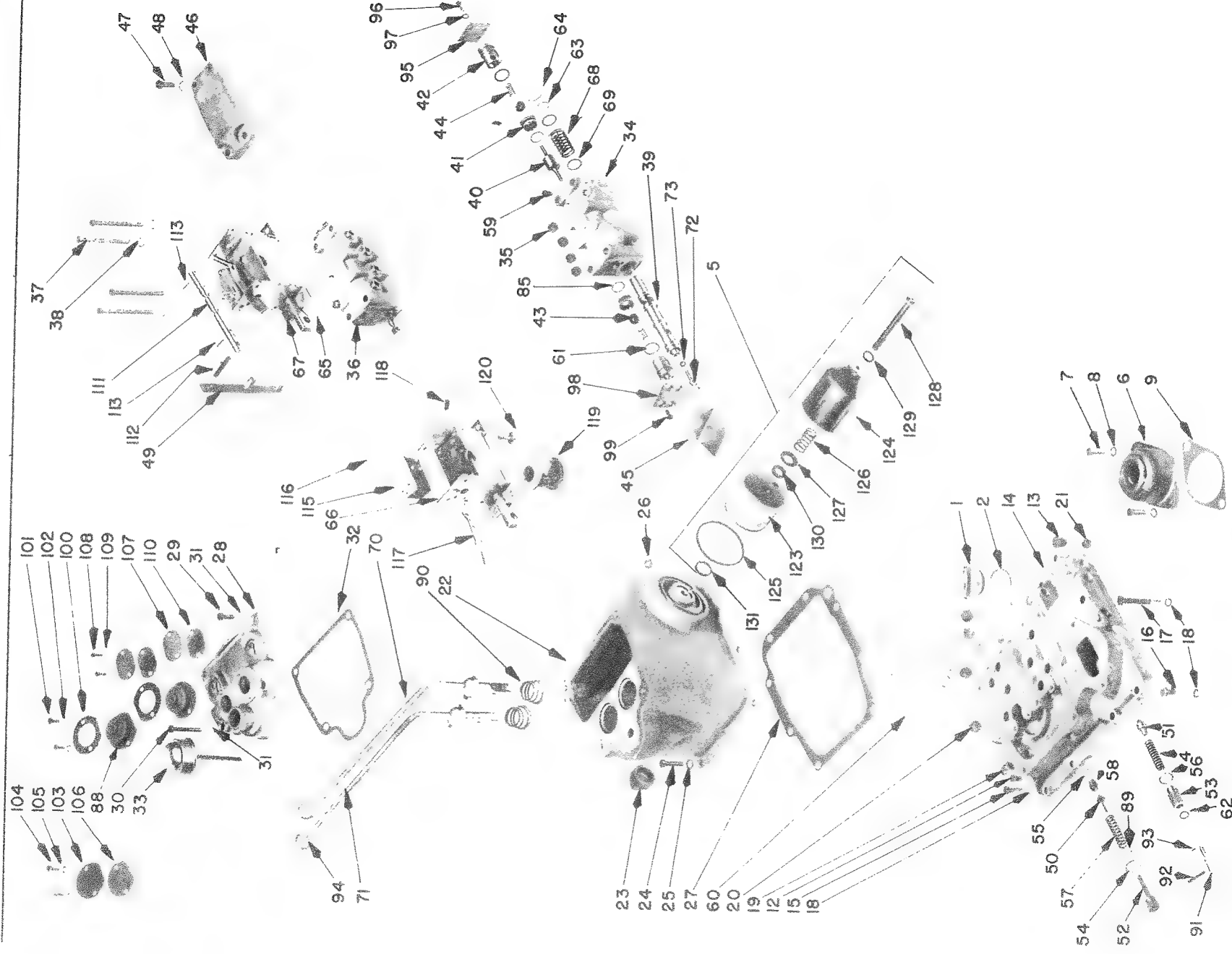
The Hydra-Lectric and Hydraulic Control units are divided into Sections I, II and III.

Tractor serial numbers or unit serial numbers (identified by prefix letter K) as well as parts shown may be duplicated in all three sections.

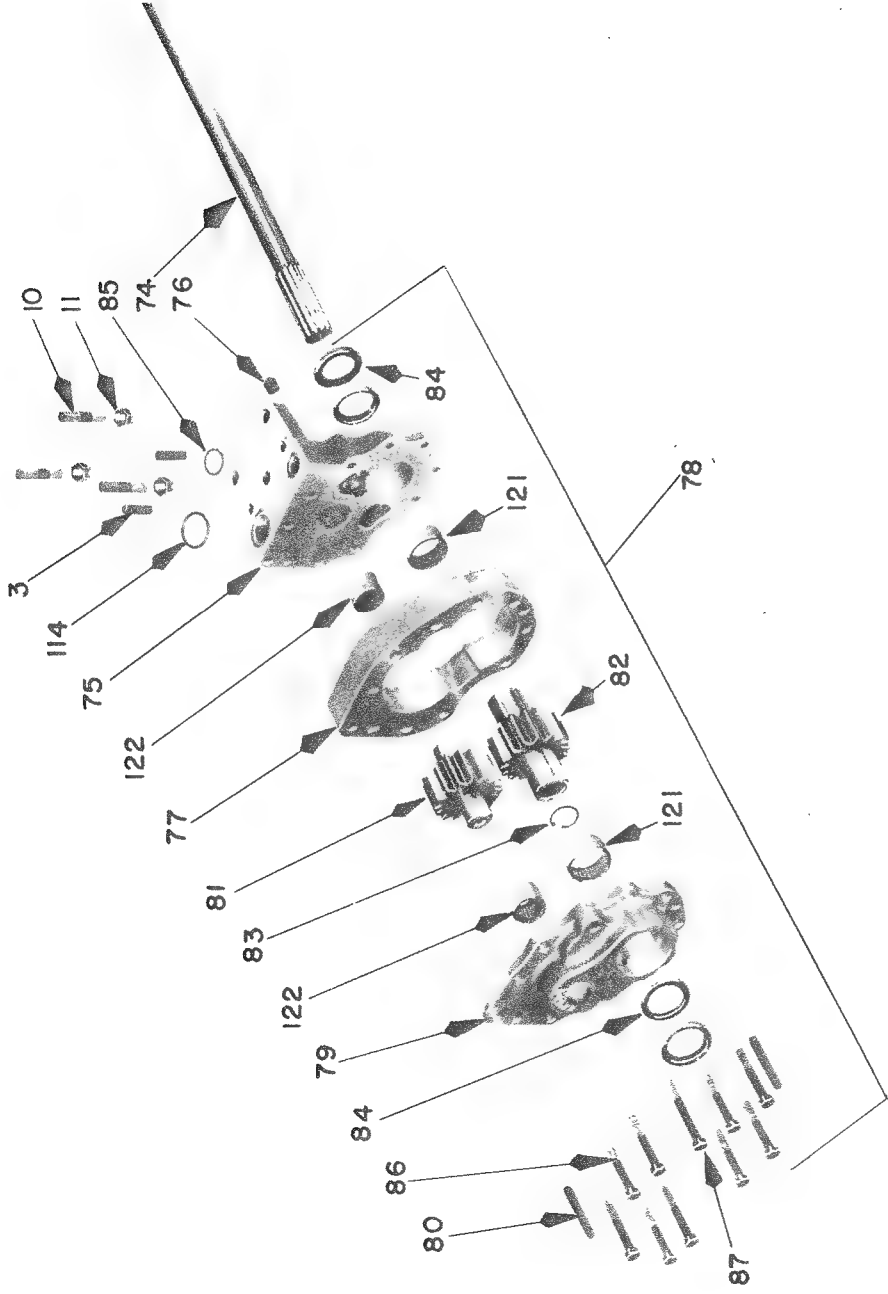
Section III covers the Hydra-Lectric and Hydraulic Control units starting with Super 77 tractors.

Check all three sections before ordering repair parts.

HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT



HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT



Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
1	1CA-297	CAP, Filter	1	1	K35001-
2	1C-298	GASKET, Filler Cap	1	1	K35001-
3	1B-597	PIN, Pump To Base Plate Dowel (3/8 x 1-1/8)	2	2	K35001-
4	1A-628-A	SPRING, Special Adjustable Relief Valve	1	1	K35001-
5	1KS-841-B	FILTER, Oil	1	1	K35001-
6	1K-914-A	SOCKET, Shift Lever	1	1	K35001-
7		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	2	2	
8		920083 Lock Washer, 3/8	2	2	
9	1K-915-A	GASKET, Shift Lever Socket	1	1	K35001-
10	1K-1115-B	STUD, Pump To Base Plate (7/16 x 2-1/16)	3	3	K35001-
11		915636 Nut, 7/16 - 20 Self Locking	3	3	
12	1B-1527	PIN, Base Plate To Rear Main Frame Dowel (15/32 x 13/16)	1	1	K35001-

HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl., 1 Cyl.	Hydraulic 2 Cyl., 1 Cyl.	Unit Serial Number
13	IK-1527	PIN, Base Plate To Rear Main Frame Dowel (11/16 x 3/4)	1	1	K35001-
14	IK-2001-C	BASE, Control Mounting (Order IKS-2001-C)	1	1	K35001-
15		908332 Cap Screw, 3/8 - 16 x 1 Hex Hd	8	8	
16		908335 Cap Screw, 3/8 - 16 x 1-3/4 Hex Hd	2	2	
17		908340 Cap Screw, 3/8 - 16 x 3 Hex Hd	1	1	
18		920083 Lock Washer, 3/8	11	11	
19	IKS-2001-C	BASE And Relief Valve Assembly, Control Mounting	1	1	K35001-
20		S-1900 Plug, 1/2 Std Pipe (Sq Hd)	1	1	
21		S-1917 Plug, 1/2 Std Pipe (Ctsk Hd)	4	4	
22		S-1919 Plug, 3/8 Std Pipe (Ctsk Hd)	1	1	
23	IK-2002-F	HOUSING, Reservoir	1	1	K35001-
24		S-1930 Plug, 1-1/4 Pipe (Sq Hd)	1	1	
25		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	8	8	
26		920083 Lock Washer, 3/8	8	8	
27		S-1919 Plug, 3/8 Std Pipe (Ctsk Hd)	1	1	
28	IKA-2003-A	GASKET, Reservoir Housing	1	1	K35001-
29	IK-2004-D	COVER, Reservoir Housing	1	1	K35001-
30		908317 Cap Screw, 5/16 - 18 x 1 Hex Hd	2	2	
31		908322 Cap Screw, 5/16 - 18 x 2-1/4 Hex Hd	2	2	
32		920155 Lock Washer, 5/16 Internal Tooth	4	4	
33	IK-2005-B	GASKET, Reservoir Cover	1	1	K35001-
34	IK-2006-A	BREATHER	1	1	K35001-
35	IK-2007-C	BODY, Selector Valve	2	2	K35001-
36		S-1919 Plug, 3/8 Pipe (Ctsk Hd)	8	8	
37	IKSA-2007-D	VALVE Assembly, Selector - RH	1	1	K35001-
38		908342 Cap Screw, 3/8 - 16 x 4 Hex Hd	4	4	
39		920156 Lock Washer, 3/8 Internal Tooth	4	4	
40	IKSB-2007-D	VALVE Assembly, Selector - LH	1	1	K35001-
41		908342 Cap Screw, 3/8 - 16 x 4 Hex Hd	4	4	
42		920156 Lock Washer, 3/8 Internal Tooth	4	4	
43	IKS-2008-D	SPOOL Assembly, Selector Valve	2	2	K35001-
44	IK-2009-A	PLUNGER, Interlock	2	2	K35001-
45	IK-2010-A	SEAT, Interlock Valve	4	4	K35001-
46	IK-2011-B	GUIDE, Interlock Valve	4	4	K35001-
47		S-3735 Ball, 3/4 Dia	4	4	
48	IK-2012	SPRING, Interlock	4	4	K35001-
49	IK-2013	PLATE, Valve Splash	1	1	K35001-
50	IK-2014	COVER, Base Plate Valve Port	1	1	K35001-
51		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	4	4	
52		920156 Lock Washer, 3/8 Internal Tooth	4	4	
53	IKS-2015-C	IEVER Assembly, Valve Spool	2	2	K35001-
54	IK-2019	PLUNGER, Relief Valve	1	1	K35001-
55	IK-2019-A	PLUNGER, Special Adjustable Relief Valve	1	1	K35001-
56	IK-2020	GUIDE, Relief Valve	1	1	K35001-
57	IK-2020-A	NUT, Special Adjustable Relief Valve	1	1	K35001-
58	IK-2021	WASHER, Relief Valve Crush	1	1	K35001-
59	IK-2021-A	WASHER, Relief Valve Seat Crush	1	1	K35001-
60	IK-2021-B	WASHER, Special Adjustable Relief Valve Crush	1	1	K35001-

SECTION X
OPTIONAL EQUIPMENT

77 PARTS BOOK

HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. pl Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
57	1K-2022	SPRING, Relief Valve	1	1	K35001-
58	1K-2023-B	SEAT, Relief Valve	1	1	K35001-
59	1KS-2024-B	VALVE Assembly, Thermal Relief	2	2	K35001-
60	1K-2026	PACKING, 3/32 x 5/8 "0" Ring (In Base Plate)	8	4	K35001-
61	1K-2028	PACKING, 1/8 x 3/4 "0" Ring	4	4	K35001-
62	1K-2029	PACKING, Special Adjustable Relief Valve "0" Ring (3/32 x 1/2 ID)	1	1	K35001-
63	1K-2030-A	SNAP RING, Selector Valve Spool (Small)	2	2	K35001-
64	1K-2030-B	SNAP RING, Selector Valve Body (Large)	2	2	K35001-
65	1K-2031-B	RING, External Retaining	2	2	K35001-
66	1KS-2032-D	FRAME And Top Plate Assembly, Solenoid And Switch - RH (Included in 1KSA-2032-D)	1	1	K35001-
66	1KS-2032-E	FRAME And Top Plate Assembly, Solenoid And Switch - LH (Included in 1KSA-2032-E)	1	1	K35001-
67	1KSA-2032-D	SOLENOID And Switch Assembly - RH (For breakdown see parts starting with 1KS-2317-A)	1	1	K35001-
67	1KSA-2032-E	SOLENOID And Switch Assembly - LH (For breakdown see parts starting with 1KS-2317-A)	1	1	K35001-
68	1K-2033-B	SPRING, Control Valve Centering	2	2	K35001-
69	1K-2034-A	WASHER, Valve Spool	4	4	K35001-
70	1K-2035-D	LEVER, Control Operating - RH	1	1	K35001-
71	1K-2035-E	LEVER, Control Operating - LH	1	1	K35001-
72	1K-2036-A	JOINT, Ball Socket - Threaded 915083 Nut, 1/4 - 28 Hex Jam	2	2	K35001-
73			2	2	K35001-
74	1KA-2041	SHAFT, Pump Drive (Not required on tractors with Power Take-Off)	1	1	K35001-
75	1K-2042-A	PLATE, Pump Front	1	1	K35001-
76		S-1922 Plug, 1/4 Hdless Pipe	1	1	K35001-
77	1K-2043-B	PLATE, Pump Center	1	1	K35001-
78	1KSB-2043-B	PUMP Assembly	1	1	K35001-
79	1K-2044	PLATE, Pump Rear	1	1	K35001-
80	1K-2045-A	DOWEL, Pump Housing	2	2	K35001-
81	1KS-2046-B	GEAR And Shaft Assembly, Pump Idler	1	1	K35001-
82	1KS-2049-B	GEAR And Sleeve Assembly, Pump Drive	1	1	K35001-
83	1K-2052	SNAP RING, Pump (Not required on tractors with Power Take-Off)	1	1	K35001-
84	1K-2053	SEAL, Pump Oil	4	4	K35001-
85	1K-2055	PACKING, 3/32 x 11/16 "0" Ring	5	5	K35001-
86	1K-2056-A	CAP SCREW, 3/8 x 2-1/8 Drilled Head	9	9	K35001-
87	1K-2056-B	CAP SCREW, 3/8 x 2-3/4 Drilled Head	1	1	K35001-
88	1K-2060-A	BOOT, Control Lever	2	2	K35001-
89	1K-2079	SHIM, Relief Valve Adjusting	Req.	Req.	K35001-

HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 11 Cyl.	Hydraulic 2 Cyl. 11 Cyl.	Unit Serial Number
90	1K-2088	SPRING, Control Lever	2	1	K35001-
91	1K-2105-A	RESTRICTOR, Special Adjustable Relief Valve S-1363 Pin, 3/16 x 1-1/2 Roll	1	1	K35001-
92		S-1378 Pin, 3/32 x 3/8 Roll	1	1	K35001-
93			1	1	K35001-
94	1K-2134-A	KNOB, Control Operating Lever	2	1	K35001-
95	1K-2137	PLATE, Valve Interlock End - Front 908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd 920081 Lock Washer, 1/4	2 8 8	1 4 4	K35001-
96					
97					
98	1K-2137-A	PLATE, Valve Interlock End - Rear 908820 Screw, 1/4 - 20 x 5/8 Mach	2 8	1 4	K35001-
99					
100	1K-2156	PLATE, Control Lever Boot Hold Down 908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd 920081 Lock Washer, 1/4	2 4 4	1 2 4	K35001-
101					
102					
103	1K-2156-A	COVER, Control Lever Opening 908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd 920081 Lock Washer, 1/4	1 2 2	1 2 2	K35001-
104					
105					
106	1K-2156-B	GASKET, Control Lever Opening Cover	1	1	K35001-
107	1K-2157-A	COVER, Wiring Harness Connector Opening S-3161 Cap Screw, No. 10 - 24 x 5/8 Hex Hd 920079 Lock Washer, No. 10		2 4 4	K35001-
108					
109					
110	1K-2157-B	GASKET, Wiring Harness Connector Opening Cover		2	K35001-
111	1K-2158-A	RAIL, Solenoid - RH S-1371 Pin, 5/16 x 1-3/4 Roll S-1384 Pin, 1/8 x 3/4 Roll	1 1 2	1 1 2	K35001-
112					
113	1K-2158-B	RAIL, Solenoid - LH S-1371 Pin, 5/16 x 1-3/4 Roll S-1384 Pin, 1/8 x 3/4 Roll	1 1 2	1 1 2	K35001-
114	1K-2264	PACKING, 1/8 x 1-1/8 "O" Ring (Pump to Base Plate)	1	1	K35001-
115	1KS-2317-A	SWITCH And Covers Assembly, Solenoid And Switch - RH (Included in 1KSA-2032-D) S-2539 Screw, No. 10 - 32 x 1-1/2 Mach	1 1 1	1 1 1	K35001-
116					
115	1KS-2317-B	SWITCH And Covers Assembly, Solenoid and Switch - LH (Included in 1KSA-2032-E) S-2539 Screw, No. 10 - 32 x 1-1/2 Mach	1 1 1	1 1 1	K35001-
116					
117	1K-2318	LEVER, Solenoid and Switch - RH (Included in 1KSA-2032-D)	1	1	K35001-
117	1K-2319	LEVER, Solenoid And Switch - LH (Included in 1KSA-2032-E)	1	1	K35001-
118	1K-2320	SPRING, Solenoid and Switch Lever (Included in 1KSA-2032-D and 1KSA-2032-E)	2	1	K35001-
119	1KS-2321	COIL Assembly, Solenoid and Switch (Included in 1KSA-2032-D and 1KSA-2032-E)	2	1	K35001-
120	1K-2322	PLUNGER, Solenoid and Switch (Included in 1KSA-2032-D and 1KSA-2032-E)	2	1	K35001-
121	1KS-5041	BEARING, Pump Drive Sleeve Needle	2	2	K35001-
122	1KS-5042	BEARING, Pump Idler Shaft Needle	2	2	K35001-
123	1LA-5351	CARTRIDGE, Oil Filtering	1	1	K35001-
124	1K-5353-A	BODY, Oil Filter	1	1	K35001-
125	1L-5356	GASKET, Oil Filter	1	1	K35001-

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HYDRA-ELECTRIC AND HYDRAULIC BASIC UNIT

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Unit Serial Number
126	1K-5361-A	SPRING, Oil Filter	1	1	K35001-
127	1K-5362-A	RETAINER, Oil Filter Spring	1	1	K35001-
128	1K-A-5363-A	CAP SCREW, Oil Filter	1	1	K35001-
129	1K-5364	GASKET, Oil Filter Cap Screw	1	1	K35001-
130	1L-5365	GASKET, Oil Filtering Cartridge - Top	1	1	K35001-
131	1K-5366	GASKET, Oil Filtering Cartridge - Bottom	1	1	K35001-

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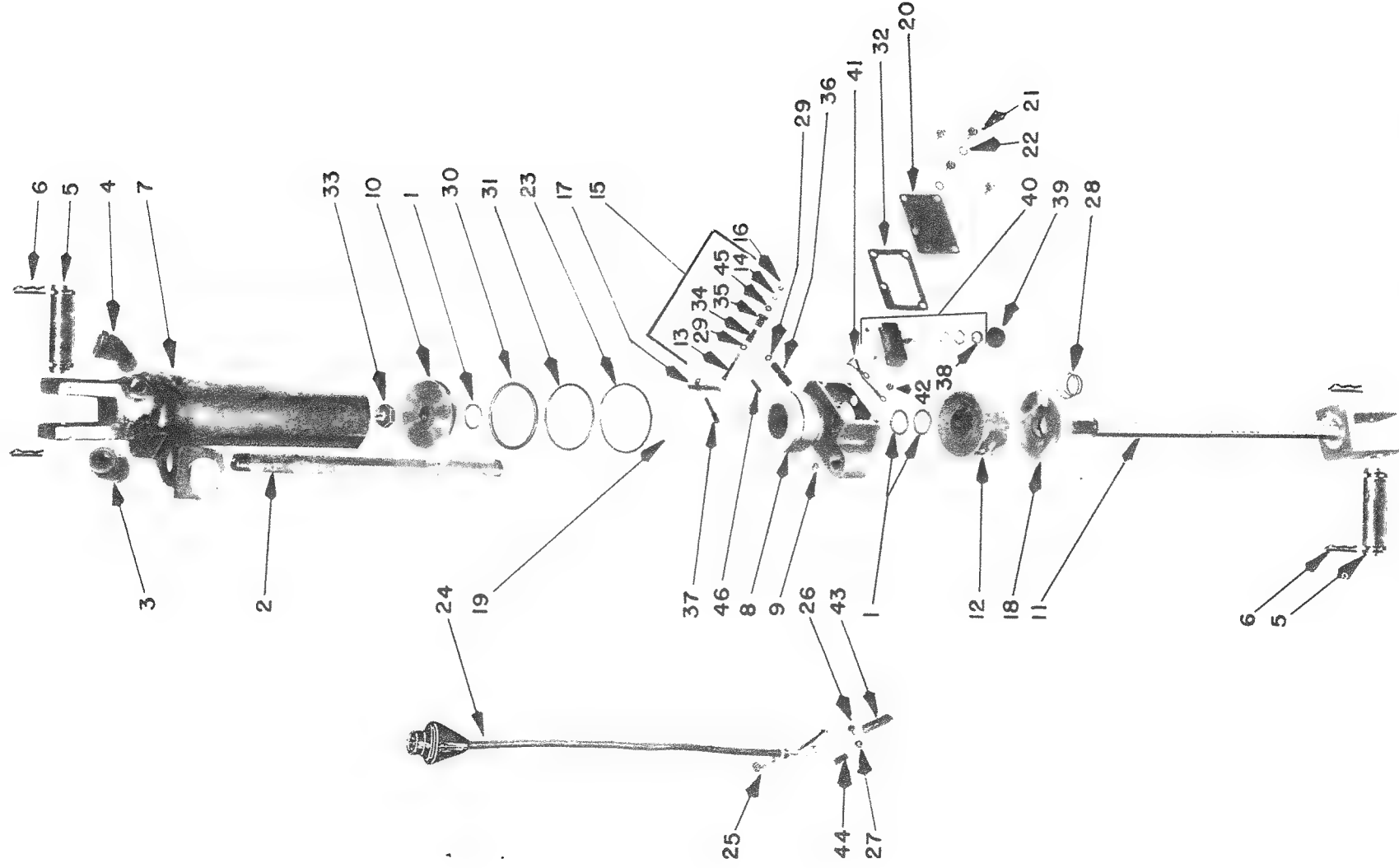
HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS

Ref. No.	Part Number	Description	Hydra-Lectric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Tractor Serial Number
1	IL-1080	SNAP RING, Restrictor Swivel	2	1	6503-
2	IK-2027	PACKING, 1/8 x 7/8 "O" Ring	4	2	6503-
3	IK-2029	PACKING, 3/32 x 1/2 "O" Ring	2	1	6503-
4	IKSA-2061-K	CYLINDER, Pins And Fittings, Hydra-Lectric	2	1	6503-
5	IKSA-2061-L	CYLINDER, Pins and Fittings, Hydraulic	2	1	6503-
6	IKS-2066-B	BRACKET Assembly, Remote Coupling (For Drawn Implements)	1	1	6503-
7		908535 Cap Screw, 5/8 - 18 x 2 Hex Hd	1	1	
8		920087 Lock Washer, 5/8	3	3	
9		915006 Nut, 5/8 - 18 Hex	1	1	
10		908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd	2	2	
11		920011 Washer, 1/2 Plain	1	1	
12		932017 Cotter Pin, 1/8 x 1	1	1	
13	IK-2067	FASTENER, Hydra-Lectric Wiring Harness	2	1	6503-
14		909052 Screw, 1/4 - 20 x 1/2 Mach	4	2	
15		920081 Lock Washer, 1/4	4	2	
16		915111 Nut, 1/4 - 20 Hex	4	2	
17	IKS-2075-D	CABLE, Remote Control Cylinder (For Drawn Implements)	1	1	6503-
18	IKAS-2076-C	COUPLING Assembly, Breakaway (For Drawn Implements)	1	1	6503-
19	IKS-2076-D	COUPLING HALF, Self Sealing - Threaded (For Drawn Implements)	2	2	6503-
20	IKS-2076-E	COUPLING HALF With Nut, Self Sealing (For Drawn Implements)	2	2	6503-
21		S-1945 Nipple, 1/2 x 1-1/2 Pipe	2	2	
22	IK-2084	BRACKET, Hose Clamp	2	1	6503-
23	IK-2085	BOLT, Hose Clamp Bracket	2	1	6503-
24		915585 Nut, 5/16 - 18 Wing	2	1	
25	IK-2086	SPACER, Hose Clamp	2	1	6503-
26	IKS-2091-G	HARNES, Hydra-Lectric Wiring	2	1	6503-
27		S-3159 Cap Screw, No. 10 - 24 x 7/8 Hex Socket Hd	4	2	
28		920079 Lock Washer, No. 10	4	2	
29	IK-2092	SUPPORT, Remote Hose	1	1	6503-
30		909055 Screw, 1/4 - 20 x 3/4 Mach	2	2	
31		920081 Lock Washer, 1/4	2	2	
32		915111 Nut, 1/4 - 20 Hex	2	2	
33	IK-2093-A	HOSE Assembly - 48" Long	4	2	6503-
34	IK-2094	HOSE Assembly - 84" Long (For Drawn Implements)	2	2	6503-
35	IK-2104-A	BODY, Restrictor	2	1	6503-
36		S-1680 Nipple, 1/2 x 3-1/2 Pipe	2	1	
37	IKS-2104-A	SWIVEL Assembly, Restrictor	2	1	6503-
38	IKSA-2104-A	SWIVEL Assembly, Elbow	2	1	6503-
39	IKSB-2104-A	SWIVEL Assembly, Momentary Restrictor (Painted Yellow) (For use with front end loaders with single acting cylinders)	2	1	6503-
40	IK-2105	PLUNGER, Restrictor	2	1	6503-
41	IK-2106	GUIDE, Restrictor	2	1	6503-
42		S-894 Padnut, 3/4 - 20	2	1	
43		S-1377 Groove Pin, 1/8 x 5/8	2	1	

HYDRA-ELECTRIC AND HYDRAULIC CYLINDERS AND HOSE CONNECTIONS

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Hydraulic 2 Cyl. 1 Cyl.	Tractor Serial Number
44	1K-A-2107	SWIVEL, Restrictor	2 1	2 1	6503-
45	1K-2107-A	SWIVEL, Elbow	2 1	2 1	6503-
46		S-1680 Nipple, 1/2 x 3-1/2 Pipe	2 1	2 1	
47	1K-2109	SPRING, Restrictor	2 1	2 1	6503-
48	1K-2114	PLUNGER, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2 1	2 1	6503-
49	1K-2115	SPRING, Momentary Restrictor (For use with front end loaders with single acting cylinders)	2 1	2 1	6503-
50	1K-2167-B	BRACKET, Remote Cable (For drawn implements)	1 1		6503-
51		908449 Cap Screw, 1/4-28 x 5/8 Hex Hd	1 1		
52		920081 Lock Washer, 1/4	1 1		
53	1B-7371	FUSE, Hydra-Electric	2 1		6503-
54	1EP-7868	CLAMP, Hose	4 2	4 2	6503-
55		908321 Cap Screw, 5/16-18 x 2 Hex Hd	2 1	2 1	
56		915585 Nut, 5/16-18 W/ing	2 1	2 1	

HYDRA-ELECTRIC CYLINDER



HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Description	Hydra-Electric 2 Cyl. 1 Cyl.	Tractor Serial Number
	1KSA-2061-K	CYLINDER, Pins And Fittings Assembly, Hydra-Electric	2	6503-
Ref. No.	Part Number	Breakdown For One Cylinder Assembly		
1	1K-2027	PACKING, 1/8 x 7/8 "10" Ring		3
2	1K-2058	PIPE		1
3	1KS-2061-K	CYLINDER Assembly (Order 1KSA-2061-K)		1
4		S-1943 Elbow, 1/2 x 45° Mall		1
5		S-1944 Elbow, 1/2 x 45° Mall Street		1
6	1K-2071	PIN, Mounting		2
7	1K-2072	CLIP, Mounting Pin		4
8	1KS-2201-G	BARREL Assembly		1
9	1K-2202-A	HEAD		1
10		S-1184 Set Screw, 1/4 - 20 x 1/4 Cup Pt Socket Hd		2
11	1K-2203	PISTON		1
12	1KS-2204	ROD Assembly, Piston		1
13	1KS-2206-A	SOLENOID Assembly		1
14	1KS-2207-B	TERMINAL		1
15		S-897 Nut, No. 4 - 40 Mach Screw Hex		1
16	1KSA-2207-B	TERMINAL Assembly, Stud		1
17		S-897 Nut, No. 4 - 40 Mach Screw Hex		1
18	1KS-2209-A	ARM Assembly, Contact		1
19	1KS-2210-C	STOP Assembly		1
20	1K-2211	SPRING, Contact Arm		1
21	1K-2213-A	COVER		1
22		S-2575 Screw, 1/4 - 20 x 1/2 Blind Hd Mach		4
23		S-292 Lock Washer, 1/4 External Tooth		4
24	1K-2219	SNAP RING, Head		1
25	1KS-2221-D	CABLE Assembly		1
26		S-2575 Screw, 1/4 - 20 x 1/2 Blind Hd Mach		1
27		S-2574 Screw, No. 6 - 32 x 3/16 Blind Hd Mach		1
28		S-899 Nut, No. 6 - 32 Hex		1
29	1K-2223-A	SPRING, Stop		1
30	1K-2226-A	PACKING, 1/16 x 1/8 "10" Ring		2
31	1K-2227	PACKING, 3/16 x 2-5/8 "10" Ring		1
32	1K-2228	GASKET, 1/8 x 2-3/4 ID "10" Ring		1
33	1K-2229-A	GASKET, Cover		1
34	1K-2231	NUT, Piston Lock		1
35	1K-2233-A	INSULATOR, Terminal		1
36	1K-2236	SLEEVE, Terminal		1
37	1K-2237	PIVOT, Contact Arm - Outer		1
38	1K-2238	PIVOT, Contact Arm - Inner		1

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HYDRA-ELECTRIC CYLINDER

Ref. No.	Part Number	Breakdown For One Cylinder Assembly	No. Req.
38	1K-2239	NUT, Micro Switch	1
39	1K-2240-A	BOOT, Micro Switch	1
40	1KSA-2241	SWITCH Assembly, Micro	1
41	1K-2242	WIRE, Jumper	1
42		S-2587 Screw, No. 6 - 32 x 5/16 Rd Slotted Hd Sems	1
43	1KA-2243	TUBING, Plastic - 1-1/2" Long	1
44	1K-2243-A	TUBING, Plastic - 5/8" Long	1
45	1K-2244	WASHER	1
46	1K-2247	PIN, Stud Locking Nylon	1

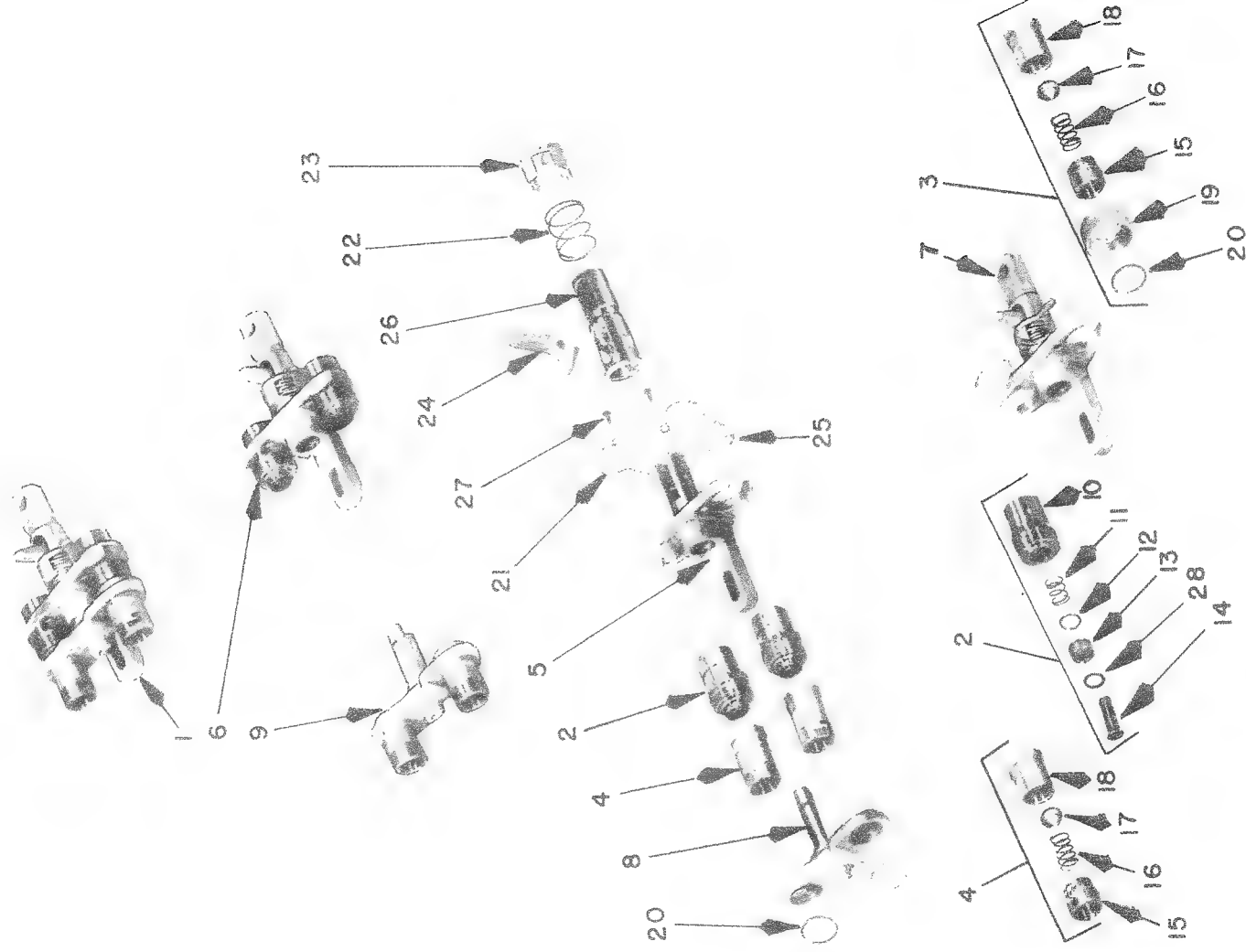
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HYDRAULIC CYLINDER

Ref. No.	Part Number	Description	Hydraulic 2 Cyl. 1 Cyl.	Tractor Serial Number
	1KSA-2061-L	CYLINDER, Pins And Fittings, Hydraulic	2 1	6503-
Ref. No.	Part Number	Breakdown For One Cylinder Assembly		
1	1K-2027	PACKING, 1/8 x 7/8 "0" Ring		2
2	1K-2055	PACKING, 3/32 x 11/16 "0" Ring		1
3	1K-2058	PIPE		1
4	1KS-2061-L	CYLINDER Assembly (Order 1KSA-2061-L.) S-1943 Elbow, 1/2 x 45°		1
5	1K-2071	PIN, Mounting		1
6	1K-2072	CLIP, Mounting Pin		2
7	1KS-2201-F	BARREL Assembly		4
8		S-1931 Plug, 1/8 Ctsk Hd Pipe		1
9	1K-2202-E	HEAD		1
10	1K-2203	PISTON		1
11	1KS-2204	ROD Assembly, Piston		1
12	1K-2210-D	STOP, Rod		1
13	1K-2212	SEAL, Piston Rod		1
14	1K-2219	SNAP RING, Head		1
15	1K-2227	PACKING, 3/16 x 2-5/8 "0" Ring		1
16	1K-2228	GASKET, 1/8 x 2-3/4 ID "0" Ring		1
17	1K-2231	NUT, Piston Lock		1
18	1KS-2252-A	TUBE Assembly, Depth Stop Push Rod 908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd 920081 Lock Washer, 1/4		1
21	1K-2253-A	CAP, Rod Stop 909059 Screw, 1/4 - 20 x 1-1/4 Hd Hd Mach 920154 Lock Washer, 1/4 Internal Tooth		2
22				2
23				1
24	1KA-2255	POPPET, Depth Stop		1
25	1KAS-2256	RETAINER Assembly, Depth Stop Push Rod		1
26	1K-2258-B	ROD, Depth Stop Push S-1378 Pin, 3/32 x 3/8 Roll		1
27				1
28	1K-2261	PACKING, 1/16 x 3/16 "0" Ring		1

HYDRA-ELECTRIC AND HYDRAULIC BREAKAWAY COUPLING



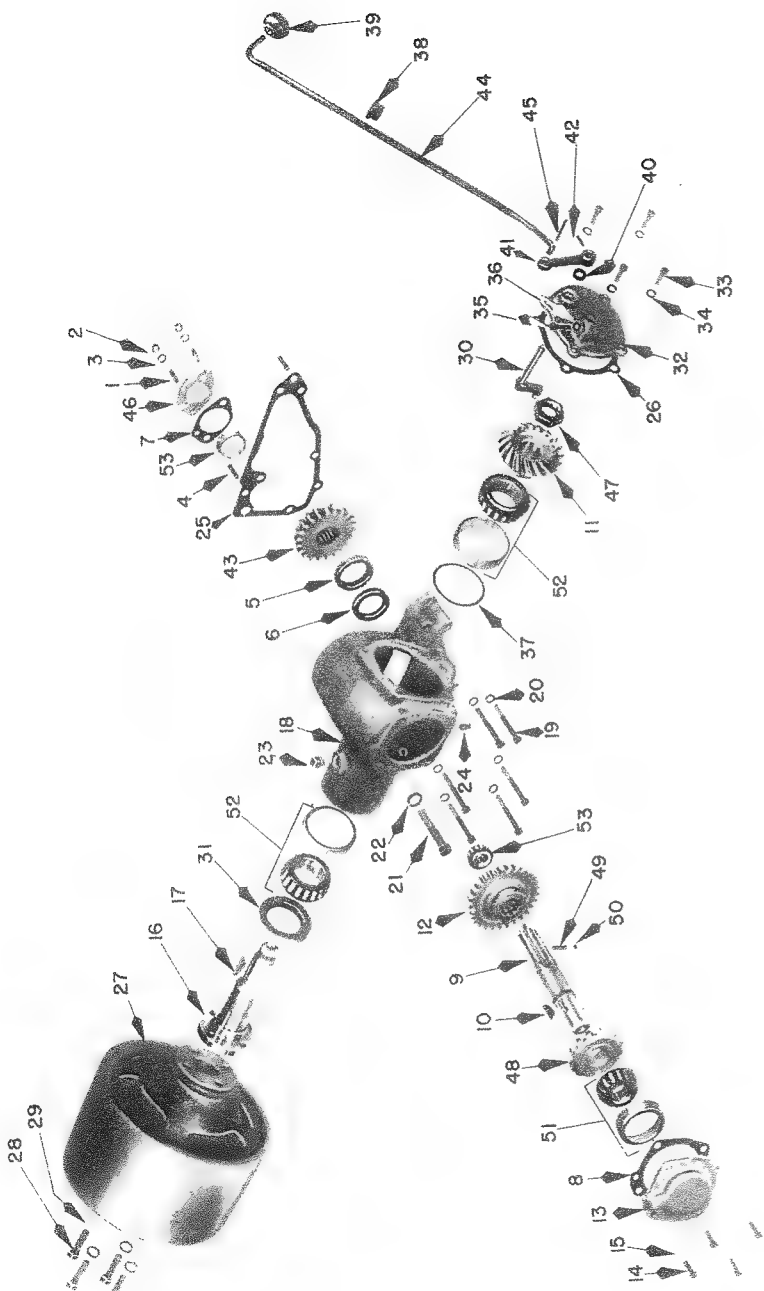
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HYDRA-ELECTRIC AND HYDRAULIC BREAKAWAY COUPLING

Ref. No.	Part Number	Description	Drawn Implement
1	IKAS-2076-C	COUPLING Assembly, Breakaway	1
	IKSR-2076-C	REPAIR Package, Breakaway Coupling	1
2	IKS-2076-D	COUPLING HALF, Self Sealing - Threaded (2 Included in IKAS-2076-C)	4
3	IKS-2076-E	COUPLING HALF With Nut, Self Sealing	2
4	IKSA-2076-E	COUPLING HALF, Self Sealing - Less Nut and Snap Ring	2
5	IK-2361	FRAME, Breakaway - Latch Half (Order IKS-2361)	1
6	IKS-2361	FRAME, Latch And Coupling Sub Assembly, Breakaway	1
7	IKSA-2361	FRAME And Latch Sub Assembly, Breakaway	1
	IKSB-2361	FRAME And Hinge Snap Ring Assembly, Breakaway (Includes Ref. No. 5, 21 and 27)	1
8	IKA-2362	FRAME, Breakaway	1
9	IKAS-2362	FRAME Sub Assembly, Breakaway	1
10	IK-2363	BODY, Self Sealing Coupling - Threaded	4
11	IK-2364	SPRING, Self Sealing Coupling (In IK-2076-D)	4
12	IK-2365	RING, Self Sealing Coupling "0"	4
13	IKA-2366	SLEEVE, Self Sealing Coupling (Includes IK-2381 Washer)	4
14	IK-2367	VALVE, Self Sealing Coupling Tubular	4
15	IK-2368	ADAPTER, Self Sealing Coupling	4
16	IK-2369	SPRING, Self Sealing Coupling (In IKSA-2076-E)	4
17	IK-2370	VALVE, Self Sealing Coupling Poppet	4
18	IK-2371	BODY, Self Sealing Coupling	4
19	IK-2372	NUT, Self Sealing Coupling Union	2
20	IK-2373	SNAP RING, Self Sealing Coupling	4
21	IK-2374	SNAP RING, Hinge	2
22	IK-2375	SPRING, Breakaway	1
23	IK-2376	COVER, Breakaway Coupling	1
24	IK-2377	LATCH, Breakaway	1
25	IK-2378	PIN, Breakaway Latch	1
26	IK-2379	BAR, Breakaway Draw	1
27	IK-2380	PIN, Hinge	2
28	IK-2381	WASHER, Self Sealing Coupling Rubber	4
	IK-2382	CAP, Coupling Dust	Req.

BELT PULLEY



Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1	1A-398	STUD, Drive Bearing Cover (3/8 x 1-1/2)	2	320001-	269001-	403001-
2		915002 Nut, 3/8 - 24 Hex	2			
3		920083 Lock Washer, 3/8	2			
4	1B-597	DOWEL PIN, Carrier	2	320001-	269001-	403001-
5	1K-620	OIL SEAL, Input Shaft Front Bearing	1	320001-	269001-	403001-
6	1K-620-A	WASHER, Input Shaft Front Bearing Felt	1	320001-	269001-	403001-
7	1H-637	SHIM, Drive Rear Bearing (.007")	Req.	320001-	269001-	403001-
7	1H-638	SHIM, Drive Rear Bearing (.0156")	Req.	320001-	269001-	403001-
7	1H-639	SHIM, Drive Rear Bearing (.004")	Req.	320001-	269001-	403001-
8	1K-664	SHIM, Drive Shaft Front Bearing (.007")	Req.	320001-	269001-	403001-
8	1K-665	SHIM, Drive Shaft Front Bearing (.0149")	Req.	320001-	269001-	403001-
8	1K-666	SHIM, Drive Shaft Front Bearing (.004")	Req.	320001-	269001-	403001-
9	1K-668	SHAFT, Drive 9370 26 Key, 1/4 x 1-1/8 Woodruff	1	320001-	269001-	403001-
10		GEAR, Drive Bevel (19 Teeth)	1	320001-	269001-	403001-
11	1K-669	GEAR SET Package, Bevel Gear And Bevel Pinion Matched	1	320001-	269001-	403001-
12	1K-670	GEAR, Drive Silding (28 Teeth)	1	320001-	269001-	403001-
13	1K-674	CAGE, Drive Shaft Front Bearing	1	320001-	269001-	403001-
14		S-3071 Cap Screw, 3/8 - 16 x 1-1/8 Hex Hd	4			
15		920083 Lock Washer, 3/8	4			

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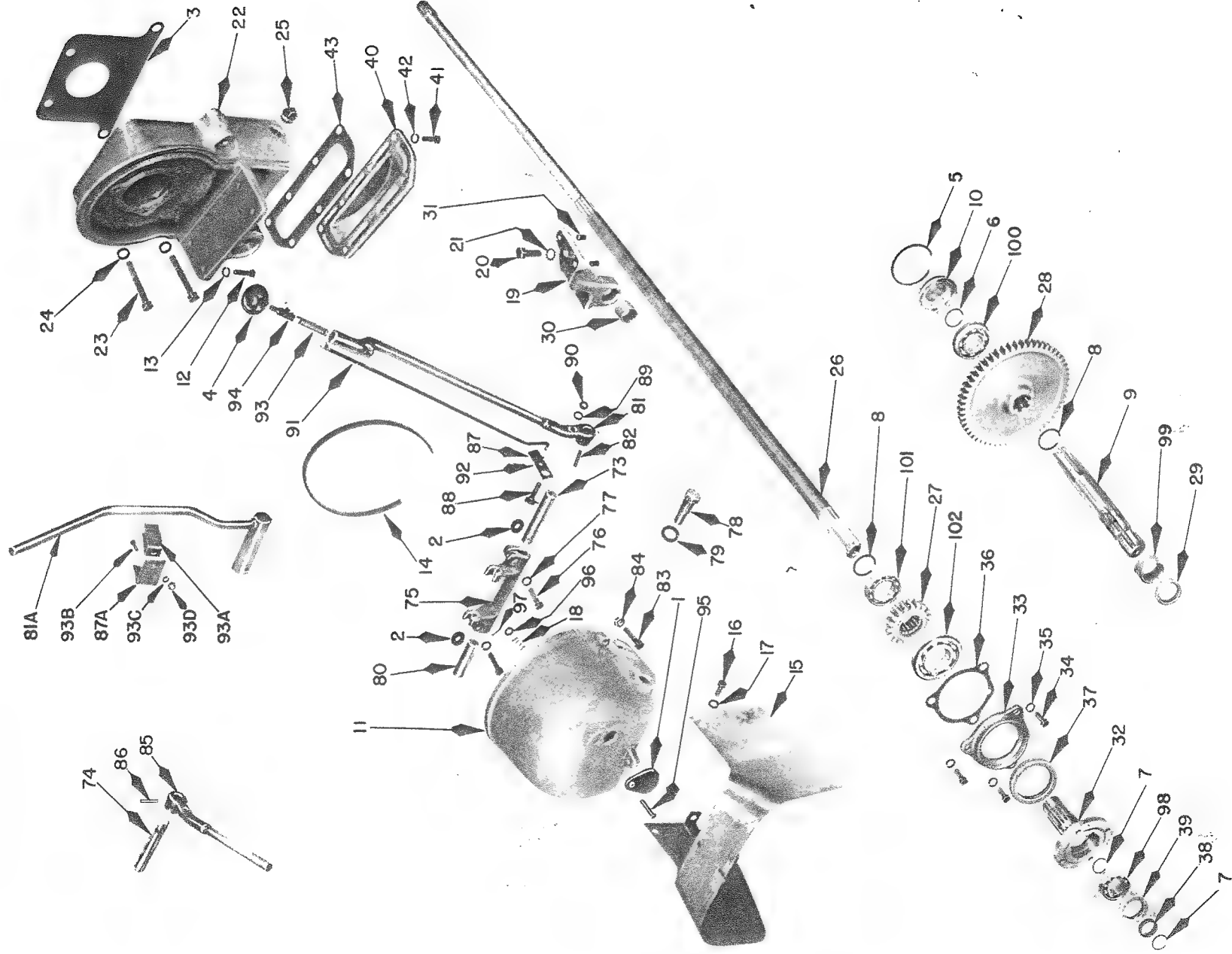
BELT PULLEY

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
16	1K-678-A	SHAFT, Pulley 937041 Key, 1/4 x 1-23/32 Woodruff	1	320001-	269001-	403001-
17			1			
18	1K-680	CARRIER (Order 1KS-680)	1	320001-	269001-	403001-
19	1KS-680	CARRIER With Oil Seal 908340 Cap Screw, 3/8 - 16 x 3 Hex Hd	1	320001-	269001-	403001-
20		920083 Lock Washer, 3/8	6			
21		S-3126 Cap Screw, 5/8 - 11 x 3-1/4 Hex Hd	1			
22		920087 Lock Washer, 5/8	1			
23		S-1900 Plug, 1/2 Std Pipe	1			
24		S-1904 Plug, 1/4 Std Pipe	1			
25	1K-686	GASKET, Carrier	1	320001-	269001-	403001-
26	1K-690	GASKET, Carrier Cover	1	320001-	269001-	403001-
27	1K-691-A	PULLEY, Belt (11-7/8" Dia., 7-1/4" Face) 908524 Cap Screw, 9/16 - 18 x 1-3/4 Hex Hd	1	320001-	269001-	403001-
28		920086 Lock Washer, 9/16	4			
29			4			
30	1K-692	ARM, Shifter	1	320001-	269001-	403001-
31	1K-693	OIL SEAL, Shaft	1	320001-	269001-	403001-
32	1KS-694-A	COVER Assembly 908332 Cap Screw, 3/8 - 16 x 1 Hex Hd	1	320001-	269001-	403001-
33		920083 Lock Washer, 3/8	4			
34		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	4			
35		915236 Nut, 3/8 - 16 Hex Jam	1			
36			1			
37	1K-695	SHIM, Shaft Bearing (.004")	Req.	320001-	269001-	403001-
37	1K-696	SHIM, Shaft Bearing (.007")	Req.	320001-	269001-	403001-
38	1K-848	GROMMET, Rubber	1	320001-344801	269001-273125	403001-403240
38	1K-848-A	GROMMET, Rubber	1	344802-	273128-	403241-
39	1B-909-A	KNOB, Shifter Lever	1	320001-344801	269001-273125	403001-403240
40	1K-930	SEAL, Drive Shifter Arm	1	320001-	269001-	403001-
41	1KA-931	LEVER, Shifter 932304 Groov-Pin, 3/16 x 1	1	320001-	269001-	403001-
42			1			
	1K-932	FORK, Shifter Rod (Used With 1K-1025)	1	320001-325600	269001-270565	403001-403185
	1K-933	PIN, Shifter 932008 Cotter Pin, 3/32 x 3/4	1	320001-325600	269001-270565	403001-403185
			1			
43	1K-1004	GEAR, Drive Stationary (22 Teeth)	1	320001-	269001-	403001-
	1K-1025	ROD, Pulley Shifter (Order 1K-1025-B & 932019) 915003 Nut, 7/16 - 20 Hex	1	320001-325600	269001-270565	403001-403185
			1			
	1K-1025-A	ROD, Shifter (Order 1K-1025-B & 932019) 932008 Cotter Pin, 3/32 x 3/4	1	325601-331053	270566-271409	403186-403240
44	1K-1025-B	ROD, Shifter 932019 Cotter Pin, 1/8 x 1-1/2	1	331054-344801	271410-273125	
45			1			
44	1K-1025-C	ROD, Shifter 932017 Cotter Pin, 1/8 x 1	1	344802-	273126-	403241-
45			1			
46	1H-1029-B	COVER, Drive Bearing	1	320001-	269001-	403001-
47	1K-1038	NUT, Shaft Bevel Gear	1	320001-	269001-	403001-
48	1K-1066	PINION, Drive Bevel (15 Teeth)	1	320001-	269001-	403001-
49	1H-1574	SPRING, Drive Sliding Gear Poppet S-2454 Ball, 5/16 Dia Hardened Steel	1	320001-	269001-	403001-
50			1			

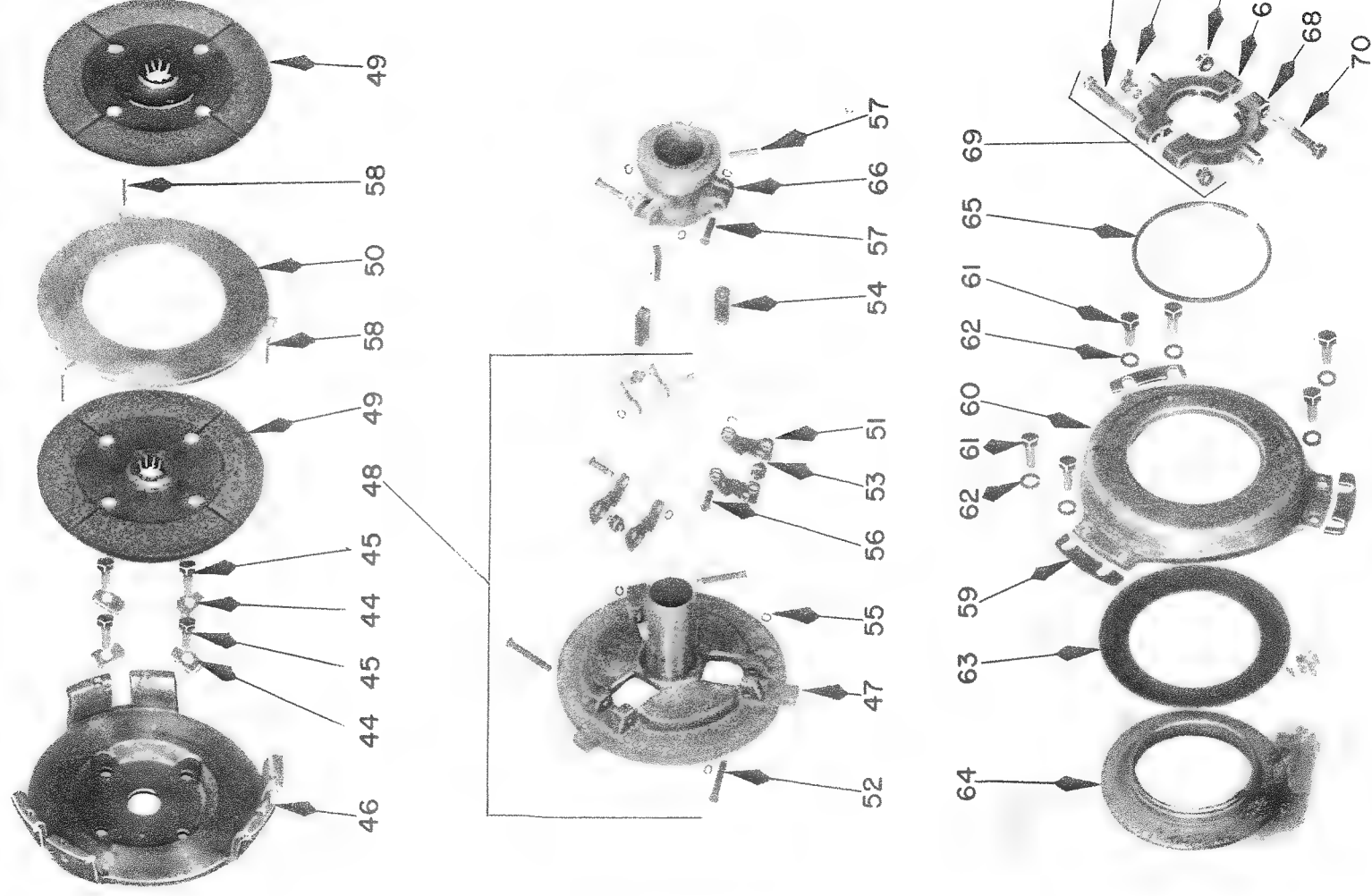
BELT PULLEY

Ref. No.	Part Number	Description	No. Req.	Flow Crop Serial Number	Standard Serial Number	Industrial Serial Number
51	1BS-5008-B	BEARING, Drive Shaft - Front (Timken 31594-31520)	1	320001-	269001-	403001-
52	1KS-5008	BEARING, Shaft (Timken 33890-33821)	2	320001-	269001-	403001-
53	1HS-5026	BEARING, Drive Shaft - Rear (Timken 12580-12520)	1	320001-	269001-	403001-

POWER TAKE-OFF



POWER TAKE-OFF



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POWER TAKE-OFF

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1	1B-473-A	COVER, Grease Hole	1	320001-	269001-	403001-
2	1B-583	KEY, Clutch Release Fork (1 used Row Crop 320001-325600) (1 used Standard 269001-270565) (1 used Industrial 403001-403185)	2	320001-	269001-	403001-
3	1K-635-A	GASKET, Housing	1	320001-	269001-	403001-
4	1B-909-A	KNOB, Shift Lever	1	320001-	269001-	403001-
5	1B-1071	SNAP RING, Shaft Front Bearing Retainer	1	320001-	269001-	403001-
6	1L-1072	SNAP RING, Shaft Front Bearing	1	320001-	269001-	403001-
7	1B-1073	SNAP RING, Drive Shaft	2	320001-	269001-	403001-
8	1L-1075	SNAP RING, Clutch Mounting Sleeve and Power Take-Off Shaft - Rear	2	320001-	269001-	403001-
9	1K-1200	SHAFT, Power Take-Off	1	320001-	269001-	403001-
10	1K-1204	COVER, Front Bearing	1	320001-	269001-	403001-
11	1K-1205	COVER S-3071 Cap Screw, 3/8 - 16 x 1-1/8 Hex Hd 920083 Lock Washer, 3/8	1 4 4	320001-325600	269001-270565	403001-403185
11	1K-1205-A	COVER S-3071 Cap Screw, 3/8 - 16 x 1-1/8 Hex Hd 920083 Lock Washer, 3/8	1 4 4	325601-3502149	270566-3502149	403186-3502149
12						
13						
11	1K-1205-B	COVER S-3071 Cap Screw, 3/8 - 16 x 1-1/8 Hex Hd 920083 Lock Washer, 3/8	1 4 4	3502150-	3502150-	3502150-
12						
13						
14	1K-1206	SEAL, Cover	1	320001-	269001-	403001-
15	1KS-1208	SHIELD 908330 Cap Screw, 3/8 - 16 x 3/4 Hex Hd 920083 Lock Washer, 3/8	1 5 5	320001-	269001-	403001-
16						
17						
18	1B-1381-A	SPRING, Grease Hole Cover	1	320001-	269001-	403001-
19	1K-1562	SUPPORT, Drive Shaft (Order 1KS-1562)	1	320001-	269001-	403001-
	1KS-1562	SUPPORT (1K-1562) with Bushing (1K-1583) and Dowels (1K-1584), Drive Shaft 908356 Cap Screw, 1/2 - 13 x 1-1/4 Hex Hd 920158 Lock Washer, 1/2 Internal Tooth	1 1 1	320001-	269001-	403001-
20						
21						
22	1K-1570	HOUSING 908364 Cap Screw, 1/2 - 13 x 3-1/4 Hex Hd 920085 Lock Washer, 1/2 S-1901 Plug, 3/4 Std Pipe	1 4 4 1	320001-	269001-	403001-
23						
24						
25						
26	1MA-1571-A	SHAFT, Drive	1	320001-	269001-	403001-
27	1K-1572	PINION (19 Teeth)	1	320001-	269001-	403001-
28	1K-1573	GEAR (57 Teeth)	1	320001-	269001-	403001-
29	1K-1582	OIL SEAL, Shaft	1	320001-	269001-	403001-
30	1K-1583	BUSHING, Drive Shaft	1	320001-	269001-	403001-
31	1K-1584	DOWEL PIN, Shaft (3/8 x 5/8)	1	320001-	269001-	403001-
32	1K-1585	SLEEVE, Clutch Mounting	2	320001-	269001-	403001-
33	1K-1586	RETAINER, Clutch Mounting Sleeve Bearing (Order 1KS-1586)	1	320001-	269001-	403001-

POWER TAKE-OFF

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
	IKS-1586	RETAINER With Oil Seal (IK-1588), Clutch Mounting Sleeve Bearing 908331 Cap Screw, 3/8 - 16 x 7/8 Hex Hd 920083 Lock Washer, 3/8	1 3 3	320001-	269001-	403001-
34	IK-1587	GASKET, Clutch Mounting Sleeve Bearing Retainer	1	320001-	269001-	403001-
35	IK-1588	OIL SEAL, Clutch Mounting Sleeve	1	320001-	269001-	403001-
36	IK-1589	SPACER, Drive Shaft Bearing	1	320001-	269001-	403001-
37	IK-1590	OIL SEAL, Drive Shaft	1	320001-	269001-	403001-
38	IK-1592	COVER, Lower 908330 Cap Screw, 3/8 - 16 x 3/4 Hex Hd 920083 Lock Washer, 3/8	1 7 7	320001-	269001-	403001-
39	IK-1593	GASKET, Lower Cover	1	320001-	269001-	403001-
40	IK-1649	LOCK WASHER, Mounting Screw (Replaces 920156 Shockproof Lock Washer with IKS-1650)	4	320001-	269001-	403001-
41		CLUTCH Assembly 908479 Cap Screw, 3/8 - 24 x 3/4 Hex Hd	1 4	320001-	269001-	403001-
42	IK-1651	HOUSING, Clutch	1	320001-	269001-	403001-
43	IKS-1655	PLATE, Clutch Pressure	1	320001-	269001-	403001-
44	IKS-1655	PLATE With Lever, Clutch Pressure	1	320001-	269001-	403001-
45	IKS-1656	PLATE With Padings, Clutch Drive	1	320001-	269001-	403001-
46	IK-1657	PLATE, Clutch Center	2	320001-	269001-	403001-
47	IK-1659	LEVER, Clutch Pressure Plate	1	320001-	269001-	403001-
48	IK-1660	PIN, Clutch Pressure Plate Lever	6	320001-	269001-	403001-
49	IK-1661	ROLLER, Clutch Lever	3	320001-	269001-	403001-
50	IK-1662	LINK, Clutch Pressure Plate Connecting	3	320001-	269001-	403001-
51	IK-1663	RING, Clutch Pressure Plate Retaining	3	320001-	269001-	403001-
52	IK-1664	PIN, Clutch Pressure Plate Connecting Link (Short)	9	320001-	269001-	403001-
53	IK-1664-A	PIN, Clutch Connecting Link (Long)	3	320001-	269001-	403001-
54	IK-1665-A	SPRING, Clutch Pressure	3	320001-	269001-	403001-
55	IKSR-1666	SHIM SET, Clutch Back Plate	3	320001-	269001-	403001-
56	IK-1667	PLATE, Clutch Back (Order IKS-1667)	3	320001-	269001-	403001-
57	IKS-1667	PLATE Assembly, Clutch Back 908463 Cap Screw, 5/16 - 24 x 5/8 Hex Hd 920082 Lock Washer, 5/16	1 6 6	320001-	269001-	403001-
58	IK-1668-B	WASHER, Clutch Pressure	1	320001-	269001-	403001-
59	IK-1669	PLATE, Clutch Washer	1	320001-	269001-	403001-
60	IK-1670	SNAP RING, Clutch Washer Plate	1	320001-	269001-	403001-
61	IK-1671	SLEEVE, Clutch Release Bearing (Order IKS-1671)	1	320001-	269001-	403001-
62	IKS-1671	SLEEVE (IK-1671) and Bearing (IKS-1673), Clutch Release Bearing	1	320001-	269001-	403001-
63	IK-1672	BEARING, Clutch Release - RH (Order IKS-1673)	1	320001-	269001-	403001-
64	IK-1673	BEARING, Clutch Release - LH (Order IKS-1673)	1	320001-	269001-	403001-

SECTION X OPTIONAL EQUIPMENT

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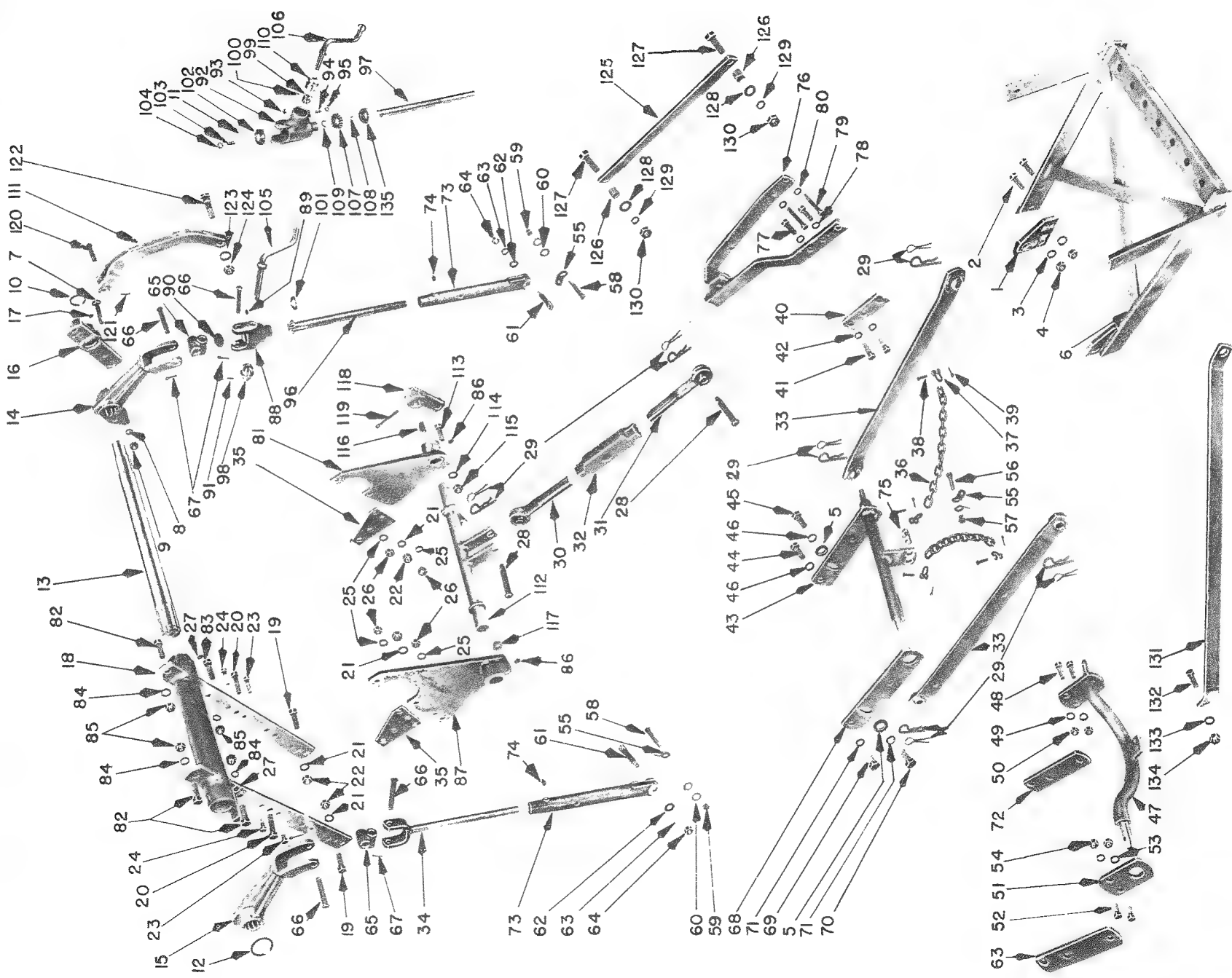
POWER TAKE-OFF

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
69	IKS-1673	BEARING, Clutch Release 908469 Cap Screw, 5/16 - 24 x 1-3/4 Hex Hd	1	320001-	269001-	403001-
70		915364 Nut, 5/16 - 24 Elastic Stop	2			
71		939017 Fitting, 1/8 PT x 87-1/2° Hydr Alemite	1			
72						
73	IK-1681	SHAFT, Clutch Release	1	320001-325800	269001-270565	403001-403185
73	IK-1681-B	SHAFT, Clutch Release	1	325601-	270566-	403186-
74	IM-1681-A	SHAFT, Clutch Release - Orchard	1			
75	IK-1682	FORK, Clutch Release	1	320001-325600	269001-270565	403001-403185
76		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	2			
77		920083 Lock Washer, 3/8	2			
75	IK-1682-A	FORK, Clutch Release	1	325801-	270566-	403186-
76		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	2			
77		920083 Lock Washer, 3/8	2			
78	IK-1683	PIVOT, Clutch Release Yoke	1	320001-325600	269001-270565	403001-403185
79		920089 Lock Washer, 3/4	1			
80	IK-1683-A	PIVOT, Clutch Release Yoke	1	325601-	270566-	403186-
81	IKS-1686	LEVER WITH Latch, Clutch Release	1	320001-325600	269001-270565	403001-403185
82		S-1364 Pin, 1/4 x 1-1/4 Roll	1			
83		908333 Cap Screw, 3/8 - 16 x 1-1/4 Hex Hd	1			
84		915236 Nut, 3/8 - 16 Hex Jam	1			
81	IKS-1686-B	LEVER Assembly, Clutch Release	1	325801-	270566-	403186-
82		932555 Groove Pin, 5/16 x 1-1/2	1			
83		908336 Cap Screw, 3/8 - 16 x 2 Hex Hd	1			
84		915236 Nut, 3/8 - 16 Hex Jam	1			
81A	ILS-1686	LEVER Assembly, Clutch Release (When Three Point Hitch is used)	1			
	IKSR-1686-B	LEVER Field Change-Over Package (Replacement package for IK-1205 Housing)	1			
85	IMS-1686-A	SHAFT Assembly, Clutch Release Lever - Orchard	1			
86		932555 Groove Pin, 5/16 x 1-1/2	1			
87	IK-1687	LATCH, Clutch Lever	1	320001-	269001-	403001-
87A	IL-1687-A	BRACKET, Clutch Release Lever (When Three Point Hitch is used)	1			
88	IK-1688	PIN, Clutch Lever Latch	1	320001-325800	269001-270565	403001-403185
89	IK-1688-A	BOLT, Clutch Lever Latch	1	325601-	270566-	403186-
90		920083 Lock Washer, 3/8	1			
91		915085 Nut, 8/8 - 24 Hex Jam	1			
91	IK-1689	ROD, Clutch Lever	1	320001-325800	269001-270565	403001-403185
92		932000 Cotter Pin, 1/16 x 1/2	1			
91	IK-1689-A	ROD, Clutch Lever	1	325601-	270566-	403186-
92		932008 Cotter Pin, 3/32 x 3/4	2			
93	IK-1690	SPRING, Clutch Release Lever	1	320001-	269001-	403001-
93A	IL-1690	SPRING, Clutch Release Lever (When Three Point Hitch is Used)	1			
93B		908300 Cap Screw, 1/4 - 20 x 5/8 Hex Hd	1			
93C		920081 Lock Washer, 1/4	1			
93D		915111 Nut, 1/4 - 20 Hex	1			
94	IK-1691	PLUNGER, Clutch Lever	1	320001-	269001-	403001-
95	IK-1692	PIN, Grease Hole Cover	1	320001-	269001-	403001-
96		920008 Washer, 5/16 Platin	2			
97		932008 Cotter Pin, 3/32 x 5/8	1			

POWER TAKE-OFF

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
98	1CS-5010	BEARING, Drive Shaft Ball (SKF 6205-Z)	1	320001-	269001-	403001-
99	1KS-5016	BEARING, Shaft Rear (Torrington BH-2216-OH)	1	320001-	269001-	403001-
100	1KS-5026	BEARING, Shaft Front (SKF 6206NR)	1	320001-	269001-	403001-
101	1KS-5030-A	BEARING, Clutch Mounting Sleeve Ball - Front (ND-93L07) (SKF 6007-XARS)	1	320001-	269001-	403001-
102	1KS-5031	BEARING, Clutch Mounting Sleeve Ball - Rear (SKF 6208ZNR)	1	320001-	269001-	403001-

THREE POINT HITCH



THREE POINT HITCH

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1	1L-785-A	BRACKET, Drawbar Support - Right	1	320001-	269001-	
2		908535 Cap Screw, 5/8 - 18 x 2 Hex Hd	2			
3		920087 Lock Washer, 5/8	2			
4		915006 Nut, 5/8 - 18 Hex	2			
5	1K-790	WASHER, Steel (With 1M5-3334 and 1M-3340)	2	320001-		
6	1LS-792-B	DRAWBAR Assembly	1	320001-	269001-	
7		900884 Bolt, 1/2 - 13 x 2-1/2 Mach	1			
8		920085 Lock Washer, 1/2	1			
9		915115 Nut, 1/2 - 13 Hex	1			
	1K-872	SPACER, Wheel Guard Support	6	320001-		
	1M-872-A	908363 Cap Screw, 1/2 - 13 x 3 Hex Hd	10			
		920085 Lock Washer, 1/2	10			
		SPACER, Wheel Guard Support	4		269001-	
		908357 Cap Screw, 1/2 - 13 x 1-1/2 Hex Hd	4			
		908355 Cap Screw, 1/2 - 13 x 1 Hex Hd	6			
		920085 Lock Washer, 1/2	10			
10	1E-1074	SNAP RING, Rocker Shaft - Small	1	320001-	269001-	
11	1H-1074	SNAP RING, Leveling Gear	1	14129-	14129-	
12	1H-1142	SNAP RING, Rocker Shaft - Large	1	320001-	269001-	
13	1MA-3301	SHAFT, Rocker	1	320001-	269001-	
14	1MA-3302	ARM, Rocker - Right	1	320001-	269001-	
15	1MA-3303	ARM, Rocker - Left	1	320001-	269001-	
16	1MS-3306	ARM Assembly, Rocker Shaft Cylinder	1	320001-	269001-	
17		939001 Fitting, 1/8 PT Std Grease	1			
18	1MS-3308	SUPPORT Assembly, Rocker	1	320001-	269001-	
19		908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	2			
20		908537 Cap Screw, 5/8 - 18 x 2-1/2 Hex Hd	1			
21		908539 Cap Screw, 5/8 - 18 x 3 Hex Hd	1			
22		920087 Lock Washer, 5/8	4			
23		915006 Nut, 5/8 - 18 Hex	4			
24		908506 Cap Screw, 1/2 - 20 x 1-1/2 Hex Hd	2			
25		908508 Cap Screw, 1/2 - 20 x 2 Hex Hd	2			
26		920085 Lock Washer, 1/2	4			
27		915004 Nut, 1/2 - 20 Hex	4			
		939001 Fitting, 1/8 PT Std Grease	2			
28	1E-3314-A	PIN, Upper Link	2	320001-	269001-	
29	1L-3318	PIN, Linch (For 11/32" Hole)	6	320001-6502	269001-6502	
29	1E-3318	PIN, Linch (For 15/32" Hole)	6	6503-	6503-	
30	1LS-3320	SCREW Assembly, Upper Link - RH Thread	1	320001-	269001-	
		915244 Nut, 1-1/8 - 7 Hex Jam	1			
31	1LS-3321	SCREW Assembly, Upper Link - LH Thread	1	320001-	269001-	
32	1E-3322	TURNBUCKLE	1	320001-	269001-	
33	1MS-3323	LINK Assembly, Lower	2	320001-	269001-	
34	1LS-3326	LINK Assembly, Left Lifting	1	320001-	269001-	
35	1L-3329-B	GUSSET, Rocker Support	2	320001-	269001-	
36	1L-3330	CHAIN, Sway (1/4" Link Material)	2	320001-14128	269001-14128	
36	1L-3330-A	CHAIN, Sway (5/16" Link Material)	2	14129-	14129-	
36	1L-3330-B	CHAIN, Sway (5/16" Link Material)	2			

SECTION X

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Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
37	ILSR-3330-A	SWAY CHAIN Field Change-Over Package	1	320001-14128	269001-14128	
	ILSR-3330-B	SWAY CHAIN Field Change-Over Package	1			
	1E-3332	CLEVIS, Sway Chain	4	14129-	14129-	
	ILS-3332	SHACKLE And Pin Assembly, Sway Chain	4	320001-14128	269001-14128	
38	1E-3333	PIN, Sway Chain Clevis	4	14129-	14129-	
39		932016 Cotter Pin, 1/8 x 3/4	4			
40	1K-3333	BRACKET, Rocker Support	2	320001-	269001-	
41		908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd	2			
42		920087 Lock Washer, 5/8	2			
43	1MS-3334	SHAFT Assembly, Lower Hitch	1	320001-		
44		908400 Cap Screw, 3/4 - 10 x 1-3/4 Hex Hd	1			
45		908401 Cap Screw, 3/4 - 10 x 2 Hex Hd	1			
46		920089 Lock Washer, 3/4	2			
47	ILS-3334-B	SHAFT Assembly, Lower Hitch	1		269001-	
48		908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	2			
49		920087 Lock Washer, 5/8	2			
50		915006 Nut, 5/8 - 18 Hex	2			
51	1L-3336	BRACKET, Lower Hitch	1		269001-	
52		908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	2			
53		920087 Lock Washer, 5/8	2			
54		915006 Nut, 5/8 - 18 Hex	2			
55	1E-3336	COUPLING, Sway Chain	4	14129-	14129-	
56		908535 Cap Screw, 5/8 - 18 x 2 Hex Hd - Row Crop	1			
57		S-2058 Nut, 5/8 - 18 Self Locking - Row Crop	1			
58	1E-3337	BOLT, Lift Link	2	14129-	14129-	
59		S-2058 Nut, 1/2 - 20 Self Locking	2			
60		920013 Washer, 5/8 Plain	4			
61	1L-3337	PIN, Lower Link	2	320001-14128	269001-14128	
62		920011 Washer, 1/2 Plain	2			
63		920085 Lock Washer, 1/2	2			
64		915004 Nut, 1/2 - 20 Hex	2			
65	1L-3338	KNUCKLE, Lifting Link	2	320001-	269001-	
66	1LA-3339	PIN, Lifting Link	4	320001-	269001-	
67		932017 Cotter Pin, 1/8 x 1	4			
68	1M-3340	BRACKET, Lower Hitch	1	320001-		
69		908400 Cap Screw, 3/4 - 10 x 1-3/4 Hex Hd	1			
70		908401 Cap Screw, 3/4 - 10 x 2 Hex Hd	1			
71		920089 Lock Washer, 3/4	2			
72	1L-3340-A	BRACKET, Lower Support	2		269001-	
69		908400 Cap Screw, 3/4 - 10 x 1-3/4 Hex Hd	4			
71		920089 Lock Washer, 3/4	4			
73	1M-3341	END, Lifting Link	2	320001-		
74		939001 Fitting, 1/8 PT Strt Grease	2			
73	1LS-3341-A	LINK Assembly, Lifting	2		269001-	
74		939001 Fitting, 1/8 PT Strt Grease	2			
75	1L-3342	PIN, Sway Chain Anchor	1	320001-14128		
76	1MS-3344	BRACKET Assembly, Cylinder	1	320001-		
77		908391 Cap Screw, 5/8 - 11 x 3-1/2 Hex Hd	2			
78		920087 Lock Washer, 5/8	2			
79		908365 Cap Screw, 1/2 - 13 x 3-1/2 Hex Hd	2			
80		920085 Lock Washer, 1/2	2			

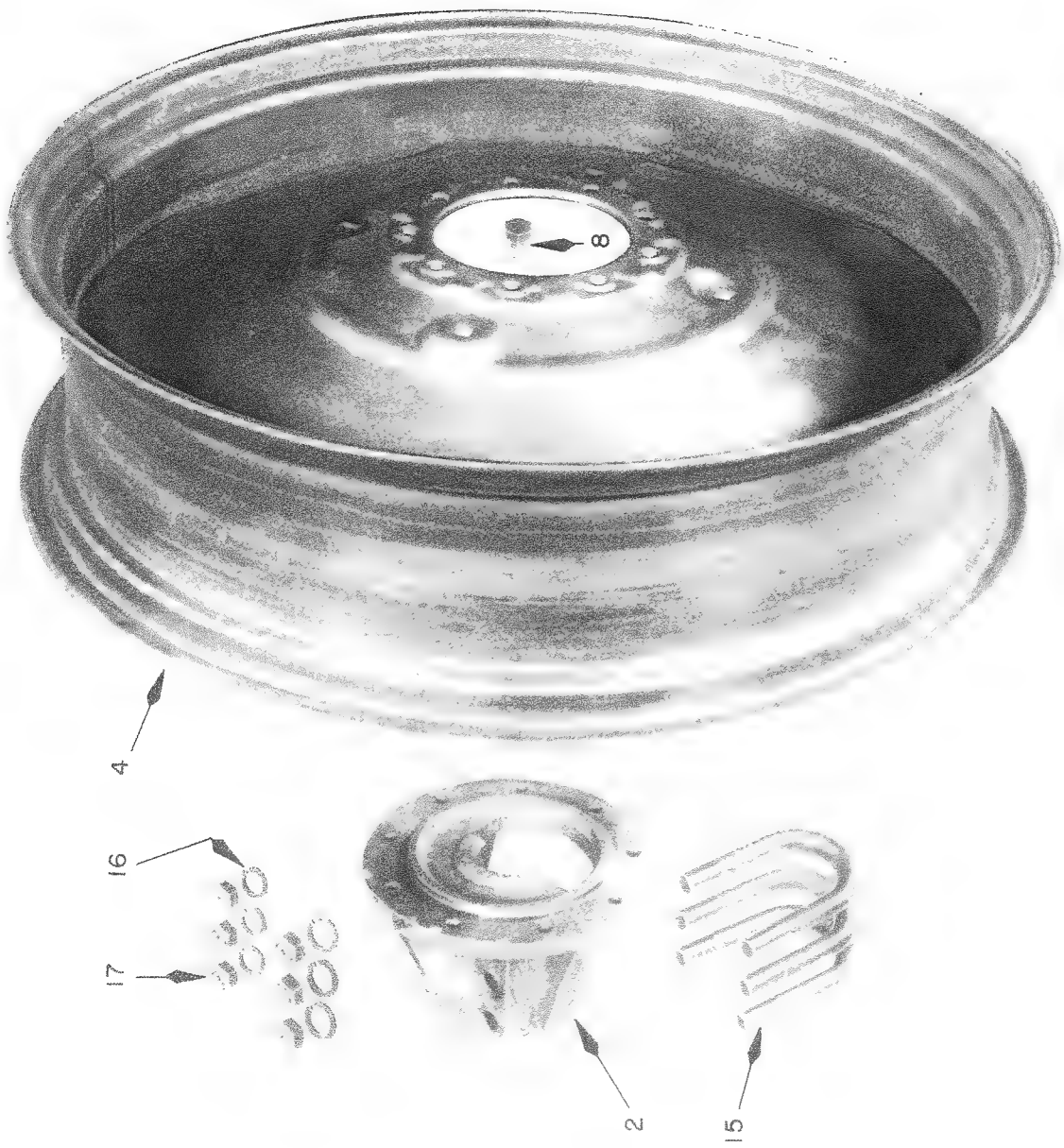
THREE POINT HITCH

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
76	IMS-3344-B	BRACKET Assembly, Cylinder (For 100" Rear Tread)	1	320001-		
77		908391 Cap Screw, 5/8 - 11 x 3-1/2 Hex Hd	2			
78		920087 Lock Washer, 5/8	2			
79		908357 Cap Screw, 1/2 - 13 x 1-1/2 Hex Hd	2			
80		920085 Lock Washer, 1/2	2			
76	IMS-3344-A	BRACKET Assembly, Cylinder	1		269001-	
77		908391 Cap Screw, 5/8 - 11 x 3-1/2 Hex Hd	2			
78		920087 Lock Washer, 5/8	2			
79		908357 Cap Screw, 1/2 - 13 x 1-1/2 Hex Hd	2			
80		920085 Lock Washer, 1/2	2			
81	ILS-3346-A	BRACKET Assembly, Depth Control - Right	1	320001-		
82		908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	1			
83		908535 Cap Screw, 5/8 - 18 x 2 Hex Hd	1			
84		920087 Lock Washer, 5/8	2			
85		915006 Nut, 5/8 - 18 Hex	2			
86		939001 Fitting, 1/8 PT Stirt Grease	1			
81	ILS-3346-C	BRACKET Assembly, Depth Control - Right	1		269001-	
82		908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	1			
83		908535 Cap Screw, 5/8 - 18 x 2 Hex Hd	1			
84		920087 Lock Washer, 5/8	2			
85		915006 Nut, 5/8 - 18 Hex	2			
86		939001 Fitting, 1/8 PT Stirt Grease	1			
87	ILS-3346-B	BRACKET Assembly, Depth Control - Left	1	320001-		
82		908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	2			
84		920087 Lock Washer, 5/8	2			
85		915006 Nut, 5/8 - 18 Hex	2			
86		939001 Fitting, 1/8 PT Stirt Grease	1			
87	ILS-3346-D	BRACKET Assembly, Depth Control - Left	1		269001-	
82		908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	1			
83		908535 Cap Screw, 5/8 - 18 x 2 Hex Hd	1			
84		920087 Lock Washer, 5/8	2			
85		915006 Nut, 5/8 - 18 Hex	2			
86		939001 Fitting, 1/8 PT Stirt Grease	1			
88	IL-3351	HOUSING, Leveling Gear	1			
89		939001 Fitting, 1/8 PT Stirt Grease	1	320001-14128	269001-14128	
90		935026 Plug, 1-3/4 Dia Exp	1			
91		S-1376 Pin, 3/16 x 7/8 Roll	1			
	ILS-3351	GEAR Assembly, Leveling (Order ILS-3351-A)	1	320001-14128	269001-14128	
92	IL-3351-A	HOUSING, Leveling Gear	1	14129-	14129-	
93		939049 Fitting, 1/4 - 28 90° Elbow Grease	1			
94		S-1187 Screw, 3/8 - 18 x 1 Set	1			
95		915267 Nut, 3/8 - 16 Hex Jam	1			
	ILS-3351-A	GEAR Assembly, Leveling	1	14129-	14129-	
96	IL-3352	GEAR AND SHAFT, Leveling	1	14129-	14129-	
97	IL-3352-A	SHAFT, Leveling Gear	1	320001-14128	269001-14128	
98	IL-3353	PINION, Leveling	1	14129-	14129-	
99	IL-3353-A	PINION, Leveling	1	320001-14128	269001-14128	
100		S-1387 Pin, 3/16 x 15/16 Roll	1	14129-	14129-	
101	IL-3354	WASHER, Thrust	1			
102	IL-3354-A	PLATE, Leveling Gear Shaft Thrust	1	320001-14128	269001-14128	
103		S-1188 Screw, 1/2 - 13 x 1 Set	1	14129-	14129-	
104		915238 Nut, 1/2 - 13 Hex Jam	1			
105	ILS-3355	CRANK Assembly, Leveling	1			
106	IL-3355-A	CRANK, Leveling	1	320001-14128	269001-14128	
107	IL-3357	GEAR, Leveling	1	14129-	14129-	
108		937082 Key, 1/8 x 1/2 Woodruff	1	14129-	14129-	

THREE POINT HITCH

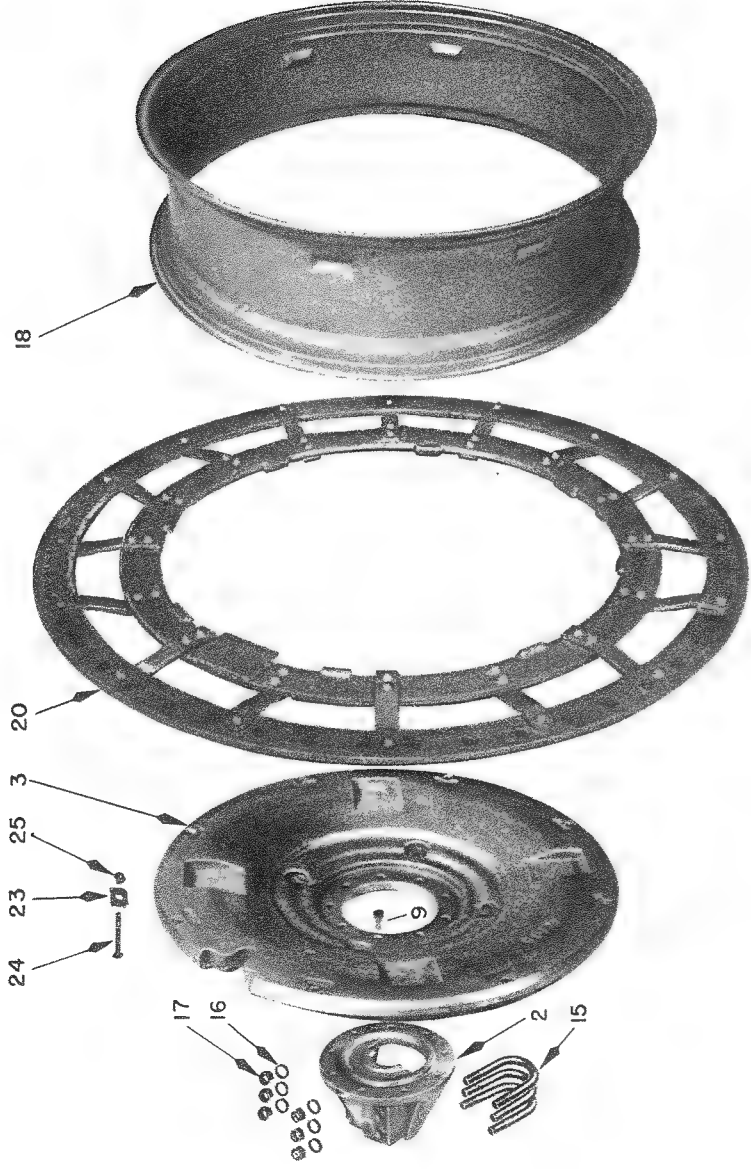
Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
109	1L-3358	WASHER, Leveling Gear Retaining	1	14129-	14129-	
110	1L-3359	BUSHING, Leveling Crank	1	14129-	14129-	
111	1LBS-3361-B	LINK Assembly, Depth Control	1	320001-		
111	1LAS-3361-C	LINK Assembly, Depth Control	1		269001-	
112	1LS-3363-C	SHAFT Assembly, Depth Control	1	320001-	269001-	
113		908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	1			
114		920087 Lock Washer, 5/8	1			
115		915006 Nut, 5/8 - 18 Hex	1			
116		937027 Key, 5/16 x 1-1/8 Woodruff	1			
117	1L-3365-A	STOP, Depth Control	1			
118	1LS-3366	LEVER Assembly, Depth Control Shaft	1	320001-		
119		932061 Cotter Pin, 5/16 x 3	1			
118	1LS-3366-A	LEVER Assembly, Depth Control Shaft	1		269001-	
119		932061 Cotter Pin, 5/16 x 3	1			
120	1L-3371	PIN, Depth Control Link	1	320001-	269001-	
121		932017 Cotter Pin, 1/8 x 1	1			
122	1L-3372	PIN, Depth Control Shaft Lever	1	320001-	269001-	
123		920089 Lock Washer, 3/4	1			
124		915007 Nut, 3/4 - 16 Hex	1			
125	1L-3373	BAR, Hitch Support	1	320001-	269001-	
126	1L-3374	SLEEVE, Hitch Support Bar	2	320001-	269001-	
127		908537 Cap Screw, 5/8 - 18 x 2-1/2 Hex Hd	2			
128		920013 Washer, 5/8 Plain	2			
129		920087 Lock Washer, 5/8	2			
130		915006 Nut, 5/8 - 18 Hex	2			
131	1LA-3375	STABILIZER BAR, Hitch	1	320001-	269001-	
132		908534 Cap Screw, 5/8 - 18 x 1-3/4 Hex Hd	1			
133		920087 Lock Washer, 5/8	1			
134		915006 Nut, 5/8 - 18 Hex	1			
135	1LS-5035	BEARING, Leveling Gear Thrust (Timken T-88)	1	14129-	14129-	

REAR WHEELS



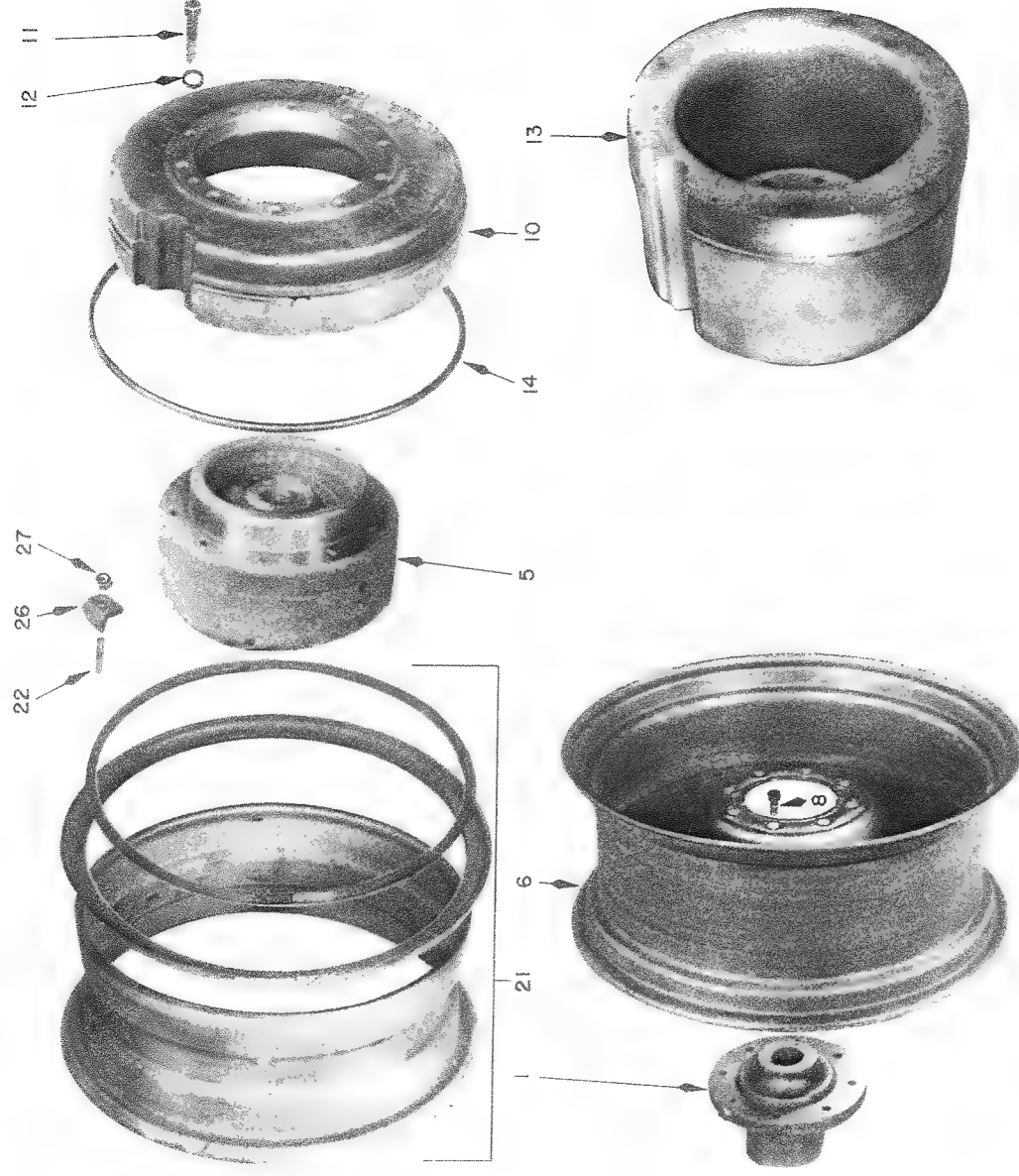
Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1	1F-704-F	HUB, Rear Wheel	2		269001-	
2	1M-704-B	HUB, Rear Wheel (4 used with Duals)	2	320001-6502		
2	1M-704-C	HUB, Rear Wheel (4 used with Duals)	2	6503-		
3	1KA-705	WHEEL, Rear (Heavy cast iron wheel)	2	320001-		
3	1L-705-B	WHEEL, Rear (Light cast iron wheel)	2	320001-		
4	1MS-705	DISC And Rim Assembly, Rear Wheel (10-38 Tires) (4 used with Duals)	2	320001-		

REAR WHEELS



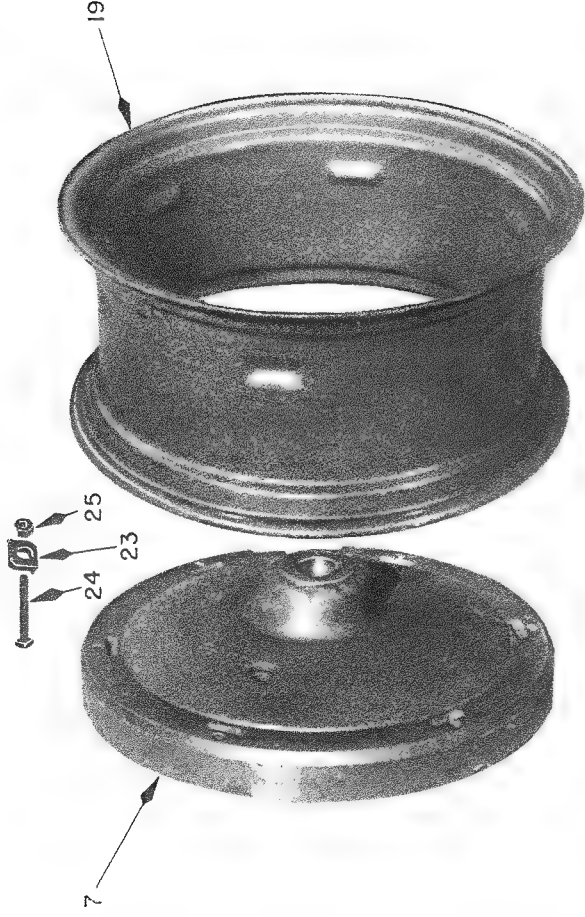
Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
4	1MS-705-B	DISC And Rim Assembly, Rear Wheel (11-38 and 12-38 Tires)(4 used with Duals)	2	320001-		403001-
5	1M-705-C	WHEEL, Rear (12.00-24 Tires)	2		269001-	
6	1MS-705-D	DISC And Rim Assembly, Rear Wheel (11-26 Tires)	2		269001-	
6	1MS-705-F	DISC And Rim Assembly, Rear Wheel (12-28 and 13-26 Tires)	2			
6	1MS-705-H	DISC And Rim Assembly, Rear Wheel - Orchard (12-28, 13-26 and 14-26 Tires)	2			
7	1M-705-J	WHEEL, Rear - Orchard (13-28 and 14-26 Tires)	2			
8	1H-706-A	BOLT, Rear Wheel Hub (With Pressed Steel Wheel) (9/16 - 18 x 1-19/32) (16 used with Standard) (36 used with Row Crop Duals)	18	320001-	269001-	
9	1K-706	BOLT, Rear Wheel Hub (With cast iron wheel) (9/16 - 18 x 2-1/16)	18	320001-		
10	1K-1225	RING, Rear Wheel Rim Support	2			403001-
11		S-3118 Cap Screw, 3/4 - 10 x 3-1/2 Hex Hd	20			
12		920089 Lock Washer, 3/4	20			
		S-3119 Cap Screw, 3/4 - 20 x 4-3/4 when used with Duals)	20			

REAR WHEELS



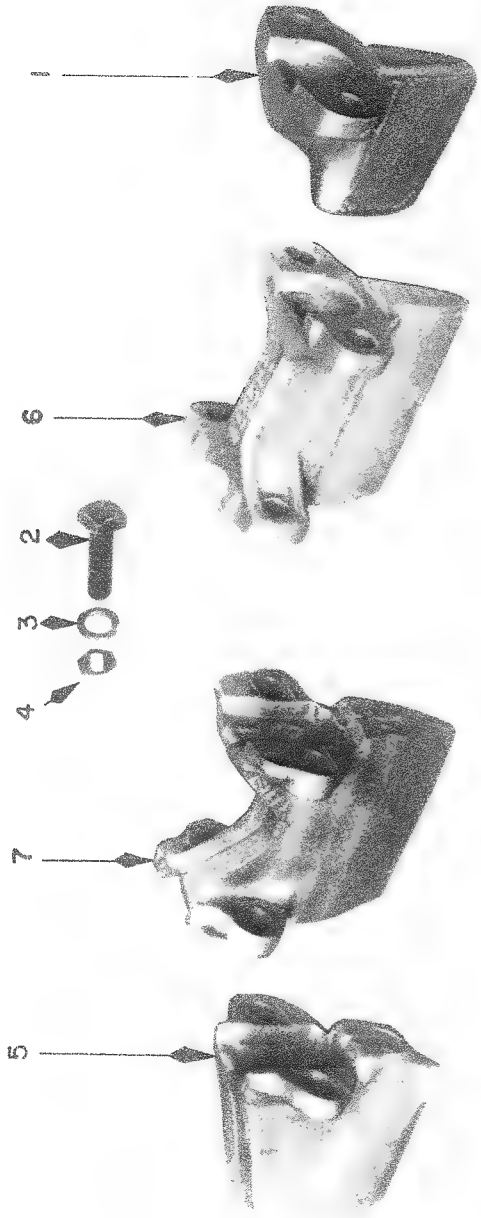
Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
13	1K-1225-A	SUPPORT, Rear Wheel Rim (Outer) (With Duals)	2			403001-
11		S-3119 Cap Screw, 3/4 - 10 x 4-3/4 Hex Hd	20			
12		920 089 Lock Washer, 3/4	20			403001-
14	1K-1228	RING, Rear Wheel Rim Locating (4 used with Duals)	2			
15	1M-1451	U-BOLT, Rear Wheel Hub (12 used with Duals)	6	320001-6502		
16		920 089 Lock Washer, 3/4	12			
15	1M-1451-B	U-BOLT, Rear Wheel Hub (12 used with Duals)	6	6503-		
16		920 089 Lock Washer, 3/4	12			
17	1K-1452	NUT, Rear Wheel U-Bolt (24 used with Duals)	12			
18	1KS-7002-A	RIM, Rear Wheel (11-38 and 12-38 Tires) (With 1KA-705 and 1L-705-B)	2	320001-		
18	1MS-7002	RIM, Rear Wheel (10-38 Tires) (With 1KA-705 and 1L-705-B)	2			
19	1KS-7002-E	RIM Assembly, Rear Wheel - Orchard (13-26 Tires) (With 1M-705-J)	2	320001-		

REAR WHEELS



Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
19	1KS-7002-K	RIM Assembly, Rear Wheel - Orchard (14-26 Tires) (With 1M-705-J)	2			
20	1K-7002-F	RIM, Tiptoe Rear Wheel (With 1KA-705 & 1L-705-B) (55" outside Diameter) (With 1BA-1225 Extension Rims)	2	320001-		
20	1K-7002-L	RIM, Tiptoe Rear Wheel (With 1KA-705 & 1L-705-B) (53" outside Diameter) (With 1K-1225-B Extension Rims)	2	320001-		
21	1DS-7002-C	RIM Assembly, Rear Wheel (12.00-24 Tires) (4 used with Duals)	2			403001-
21	1KS-7002-J	RIM Assembly, Rear Wheel (14-26 Tires)	2			403001-
22	1D-7006-A	STUD, Rim Clamp - Rear (32 used with Duals)	16			403001-
23	1B-7011-B	CLAMP, Rear Rim (With 1KA-705, 1L-705-B and 1M-705-J) (12 used with Orchard Wheel 1M-705-J)	16	320001-344664		
24		900887 Bolt, 1/2 - 13 x 3-1/4 Mach (With 1KA-705)	16			
24		900886 Bolt, 1/2 - 13 x 3 Mach (With 1L-705-B)	16			
24		900888 Bolt, 1/2 - 13 x 3-1/2 Mach (With 1M-705-J)	12			
25		915437 Nut, 1/2 - 13 Hex	16			
23		CLAMP, Rear Rim	16			
24	1K-7011-B	S-1547 Bolt, 1/2 - 13 x 3-1/4 Mach	16	344665-		
25		915115 Nut, 1/2 - 13 Hex	16			
26		CLAMP, Rim - Rear (32 used with Duals)	16			403001-
27	1D-7011-B	915115 Nut, 1/2 - 13 Hex	16			

LUGS



Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1 2 3 4	1BA-956-B	LUG, Cast Offset (With 1K-7002-F) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	48 98 98 98	320001-		
1 2 3 4	1K-956-A	LUG, Cast Offset (With 1K-7002-L) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	48 98 98 98	320001-		
5 2 3 4	1CA-956-E	LUG, Forged Offset (With 1K-7002-F or 1K-7002-L) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	48 98 98 98	320001-		
6 2 3 4	1B-1227-A	LUG, Cast Extension (With 1BA-1225) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	24 98 98 98	320001-		
6 2 3 4	1K-1227-A	LUG, Cast Extension (With 1K-1225-B) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	24 98 98 98	320001-		
7 2 3 4	1C-1227-A	LUG, Forged Extension (With 1BA-1225 or 1K-1225-B) S-1530 Bolt, 5/8 - 18 x 2 Mach 920087 Lock Washer, 5/8 915006 Nut, 5/8 - 18 Hex	24 98 98 98	320001-		

EXTENSION RIMS



Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
1	1BA-1225	RIM, Extension - Tiptoe (With 1K-7002-F) (55" outside Diameter)	2	320001-		
1	1K-1225-B	RIM, Extension - Tiptoe (With 1K-7002-L) (53" outside Diameter)	2	320001-		

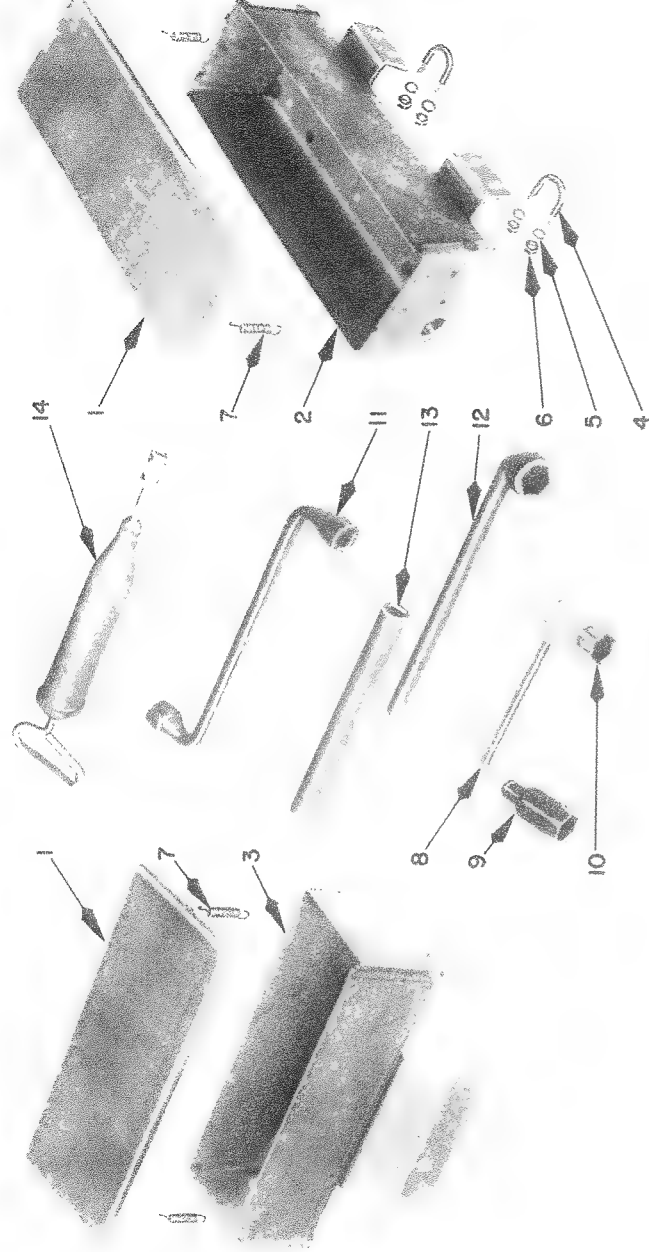
REAR WHEEL WEIGHTS

Ref. No.	Part Number	Description	No. Req.	Row Crop Serial Number	Standard Serial Number	Industrial Serial Number
	1K-790	WASHER, Rear Wheel Weight Steel	4			403001-
	1K-1225	RING, Rear Wheel Rim Support (271 lb. per wheel) (Used as wheel weight for single rear wheels) S-3119 Cap Screw, 3/4 - 10 x 4-3/4 Hex Hd 920089 Lock Washer, 3/4	2 20 20			403001-
	1HA-1235-B	WEIGHT, Rear Wheel (One weight per wheel) For pressed steel wheel use the following hardware material. 908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd 920013 Washer, 5/8 Plain 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex For cast iron wheel use the following hardware material. 900925 Bolt, 5/8 - 11 x 2-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	2 4 4 4 4 4 4 4	320001-		
	1HA-1235-B	WEIGHT, Rear Wheel (Two weights per wheel) For pressed steel wheel use the following hardware material. 908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd 920013 Washer, 5/8 Plain 900929 Bolt, 5/8 - 11 x 3-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex For cast iron wheel use the following hardware material. 900925 Bolt, 5/8 - 11 x 2-1/2 Mach 900932 Bolt, 5/8 - 11 x 4-1/4 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	4 4 4 4 8 8 4 4 8 8	320001-		
	1HA-1235-B	WEIGHT, Rear Wheel (Three weights per wheel) For pressed steel wheel use the following hardware material. 908385 Cap Screw, 5/8 - 11 x 1-3/4 Hex Hd 920013 Washer, 5/8 Plain 900935 Bolt, 5/8 - 11 x 5 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex For cast iron wheel use the following hardware material. 900925 Bolt, 5/8 - 11 x 2-1/2 Mach 900938 Bolt, 5/8 - 11 x 6-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	6 4 4 4 4 8 8	320001-		
	1JA-1235	WEIGHT, Rear Wheel (One weight per wheel) For pressed steel wheel on Standard and Orchard. 908390 Cap Screw, 5/8 - 11 x 3 Hex Hd 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	2 4 4 4	269001-		
	1JA-1235	WEIGHT, Rear Wheel (Two weights per wheel) For pressed steel wheel on Standard and Orchard. 908390 Cap Screw, 5/8 - 11 x 3 Hex Hd 900935 Bolt, 5/8 - 11 x 5 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	4 4 8 8	269001-		
	1JA-1235	WEIGHT, Rear Wheel (Three weights per wheel) For pressed steel wheel on Standard and Orchard. 908390 Cap Screw, 5/8 - 11 x 3 Hex Hd 900940 Bolt, 5/8 - 11 x 7-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	6 4 4 8 8	269001-		

REAR WHEEL WEIGHTS

Ref. No.	Part Number	Description	No. Req.	Row Crop Ser'dl Number	Standard Ser'dl Number	Industrial Ser'dl Number
	1K-1235-B	WEIGHT, Rear Wheel (One weight per wheel) S-3120 Cap Screw, 3/4 - 10 x 8-3/4 Hex Hd 920089 Lock Washer, 3/4	2 4 4			403001-
	1K-1235-C	WEIGHT, Rear Wheel (One weight per wheel) For cast iron wheel on Orchard. 900938 Bolt, 5/8 - 11 x 8-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	2 4 4 4			
	1K-1235-C	WEIGHT, Rear Wheel (Two weights per wheel) For cast iron wheel on Orchard. 900942 Bolt, 5/8 - 11 x 8-1/2 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	4 4 4 4			
	1K-1235-C	WEIGHT, Rear Wheel (Three weights per wheel) For cast iron wheel on Orchard. 900947 Bolt, 5/8 - 11 x 11 Mach 920087 Lock Washer, 5/8 915439 Nut, 5/8 - 11 Hex	6 4 4 4			

TOOLS AND TOOL BOX



Ref. No.	Part Number	Description	No. Req.	Row Crop Setal Number	Standard Serial Number	Industrial Serial Number
1	1K-805	COVER, Tool Box	1	320001-	269001-	403001-
2	1KS-876	BOX Assembly, Tool (Less Cover)	1	320001-325600	269001-270565	403001-403185
2	1KS-876-A	BOX Assembly, Tool (Less Cover)	1	325601-	270566-	403186-
2	1LS-876-B	BOX Assembly, Tool (Less Cover) (When Three Point Hitch is used)	1			
3	1MS-876-B	BOX Assembly, Tool (Less Cover)- Orchard	1			
4	1K-877	U-BOLT, Tool Box Support	2	320001-	269001-	403001-
5		920082 Lock Washer, 5/16	4			
6		915112 Nut, 5/16 - 18 Hex	4			
7	1K-878	SPRING, Tool Box Cover	2	320001-	269001-	403001-
8	1C-988-A	HANDLE, Spark Plug Wrench	1	320001-	269001-	403001-
9	1B-989-A	WRENCH, Spark Plug - 1-1/32" Opening	1	320001-327900	269001-270565	403001-403185
10	1K-989	WRENCH, Spark plug - 29/32" Opening	1	327901-	270566-	403186-
11	1K-995	WRENCH, Wheel and Rim (49/64" and 29/32" Opening)	1	320001-	269001-	403001-
12	1K-995	WRENCH, Rear Wheel	1	320001-		
13	1K-996	EXTENSION, Rear Wheel Wrench Handle	1	320001-		
14	S-1661	GUN, Alerte Hydr Hand No. 6556	1	320001-	269001-	403001-

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
IMS-100-A	CRANKCASE Assembly		IMS-180-A	HEAD With Valves Assembly	
IM-100-A	Crankcase	1	IMS-180-A	Head	1
S-1900	Plug	1	IH-188	Guard	6
S-1908	Plug	1	IH-194	Gasket	6
S-1918	Plug	3	IM-196-A	Valve	6
S-1921	Plug	3	IM-197-A	Valve	6
S-1922	Plug	2	IK-A-198	Spring	12
935030	Plug	1	IH-199	Retainer	12
IM-102-A	Cap	3	LB-100-A	Lock	24
IH-104	Cap Screw	8	IM-1731	Spacer	6
920085	Lock Washer	1	IMS-1732	Cell Body	6
IM-106-A	Cap	1	IM-1734	Plug	6
IK-110	Plug	1	IM-1735	Cap	6
IK-145	Cover	1			
S-2580	Screw	4	IMS-A-180-B	HEAD With Valves Assembly	
IK-7332	Gasket	1	IMS-180-B	Head	1
IHR-155	Bushing	1	IM-196	Valve	6
IKSR-242	Sleeve	1	IM-197	Valve	6
			IK-198	Spring	12
IMAS-100-B	CRANKCASE Assembly		IB-200-A	Lock	24
IM-100-B	Crankcase	1	IH-199	Retainer	12
S-1900	Plug	1	IH-188	Guard	6
S-1908	Plug	1	IH-194	Seal	6
S-1918	Plug	3			
S-1921	Plug	3	IMS-A-180-C	HEAD With Valves Assembly	
S-1922	Plug	2	IMS-180-C	Head	1
S-2533	Plug	1	IM-196	Valve	6
IM-102-B	Cap	3	IM-197	Valve	6
IH-104	Cap Screw	8	IK-198	Spring	12
920085	Lock Washer	1	IB-200-A	Lock	24
IM-106-B	Cap	1	IH-199	Retainer	6
IK-110	Plug	1	IK-188	Guard	6
IK-144	Washer	4	IH-194	Seal	6
IK-145	Cover	1			
S-2580	Cap Screw	4	IMS-B-180-C	HEAD With Valves Assembly	
IK-146	Gasket	1	IMS-180-C	Head	1
IHR-155	Bushing	1	IH-188	Guard	6
IKSR-242	Sleeve	1	IH-194	Gasket	6
			IM-196	Valve	6
IMSB-178	SLEEVE AND PISTON Replacement Pkg.		IM-197	Valve	6
IMS-A-178	Sleeve and Piston Package	6	IK-198	Spring	12
IMSB-178-A	SLEEVE AND PISTON Replacement Pkg.		IK-198-A	Spring	6
IMS-A-178-A	Sleeve and Piston Package	6	IH-199	Retainer	6
IMSB-178-B	SLEEVE AND PISTON Replacement Pkg.		IK-199	Rotator	6
IMS-A-178-B	Sleeve and Piston Package	6	IB-200-A	Lock	24
IMSB-178-C	SLEEVE AND PISTON Replacement Pkg.				
IMS-A-178-C	Sleeve and Piston Package	6	IMS-C-180-C	HEAD With Valves Assembly	
			IMS-180-C	Head	1
IMS-A-180-A	HEAD With Valves Assembly		IH-188	Guard	6
IMS-180-A	Head	1	IH-194	Gasket	6
IM-196-A	Valve	6	IM-196	Valve	6
IM-197-A	Valve	6	IM-197	Valve	6
IK-198	Spring	12	IK-A-198	Spring	6
IB-200-A	Lock	24	IK-198-A	Spring	6
IH-199	Retainer	6	IH-199	Retainer	6
IH-188	Guard	12	IK-199	Rotator	6
IH-194	Seal	12	IB-200-A	Lock	24
IMS-1732	Body	6			
IM-1735	Cap	6	IMS-A-180-D	HEAD With Valves Assembly	
IM-1731	Spacer	6	IMS-180-D	Head	1
IM-1734	Plug	6	IH-188	Guard	6
			IH-194	Gasket	6
			IK-196	Valve	6
			IK-197	Valve	6
			IK-198	Spring	6
			IK-198-A	Spring	6
			IH-199	Retainer	6
			IK-199	Rotator	6
			IB-200-A	Lock	24

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1MSA-180-H	HEAD With Valves Assembly Head Guard Gasket Valve Valve Spring Retainer Lock Spacer Cell Body Plug Cap	1	1MSB-204-A	SHAFT With Rocker Arms Support Shaft Arm Arm Spring Washer Cotter Pin	6
1MS-180-H		6	1M-203		1
1H-188		6	1MS-204-A		6
1H-194		6	1KS-206-B		6
1M-196-B		6	1KS-206-C		6
1M-197-C		6	1K-210		4
1K-198		12	1H-211		12
1H-199		12	1H-213		4
1B-200-A		24			
1M-1731		6	1MSC-204-A	SHAFT With Rocker Arms Support Shaft Arm Arm Spring Washer Cotter Pin	6
1MS-1732		6	1M-203		1
1M-1734		6	1MS-204-A		6
1M-1735		6	1KS-206-D		6
	GASKET SET Gasket Gasket Gasket Gasket Gasket	1	1KS-206-E		4
1MSB-181		1	1K-210		4
1H-139		1	1K-211		4
1M-166		1	1H-213		4
1M-181-C		1			
1M-192	GASKET SET Gasket Gasket Gasket Gasket	1	1MSD-204-A	SHAFT With Rocker Arms Support Shaft Arm Arm Spring Washer Cotter Pin	6
1K-387		1	1M-203		1
1K-422		1	1MS-204-A		6
1M-422		9	1KS-206-D		6
			1K-210		6
1MSA-181-A	GASKET SET Gasket Gasket Gasket Gasket	1	1H-211		4
1H-139		1	1H-213		4
1M-166		1			
1M-181-C		1	1MSA-204-B	SHAFT With Rocker Arms Support Shaft Arm Arm Spring Washer Cotter Pin	6
1M-192		1	1M-203-B		1
1K-387	GASKET SET Gasket Gasket Gasket Gasket	1	1MS-204-A		6
1K-422		6	1KS-206-E		6
1M-422-A		3	1K-210		6
1M-422-B		1	1H-211		4
	GASKET SET Gasket Gasket Gasket Gasket	1	1H-213		4
1MSA-181-B		1			
1H-139		1	1MSB-204-B	ROCKER ARM Assembly Screw Arm Nut Wick Bushling	1
1M-166		1	1M-203-B		1
1M-181-C		1	1MS-204-A		1
1M-192		1	1KS-206-D		1
1K-387		1	1KS-206-E		1
1K-422	GASKET SET Gasket Gasket Gasket Gasket	1	1K-210		1
1M-422-A		2	1H-211		1
1M-422-B		1	1H-213		1
			1KS-206	ROCKER ARM Assembly Screw Nut Wick Bushling	1
1MSA-181-C	GASKET SET Gasket Gasket Gasket Gasket	1	1B-205-A		1
1H-139		6	1K-208		1
1M-166		3	1B-208-A		1
1M-181-B		1	1H-213-A		1
1M-192		1	1H-214		1
1K-387	GASKET SET Gasket Gasket Gasket Gasket	1	1KS-206-A	ROCKER ARM Assembly Screw Arm Nut Wick Bushling	1
1K-422		6	1B-205-A		1
1M-426-A		1	1K-206-A		1
			1K-206-A		1
1MSA-204	SHAFT With Rocker Arms Shaft Arm Arm Spring Washer Cotter Pin Support	1	1B-208-A		1
1MS-204		6	1H-213-A		1
1KS-206		6	1H-214		1
1KS-206-A		4			
1K-210		4	1KS-206-B	ROCKER ARM Assembly Screw Nut Arm	1
1H-211		4	1K-205		1
1H-213		4	915085		1
1M-203		6	1K-206-B		1
1MSB-204	SHAFT With Rocker Arms Shaft Arm Arm Spring Washer Cotter Pin Support	1	1KS-206-C	ROCKER ARM Assembly Screw Nut Arm	1
1MS-204		6	1K-205		1
1KS-206		6	915085		1
1KS-206-A		4	1K-206-C		1
1K-210		12			
1H-211		4	1KS-206-D	ROCKER ARM Assembly Screw Nut Arm	1
1H-213		4	1K-205		1
1M-203		6	915085		1
			1K-206-D		1
1MSA-204-A	SHAFT With Rocker Arms Support Shaft Arm Arm Spring Washer Cotter Pin	6	1K-206-D		1
1M-203		1	1K-205		1
1MS-204-A		6	915085		1
1KS-206-B		6	1K-206-D		1
1KS-206-C		4			
1K-210		4			
1H-211		4			
1H-213		4			
1M-203		4			

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1MSA-415-B	MANIFOLD - Complete Manifold Washer Valve Bushing Shaft Manifold Gasket Stud Stud Stud Nut Groovy-Pin Set Screw Nut Nut	1	1MS-499	Continued	2
1M-415-B		6	1H-305-A	Gasket	1
1K-416-D		1	1H-354	Gasket	1
1K-417		1	1H-384	Gasket	1
1H-418		1	1K-387	Gasket	1
1K-419		1	1B-396	Gasket	1
1MS-425-B		1	1K-400	Gasket	1
1M-426-B		1	1M-422	Gasket	9
1K-428-B		5	1K-426	Gasket	1
1K-428-C		1	1K-477	Gasket	1
1K-430		1	1A-526	Gasket	1
1H-432		8	1C-5304	Gasket	1
932284		6	1B-5505-B	Gasket	1
S-1172		1	1K-7329	Gasket	1
S-825		1	1H-7655	Gasket	1
S-890		10			
1MSA-415-C	MANIFOLD - Complete Manifold Washer Valve Bushing Pin Shaft Set Screw Nut Manifold Gasket Stud Stud Nut Stud Nut	1	1MS-499-A	GASKET And Oil Seal Set	1
1M-415-C		6	1K-113	Gasket	1
1K-416-E		1	7K-123	Felt	1
1K-417		1	1K-126	Seal	1
1H-418		1	1K-129	Seal	1
932284		1	1K-130	Gasket	1
1K-419		1	1H-139	Gasket	1
S-1172		1	1M-168	Gasket	1
S-825		1	1M-188	Gasket	1
1MS-425-D		1	1MA-181	Gasket	1
1M-426-C		1	1M-192	Gasket	1
1K-428-D		1	1H-194	Gasket	1
1K-428-E		5	1H-213-A	Gasket	6
S-893		1	1H-298	Gasket	12
1K-430		6	1H-305-A	Wick	1
S-890		8	1H-275	Gasket	1
		4	1H-298	Seal	1
			1H-305-A	Gasket	1
1MS-422	GASKET SET, Manifold Gasket Gasket Gasket	1	1H-354	Gasket	2
1B-396		1	1H-384	Gasket	1
1MA-422		9	1K-387	Gasket	1
1K-426		1	1B-396	Gasket	1
1MS-422-A	GASKET SET, Manifold Gasket Gasket Gasket Gasket	1	1K-400	Gasket	1
1B-396		1	1M-422-A	Gasket	1
1M-422-A		2	1M-422-B	Gasket	2
1M-422-B		1	1M-426-B	Gasket	1
1M-426-C	GASKET SET, Manifold Gasket Gasket Gasket	1	1K-477	Gasket	1
		1	1A-526	Gasket	1
		1	1J-5304	Gasket	1
		1	1B-5505-B	Gasket	1
1MS-422-B	GASKET SET, Manifold Gasket Gasket Gasket	6	1K-7329	Gasket	1
1K-422		3	1H-7655	Gasket	1
1M-426-A		1			
1K-1757		1			
1MS-425-B	MANIFOLD, Assembly, Intake Manifold Plug	1	1MS-499-B	GASKET And Oil Seal Set	1
1M-425-B		1	1K-113-A	Gasket	1
S-2529		2	1K-114	Gasket	1
			7K-123	Felt	1
1MS-425-D	MANIFOLD Assembly, Intake Manifold Plug	1	1K-126	Seal	1
1M-425-D		2	1KS-129	Seal	1
S-2529		1	1K-130	Gasket	1
			1H-139	Gasket	1
1MS-499	GASKET And Oil Seal Set Gasket Felt Seal Seal Gasket Gasket Gasket Gasket Gasket Gasket Gasket Gasket Wick Gasket Gasket Gasket	1	1M-168	Gasket	1
1K-113		1	1MA-181-A	Gasket	1
7K-123		1	1M-192	Gasket	1
1K-126		1	1H-194	Gasket	1
1KS-129		1	1H-213-A	Gasket	6
1K-130		1	1H-298	Gasket	12
1H-139		1	1H-305-A	Wick	1
1M-168		1	1H-354	Gasket	1
1H-168		1	1H-384	Gasket	1
1MA-181		1	1K-387	Gasket	1
1M-192		1	1K-400-A	Gasket	1
1H-194		1	1K-422	Gasket	6
1H-213-A		1	1M-426-A	Gasket	3
1H-298		1	1K-471	Gasket	1
1H-305-A		6	1K-477	Gasket	1
1H-384		12	1K-479	Gasket	1
1K-387		1	1A-526	Gasket	1
1MA-181		1			

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1MS-499-B	Continued		1MSR-513-G	RADIATOR Package	
1K-1742	Gasket	1	IMS-513-G	Radiator	1
1K-1757	Gasket	1	1K-528-E	Gauge	1
1K-1758	Gasket	1	119 124	Cap	1
1K-5304	Gasket	1			
1K-5304-A	Gasket	1	1KS-569	COVER - Complete, Clutch	3
1K-5356-A	Gasket	1	1BS-553-B	Eyebolt and Nut	1
1B-5505-B	Gasket	2	1K-555	Plate	9
			1B-559-A	Spring	3
1MS-499-C	GASKET And Oil Seal Set		1B-560	Pin	3
1K-113	Gasket	1	1B-565	Lever	3
7K-123	Felt	1	1K-568	Cover	1
1K-126	Seal	1	1B-570	Strut	3
1KS-129	Seal	1			
1K-130	Gasket	1	IKAS-569	COVER - Complete, Clutch	3
1H-139	Gasket	1	1BS-553-B	Eyebolt and Nut	1
1M-186	Gasket	1	1KR-555	Plate	6
1H-188	Gasket	1	1B-559-A	Spring	3
1M-181-C	Gasket	1	1M-559-A	Spring	3
1M-192	Gasket	6	1B-560	Pin	3
1H-194	Gasket	1	1B-565	Lever	3
1K-254	Gasket	1	1K-568	Cover	3
1H-275	Seal	1	1K-569	Strut	1
1H-298	Gasket	1	1B-570	Strut	3
1H-305-A	Gasket	1			
1M-354	Gasket	1			
1M-384	Gasket	1			
1K-387	Gasket	1			
1B-396	Gasket	1			
1K-400	Gasket	1			
1MA-422	Gasket	9			
1K-426	Gasket	1			
1K-477	Gasket	1			
1A-526	Gasket	1			
1C-5304	Gasket	1			
1B-5505-B	Gasket	1			
1K-7329	Gasket	1			
1K-7655	Gasket	1			
			1MS-569	COVER - Complete, Clutch	3
1MS-499-D	GASKET And Oil Seal Set		1BS-553-A	Eyebolt and Nut	1
1K-113-A	Gasket	1	1B-555-A	Plate	9
1K-114	Gasket	1	1M-559	Spring	3
7K-123	Felt	1	1B-580	Spring	3
1K-126	Seal	1	1B-585	Pin	3
1KS-129	Seal	1	1M-588	Lever	3
1K-130	Gasket	1	1B-569-A	Cover	1
1H-139	Gasket	1	1B-570	Strut	3
1M-166	Gasket	1			
1H-168	Gasket	1			
1M-181-B	Gasket	1			
1M-192	Gasket	6			
1H-194	Gasket	1			
1H-298	Gasket	1			
1H-305-A	Gasket	1			
1M-354	Gasket	1			
1M-384	Gasket	1			
1K-387	Gasket	1			
1K-400-A	Gasket	1			
1KA-422	Gasket	6			
1M-426-A	Gasket	3			
1K-471	Gasket	1			
1K-477	Gasket	1			
1A-528	Gasket	1			
1K-1742	Gasket	1			
1K-1757	Gasket	6			
1K-1758	Gasket	1			
1C-5304	Gasket	1			
1K-5304-A	Gasket	1			
1L-5356	Gasket	1			
1L-5364	Gasket	1			
1B-5505-B	Gasket	2			
			1MBS-569	COVER Assembly, Clutch	3
			1BS-553-A	Eyebolt and Nut	1
			1B-555-A	Plate	3
			1M-559	Spring	6
			1L-559-A	Spring	3
			1B-560	Pin	3
			1B-565	Lever	3
			1M-568	Cover	1
			1B-569-A	Washer	3
			1B-570	Screw	3
			915084	Nut	3
			1MBS-569	COVER Assembly, Clutch	3
			1BS-553-A	Eyebolt and Nut	1
			1B-555-A	Plate	3
			1M-559	Spring	6
			1L-559-A	Spring	3
			1B-560	Pin	3
			1B-565	Lever	3
			1M-568	Cover	1
			1B-569-A	Washer	3
			1B-570	Screw	3
			IKSR-579-A	SHaft And Ball Bearing Pilot Package, Clutch	6
			1K-136-A	Bolt	1
			1K-579-A	Shaft	1
			1KS-633-A	Hub	1

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1MS-596	FRAME With Pivot Pins, Rear Main Frame Pin Pin Pin Pin	1	1MSR-596-H	Continued	1
1M-598		1	1M-1119-A	Pedal	1
1H-902		2	1M-1120-A	Pedal	2
1H-1122		2	932045	Cotter Pin	2
1K-1124		2	1KS-1121-C	Latch	2
1K-1124-A		2	908321	Cap Screw	2
1MS-596-A	FRAME With Pivot Pins, Rear Main Frame Pin Pin	1	1K-1124-B	Pin	1
1M-598-A		3	1K-1124-C	Pin	1
1H-902		2	1MS-1125-C	Rod	2
1H-1122		2	S-1365	Pin	1
			932008	Cotter Pin	3
1MS-596-B	FRAME With Pivot Pins, Rear Main Frame Pin Pin Pin	1	932122	Pin	3
1M-598-A		1	1M-1413-A	Lever	1
1H-902		1	1M-1413-B	Lever	1
1M-902		1	1M-1430-B	Bar	1
1M-902-A		1	1K-1431	Pin	1
1H-1122	FRAME With Pivot Pins, Rear Main Frame Pin Pin Pin	1	932008	Cotter Pin	1
			1KSR-2600-A	Brake	2
1MS-596-C		1	1K-2615	Rod	2
1M-598-B		3	932124	Pin	2
1H-902		2	932016	Cotter Pin	2
1K-918		2	1K-2617	Nut	2
			915087	Nut	2
1MSR-596-C	FRAME Replacement Package, Rear Main Frame Brake Package	1	1MS-596-J	FRAME With Pivot Pins, Rear Main	1
1MS-598-C		1	1M-598-D	Frame	1
1MSA-774-D			1M-902	Pin	
1MS-596-D	FRAME With Pivot Pins, Rear Main Frame Pin Pin Pin	1	1MAS-596-J	FRAME With Pivot Pins, Rear Main	1
1M-598-B		1	1MA-598-D	Frame	1
1H-902		1	1M-902	Pin	
1M-902		1			
1M-902-A		2			
1K-918					
1MSR-596-D	FRAME Replacement Package, Rear Main Frame Brake Package	1	1MSR-596-J	FRAME Repair Package	1
1MS-598-D		1	1MAS-598-J	Frame	2
1MSA-774-D		1	IMR-645	Extension	4
			S-1185	Set Screw	2
			IMR-646	Spindle	2
1MS-596-E	FRAME With Pivot Pins, Rear Main Frame Pin Pin	1	1KR-647	Washer	2
1M-598-C		1	S-2051	Nut	2
1H-902		2	1KS-899-A	Rod	1
1H-1122		2	932017	Cotter Pin	1
			1K-901	Pin	1
1MS-596-F	FRAME With Pivot Pins, Rear Main Frame Pin Pin	1	IMR-902-C	Pin	2
1M-598-C		1	1M-904-B	Clip	1
1M-902		1	1M-906-A	Link	2
			932016	Cotter Pin	1
			IMR-939-A	Spacer	1
1MS-596-H	FRAME With Pivot Pins, Rear Main Frame Pin Pin	1	1M-1110	Housing	2
1M-598-D		1	1K-1112-A	Seal	2
1H-902		1	908358	Cover	2
1H-1122		2	920085	Cap Screw	5
			1K-1115-B	Lock Washer	4
1MAS-596-H	FRAME With Pivot Pins, Rear Main Frame Pin Pin	1	920015	Stud	10
1H-902		1	1MS-1119-B	Pedal	1
1H-1122		2	932037	Cotter Pin	2
			1MS-1120-B	Pedal	1
			S-1371	Pin	1
1MSR-596-H	FRAME Repair Package	1	1MS-1121-A	Latch	2
1MAS-598-H		1	920015	Washer	1
1MR-645		2	932008	Cotter Pin	2
S-1185		4	1M-1122-A	Cap Screw	1
1MR-646		2	1M-1125-B	Link	2
1KR-647	FRAME With Pivot Pins, Rear Main Frame Pin Pin	2	932016	Cotter Pin	4
S-2051		2	932122	Pin	3
1KS-899-A		2	1M-1413-C	Lever	1
932017		1	1M-1413-D	Lever	1
1K-901		2	1M-1417	Clip	1
1M-1104	FRAME With Pivot Pins, Rear Main Frame Pin Pin	2	1MS-1421-A	Shaft	1
1K-1112-A		2	1M-1423	Bracket	1
908358		2	908345	Cap Screw	1
920085		2	920084	Lock Washer	2
1K-1115-B		6	1H-1507	Spring	2
		10	1KSR-2600-A	Brake	2
			1K-2615	Rod	2

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1MSR-596-J	Continued		IKSRA-712-J	Continued	
932124	Pin	2	S-1853	Fitting	4
932016	Cotter Pin	2	S-1905	Plug	2
1K-2617	Nut	2	1K-715-F	Arm	1
915087	Nut	2	1K-717-F	Arm	1
IKSR-669	GEAR SET, Matched Pulley		908380	Cap Screw	1
1K-669	Gear	1	920085	Lock Washer	8
1K-1066	Pinion	1	1K-718-A	Gasket	2
IKS-680	CARRIER With Seal, Pulley		IKAS-724-H	Rod	2
1E-597	Pin	1	932009	Cotter Pin	4
1K-680	Carrier	2	S-1852	Fitting	1
1K-620	Seal	1	IKS-741-F	Rod	1
			920097	Lock Washer	1
			915011	Nut	2
IKS-712-C	AXLE With Steering Knuckles, Front		1K-706	Bolt	2
1K-712-C	Axle	1	IK-713-G	Spindle	2
IKS-713-B	Knuckle	1	IK-728-F	Wheel	2
IKS-714-B	Knuckle	1	IK-731-A	Nut	2
1A-720	Pivot	1	932048	Cotter Pin	2
1A-727	Washer	2	1K-737-A	Seal	2
923140	Rivet	2	IK-738-A	Cup	2
939001	Fitting	2	IKS-5013	Bearing	2
935022	Plug	4	IKS-5014	Bearing	2
			1D-7006	Stud	2
IKSB-712-D	CONVERSION Package, Cast Iron to		IK-7011-C	Clamp	12
IKS-712-D	Tubular Steel Center Member		915439	Nut	12
IKS-741-E	Center Member	1	IKSA-712-M	AXLE Assembly	
915095	Stay Rod	1	IKS-712-M	Axle	1
IK-749-B	Nut	2	1K-714-C	Hub	2
908317	Cap Screw	1	1K-720-A	Pin	2
920082	Lock Washer	2	IK-720-B	Pin	2
939001	Fitting	2	IKS-5038	Bearing	4
1K-1155-A	U-Bolt	1	IKS-5039	Bearing	2
1C-1158	Cap Screw	3	S-1379	Pin	4
S-289	Lock Washer	3			
915038	Nut	2	IKSRA-712-M	AXLE And Wheel Change-Over Package	
932047	Cotter Pin	2	1K-501-D	Bolster	1
IKS-743-B	Support	1	IK-502-C	Pivot	1
S-1657	Fitting	1	IK-503	Pin	1
			932008	Cotter Pin	1
IKS-712-F	AXLE With Steering Knuckles, Front		IKS-750-B	Gear	2
1K-712-F	Axle	1	S-3150	Cap Screw	1
IKS-713	Knuckle	1	908366	Cap Screw	2
IKS-714	Knuckle	1	920085	Lock Washer	2
1D-720-A	Bushing	2	IK-6772-B	Arm	3
1F-727	Washer	1	IKAS-753-E	Shaft	1
1K-748-C	Bushing	4	IKSA-712-M	Axle	1
923140	Rivet	2	S-1653	Fitting	4
S-1464	Cotter Pin	4	S-1905	Plug	2
939001	Fitting	4	1K-715-F	Arm	1
935020	Plug	4	908360	Cap Screw	8
			920085	Lock Washer	8
			1K-717-F	Arm	1
			1K-718-A	Gasket	2
IKS-712-J	AXLE Assembly		IKAS-724-N	Rod	1
IKS-712-J	Axle	1	932009	Cotter Pin	2
1K-714-C	Hub	2	S-1852	Fitting	2
1K-720-A	Pin	2	IKS-741-F	Rod	2
1K-720-B	Pin	4	920097	Lock Washer	12
IKS-5038	Bearing	2	915011	Nut	2
IKS-5039	Bearing	2	1K-706	Bolt	2
S-1379	Pin	4	IK-713-G	Spindle	2
			IK-729-F	Wheel	2
			1K-731-A	Nut	2
			932048	Cotter Pin	2
			1K-737-A	Seal	2
			IK-738-A	Cup	2
			IKS-5013	Bearing	2
			IKS-5014	Bearing	2
			1D-7006	Stud	2
			IK-7011-C	Clamp	12
			915439	Nut	12
IKSRA-712-J	AXLE And Wheel Change-Over Package				
IK-501-D	Bolster	1			
IK-502-C	Pivot	1			
IK-503	Pin	1			
IKS-750-B	Gear	2			
S-3150	Cap Screw	1			
908366	Cap Screw	2			
920085	Lock Washer	2			
1K-6772-B					

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
IKSA-712-P IKS-712-P IK-714-C IK-720-B IK-720-A IKS-5038 IKS-5039 S-1379	AXLE Assembly Axle Hub Pin Pin Bearing Bearing Pin	1 2 2 2 4 2 4	IKS-724-G IKS-1160 IKS-1161-D IK-6958-A IK-6959 IK-6960 S-261 915001 IK-6961 908484 920083 915002	TIE ROD, Steering Knuckle Socket Socket Tie Rod Clamp Bolt Lock Washer Nut Clamp Cap Screw Lock Washer Nut	1 1 1 1 1 1 1 1 1 1 1 1
IMS-712 1F-712 IKS-713 IKS-714 1D-720-A 1F-727 939001 935020 932022 S-684	AXLE With Steering Knuckles, Front Axle Knuckle Knuckle Pivot Washer Fitting Plug Cotter Pin Rivet	1 1 1 4 2 4	IKS-724-H IKS-1160 IKS-1161 IK-6958-D IK-6959 IK-6960 S-261 915001	TIE ROD, Steering Knuckle Socket Socket Rod Clamp Bolt Lock Washer Nut	1 1 1 1 2 2 2 2
IKS-724-B IKS-1160 IKS-1161 IK-6958-B IK-6959 IK-6960 S-261 915001	TIE ROD, Steering Knuckle Socket Socket Rod Clamp Bolt Lock Washer Nut	1 1 1 2 2 2 2	IKAS-724-H IKS-1160 IKS-1161 IK-6958-E IK-6959 IK-6959-A IK-6960-A 920083 915002	TIE ROD, Steering Knuckle Socket Socket Rod Clamp Bolt Lock Washer Nut	1 1 1 1 2 2 2 2
IKS-724-C IKS-1160-A IKS-1161-A IK-6958-A IK-6959 IK-6960 IK-6961 915002 920083 S-261 915001 908484	TIE ROD, Steering Knuckle Socket Socket Rod Clamp Bolt Clamp Nut Lock Washer Lock Washer Nut Cap Screw	1 1 1 1 1 1 1 1 1 1 1 1	IKS-724-P IKS-1160 IKS-1161 IK-6958-F IK-6959 IK-6960 920082 915001	TIE ROD, Steering Knuckle Socket Socket Rod Clamp Bolt Lock Washer Nut	1 1 1 1 2 2 2 2
IKS-724-D IK-724-D IAS-1160-A IKS-1161-B 915009 S-829 932020	TIE ROD, Steering Knuckle Tie Rod Socket Socket Nut Nut Cotter Pin	1 1 1 1 1 1 2	IMS-724 IKS-1160 IKS-1161 IK-6957 IK-6958 IK-6959 IK-6960 S-261 915001 915638	TIE ROD, Steering Knuckle Socket Socket Cover Rod Clamp Bolt Lock Washer Nut	1 1 2 2 1 2 2 2 2
IKS-724-E IKS-1160 IKS-1161-C IK-6958-A IK-6959 IK-6960 S-261 915001 IK-6961 908484 920083 915002	TIE ROD, Steering Knuckle Socket Socket Tie Rod Clamp Bolt Lock Washer Nut Clamp Cap Screw Lock Washer Nut	1 1 1 1 1 1 1 1 1 1 1	IKS-750-A IKSA-6750-A IKS-6751 1D-6753 1D-6754 1D-6755 1D-6755-A 1D-6757 IKS-6758 IK-6764 IK-6765 IKS-6767 1D-6769 1D-6771 1F-6774 1F-6775 1D-6784 1K-6803	GEAR Assembly Cover Plug Cover Shim Shim Shim Gasket Shaft Nut Ring Worm Bearing Cup Nut Lock Washer Seal Seal	1 1 1 1 5 1 1 1 1 1 2 2 2 2 1 1 1 1 1
IKS-724-F IKS-1160 IKS-1161 IK-6958-C IK-6959 IK-6960 S-261 915001	TIE ROD, Steering Knuckle Socket Socket Tie Rod Clamp Bolt Lock Washer Nut	1 1 1 1 2 2 2 2			

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1KS-750-B	GEAR Assembly, Steering		1KSR-762-B	BEARING Package, Self Aligning	2
1KS-6750-B	Housing	1	1K-762-B	Support	1
S-1900	Plug	1	1K-763	Bearing	1
1A-6753-A	Cover	1	920083	Lock Washer	2
S-1073	Cap Screw	4	920009	Plain Washer	2
920084	Lock Washer	4	915113	Nut	2
1AS-6756-A	Cover	1	908333	Cap Screw	1
S-908330	Cap Screw	3	908331	Cap Screw	1
920083	Lock Washer	3			
1A-6757-A	Gasket	1	1MSA-774-D	BRAKE Change-Over Package	
1A-6758-A	Gear	1	IMS-774-E	Band	2
1A-6769-A	Adjuster	1	1K-776-E	Eccentric	2
1A-6763-A	Nut	1	1KS-1104-C	Cover	2
915086	Nut	1	1KS-1105	Plate	2
1A-6765-A	Shaft	1	1K-1108	Pivot	4
1KSA-6767-A	Bearing	1	1K-1115	Stud	8
1A-6769	Cup	1	920083	Lock Washer	8
1A-6770	Nut	1	915002	Nut	8
1A-6774-A	Lock Washer	1	1KS-1121-C	Latch	2
1A-6775-A	Packing	1	S-3124	Cap Screw	2
1K-6784	Seal	1	915266	Nut	2
1K-6803-A	Adjuster	1			
1A-6817	Retainer	1	1MSR-774-D	BRAKE Change-Over Package	
1A-6818	Shim	1	1MS-774-E	Band	2
1A-6822	Shim	Req.	1K-776-D	Eccentric	2
1A-6822-A	Shim	Req.	1K-777-B	Pin	4
1A-6822-B	Shim	Req.	1K-778-A	Pivot	2
1A-6822-C	Shim	1	1K-963	Guide	2
1A-6823	Gasket	1	908835	Screw	4
			S-245	Lock Washer	4
1KSR-750-B	GEAR Conversion Package, Saginaw		1K-968	Plug	4
1K-501-C	Bolster	1	1KS-1104-C	Cover	4
1K-502-C	Pivot	1	1KS-1105	Plate	4
1K-503	Pin	1	1K-1108	Pivot	2
932008	Cotter Pin	1	1K-1115	Stud	4
1KRS-712-F	Axle	1	920083	Lock Washer	8
923140	Rivet	2	915002	Nut	8
1KS-750-B	Gear	1			
S-3150	Cap Screw	2	1MSRA-774-D	BRAKE Change-Over Package	
908366	Cap Screw	1	IMS-774-E	Band	2
920085	Lock Washer	3	1K-776-D	Eccentric	2
1KS-741-D	Stay Rod	1	1KS-1104-C	Cover	4
920097	Lock Washer	2	908495	Cap Screw	4
915011	Nut	2	920084	Lock Washer	4
1KAS-753-E	Shaft	1	1KS-1105	Plate	2
1KA-758	Joint	1	1K-1108	Pivot	4
908336	Cap Screw	1	1K-1115	Stud	4
1K-6772	Arm	1	920083	Lock Washer	4
			915002	Nut	4
1KS-750-C	GEAR Assembly, Steering				
1KS-6750-B	Housing	1	1HS-841	STRAINER, Fuel	
S-1900	Plug	1	1H-5300	Body	1
1A-6753-A	Cover	1	1C-5301	Bowl	1
S-1073	Cap Screw	4	1CS-5302	Cup	1
920084	Lock Washer	4	1C-5304	Cup and Nut	1
1AS-6756-A	Cover	1	1BS-5305-A	Gasket	1
908330	Cap Screw	3	1BS-5307-A	Ball	1
1A-6757-A	Lock Washer	1	1HS-5309	Screen	1
920083	Gasket	1		Valve	1
1A-6757-A	Gear	1	1HS-841-A	STRAINER, Fuel	
1K-6758-B	Adjuster	1	1H-5300-A	Body	1
1A-6763-A	Adjuster	1	1J-5301	Bowl	1
915086	Nut	1	1JS-5302	Cup	1
1A-6765-A	Nut	1	1J-5304	Gasket	1
1A-6774-A	Lock Washer	1	1JS-5305	Ball	1
1A-6775-A	Packing	1	1J-5307	Screen	1
1K-6784	Seal	1	1JS-5309	Valve	1
1A-6817	Retainer	1			
1A-6818	Shim	1			
1A-6822	Shim	Req.			
1A-6822-A	Shim	Req.			
1A-6822-B	Shim	Req.			
1A-6822-C	Shim	Req.			
1A-6823	Gasket	Req.			

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
IKS-841	FILTER, Fuel	1	IKS-949-A	Continued	1
IKS-5351	Cartridge and Gasket	1	IK-1872	Rail	4
IK-5353	Body	1	908330	Cap Screw	1
IK-5354	Ring	1	920087	Lock Washer	1
IK-5355	Head	2	915153	Nut	4
IK-5357	Plug	1	920156	Lock Washer	1
IK-5361	Spring	1	908315	Cap Screw	2
IK-5362	Retainer	4	915266	Nut	1
IK-5363	Cap Screw	4	S-1375	Pin	1
S-278	Lock Washer	4	IK-1873	Rail	1
IKS-841-A	STRAINER, Fuel		IKSA-949-C	SEAT Assembly - Complete	
IKS-5300	Top and Valve	1	IKS-949-D	Seat	1
IB-5301	Bowl	1	IKSB-1851-A	Suspension	1
IK-5304-A	Gasket	1	IK-1869-A	Transfer	1
IKS-5305	Ball and Screw	1			
IKS-5307	Strainer	1	IKSAR-949-C	SEAT Assembly Package	
ILS-841	FILTER, Fuel		IKS-876-A	Box	1
ILA-5351	Cartridge	1	IK-942	Bumper	1
IL-5353	Body	1	IKS-943-E	Support	1
IL-5355	Head	1	IKSA-949-C	Seat	1
IL-5356	Gasket	1	S-1375	Pin	2
IK-5357	Plug	2			
IL-5361	Spring	1	IMS-A-1100	SHAFT And Drive Bevel Gear Assembly	
IL-5362	Retainer	1	IM-644	Gear	1
IL-5363	Cap Screw	1	IMS-1100	Differential	1
IL-5364	Gasket	1	S-632	Rivet	6
IL-5365	Gasket	1	S-672	Rivet	4
IL-5366	Gasket	1	IMS-A-1100-A	SHAFT And Drive Bevel Gear Assembly	
IKS-949	SEAT Assembly		IM-644-A	Gear	1
IK-949	Pan	1	IMS-1100	Differential	1
S-410	Bolt	2	S-677	Rivet	6
920082	Lock Washer	4	S-678	Rivet	4
IK-1851	Support	1			
IK-1853	Plate	1	IMS-A-1100-B	DIFFERENTIAL Assembly	
908314	Cap Screw	2	IM-644-B	Gear	1
IK-1854	Spring	2	IM-654	Gear	2
IK-1855	Stud	2	IM-1101	Pin	2
932815	Stud	2	IMS-1100	Differential	1
IK-1857	Shaft	2	IM-1102	Ring	2
920013	Washer	1	S-669	Rivet	6
S-1366	Groove-Pin	2	S-689	Rivet	4
IK-1858	Shaft	4			
IA-901	Pin	1	IMS-A-1100-C	DIFFERENTIAL Assembly	
S-1437	Cotter Pin	4	IM-644-C	Gear	1
IK-1860	Lever	4	IM-654	Gear	2
IK-1863	Sleeve	4	IMS-1100	Differential	1
IK-1864	Screw	2	IM-1101	Pin	2
IK-1866	Bushing	1	IM-1102	Ring	2
IK-1867	Bushing	1	S-671	Rivet	6
IK-1869	Transfer	1	S-690	Rivet	4
IKS-949-A	SEAT Assembly				
IK-949-A	Pan	1	IMS-A-1100-D	DIFFERENTIAL Assembly	
IK-952	Handle	1	IM-644-D	Gear	1
932016	Cotter Pin	1	IM-1102	Ring	2
920009	Washer	1	IM-1101	Pin	2
IK-953	Latch	1	IMS-1100	Differential	1
IK-954	Spring	1	IM-654	Gear	2
IKS-1851-A	Support	1	S-669	Rivet	6
IK-1854-A	Spring	1	S-689	Rivet	4
IKS-1855-A	Stud	2			
932284	Groove-Pin	1	IMS-A-1100-E	DIFFERENTIAL Assembly	
IK-1857-A	Shaft	1	IM-644-E	Gear	1
IK-1858-A	Shaft	2	IM-654	Gear	2
IKS-1860-A	Lever	1	IMS-1100-A	Differential	1
IK-1869-A	Transfer	2	IM-1101	Pin	2
IK-1870	Gear	1	IM-1102	Ring	2
S-1375	Pin	2	S-669	Rivet	6
920087	Lock Washer	2	S-689	Rivet	4
915153	Nut	2			
IK-1871	Gear	1			

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1MSA-1100-F	DIFFERENTIAL Assembly	1	1MSA-1556	Continued	2
1M-644-C		2	915667	Nut	1
1M-654		1	932119	Pin	1
1MS-1100-A		2	1K-273	End	1
1M-1101		2	1K-291	Spring	1
1M-1102		2	1K-883-G	Bar	1
S-671	DIFFERENTIAL Assembly	6	1KS-885	Guide	1
S-690		4	1K-1014-G	Clamp	1
			1K-1014-J	Clamp	2
			909039	Screw	2
1MSA-1100-G		1	920080	Lock Washer	1
1M-644-D		2	915539	Nut	1
1M-654	DIFFERENTIAL	1	1B-1381-A	Spring	1
1MS-1100-A		2	1B-1507	Spring	1
1M-1101		2	1K-1552	Pedal	1
1M-1102		2	1KS-1553-A	Rest	1
S-669		6	908354	Cap Screw	2
S-689		4	920085	Lock Washer	2
1KSA-1150-A	STEERING Conversion Package	1	908299	Cap Screw	2
1K-502-D		1	920081	Lock Washer	2
1K-715-D		1	915147	Nut	2
1K-717-D		1	1MS-1556	Control	1
1KS-750-C		1	920005	Washer	1
S-3150		2	1K-1559	Connector	1
908366	STEERING Conversion Package	1	1K-1560	Pin	1
920085		3	1K-1561	Pin	2
1K-1150-A		1	1K-1569-A	Latch	1
1KS-1161-A		2			
1K-6772-A		1			
		1	1KS-1650	CLUTCH Complete, Power Take-Off	1
1KSR-1150-A	STEERING Conversion Package	1	1K-1651	Housing	1
1K-502-D		1	1KSA-1655	Plate and Lever	1
1K-715-D		1	1KS-1656	Plate and Facings	2
1K-717-D		1	1K-1657	Plate	1
1KS-750-C		1	1K-1662	Link	3
S-3150		2	1K-1663	Ring	6
908366	STEERING Conversion Package	2	1K-1664	Pin	3
920085		1	1K-1664-A	Pin	3
1K-1150-A		3	1K-1665-A	Spring	3
1KS-1161-A		1	1K-1666	Shim	3
1K-6772-A		2	1KS-1667	Plate	1
		1	1KS-1671	Sleeve	1
1AS-1160-A	TIE ROD END	1	920082	Lock Washer	6
1CA-6952		1	908464	Cap Screw	6
1C-6953-A		1	1KSA-1655	PLATE And Lever Assembly, Clutch	
1A-6954-A		1	1KS-1655	Pressure	1
1C-6956		1	1K-1659	Plate With Sleeve	6
1C-6951		1	1K-1660	Lever	3
1KS-1161-B	TIE ROD END	1	1K-1661	Pin	3
1C-6951		1	1K-1663	Roller	3
1K-6952		1		Ring	
1C-6953-A		1	1KS-1667	PLATE, Power Take-Off Clutch Back	
1K-6955		1	1K-1667	Plate	1
1C-6956		1	1K-1668-B	Washer	1
1CS-1510	ARM, Power Lift Trip - Front	1	1K-1669	Plate	1
1B-1510		1	1K-1670	Ring	1
1C-1511		1			
1B-1512		1	1KS-1673	BEARING, Power Take-Off Release	
1B-1523		1	1K-1672	Bearing	1
1B-1526		1	1K-1673	Bearing	1
1BS-1520-B	CARRIER, Roller and Pin, Power Lift	1	915634	Nut	2
1B-1523		1	908634	Cap Screw	2
1B-1524-A		1	939017	Fitting	1
			1KS-1686	LEVER, Power Take-Off Clutch	
1MSA-1556		1	1K-1686	Release	1
1M-264-A	ACCELERATOR Package, Foot	1	1K-1687	Lever	1
932000		8	1K-1688	Latch	1
1KS-265		1	915113	Pin	1
920007		2	S-1358	Nut	1
1B-273		1	S-3092	Pin	1
		1		Cap Screw	1

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
IKSR-1686-B	LEVER Change-Over Package, Power Take-Off			SUSPENSION, Assembly	
1B-583	Key	2	IKSA-1851-A	Support	1
IK-1205-B	Cover	1	IKS-1851-A	Rubber	2
IK-1681-B	Shaft	1	IK-1854-A	Stud	1
IK-1682-A	Fork	1	S-1381	Pin	2
908333	Cap Screw	1	IK-1857-B	Shaft	2
920083	Lock Washer	2	IKS-1860-B	Lever	2
IK-1683-A	Pivot	2	IK-1865	Washer	2
IKS-1686-B	Lock Washer	1	IK-1870	Gear	2
IK-1688-A	Bolt	1	IK-1871	Gear	1
920083	Lock Washer	1	S-1380	Pin	2
915085	Nut	1			
IK-1689-A	Rod	1	IKSB-1851-A	SUSPENSION Assembly	
932000	Cotter Pin	1	IKSA-1851-A	Suspension	1
908336	Cap Screw	1	IK-1872	Rail	1
915236	Nut	1	IK-1873	Rail	1
932555	Pin	1	908332	Cap Screw	4
			920083	Lock Washer	4
			915113	Nut	4
			908315	Cap Screw	4
			915112	Nut	1
1MSA-1702	INJECTION Tubing Set			HOUSING Repair Package, Reservoir	
IMS-1702	Tube	1	IKSR-2002-C	Housing	1
IM-1703	Tube	1	IK-2002-C	Plug	4
IM-1704	Tube	1	1H-212	Gasket	1
IM-1705	Tube	1	IK-2039	Plug	1
IM-1706	Tube	1	IKR-2138	Pin	1
IM-1707	Tube	1	S-896	Nut	1
S-1966	Sleeve	12			
S-1996	Nut	12			
1MSA-1702-A	INJECTION Tubing Set			VALVE Assembly, Selector	
IMS-1702-A	Tube	1	IKSA-2007	Body	1
IMS-1703-A	Tube	1	IK-2007	Plunger	1
IMS-1704-A	Tube	1	IK-2009	Seat	1
IMS-1705-A	Tube	1	IK-2010	Ball	2
IMS-1706-A	Tube	1	S-3735	Spring	2
IMS-1707-A	Tube	1	IK-2012	Guide	2
			IK-2011	Snap Ring	2
			IK-2030	Joint	2
			IK-2036	Washer	1
			IK-2034	Spring	1
			IK-2033	Spool	2
			IK-2008	"0" Ring	1
			IK-2028	"0" Ring	2
			IK-2027	Plug	2
			S-1919	Snap Ring	1
			1B-1073	Valve	1
			IKS-2024-B		1
IKS-1708-A	NOZZLE HOLDER			VALVE Assembly, Selector	
IK-5876	Cap	1	IKSA-2007-A	Body	1
IK-5877	Screw	1	IK-2007-A	Plunger	1
IK-5878	Nut	1	IK-2009	Seat	2
IK-5879	Nut	1	IK-2010	Ball	2
IK-5880	Seat	1	S-3735	Spring	2
IK-5881	Gasket	1	IK-2012	Guide	2
IK-5882	Spring	1	IK-2011	Snap Ring	2
IK-5883	Body	1	IK-2030	Joint	1
IK-5884	Seat	1	IK-2036	Washer	1
IK-5885	Nut	1	IK-2033	Spring	2
			IK-2008	Spool	2
			IK-2028	"0" Ring	2
			IK-2027	"0" Ring	2
			IK-2080	Shim	1
			S-1919	Plug	2
			1B-1073	Snap Ring	1
			IKS-2024-B	Valve	1
IKS-1709-A	INJECTOR			VALVE Assembly, Selector	
IKS-1708-A	Holder	1	IKSA-2007-A	Body	1
IK-1709	Nozzle	1	IK-2007-A	Plunger	1
			IK-2009	Seat	2
			IK-2010	Ball	2
			S-3735	Spring	2
			IK-2012	Guide	2
			IK-2011	Snap Ring	2
			IK-2030	Joint	1
			IK-2036	Washer	1
			IK-2033	Spring	2
			IK-2008	Spool	2
			IK-2028	"0" Ring	2
			IK-2027	"0" Ring	2
			IK-2080	Shim	1
			S-1919	Plug	2
			1B-1073	Snap Ring	1
			IKS-2024-B	Valve	1
IMS-1720	FUEL LINE			VALVE Assembly, Selector	
IM-1720	Line	1	IKSA-2007-A	Body	1
SS-1994	Connector	1	IK-2007-A	Plunger	1
SS-1999	Elbow	1	IK-2009	Seat	2
			IK-2010	Ball	2
			S-3735	Spring	2
			IK-2012	Guide	2
			IK-2011	Snap Ring	2
			IK-2030	Joint	1
			IK-2036	Washer	1
			IK-2033	Spring	2
			IK-2008	Spool	2
			IK-2028	"0" Ring	2
			IK-2027	"0" Ring	2
			IK-2080	Shim	1
			S-1919	Plug	2
			1B-1073	Snap Ring	1
			IKS-2024-B	Valve	1
IKS-1722	CONNECTOR AND RESTRICTOR			VALVE Assembly, Selector	
IK-1722	Connector	1	IKSA-2007-A	Body	1
IK-1723	Restrictor	1	IK-2007-A	Plunger	1
			IK-2009	Seat	2
			IK-2010	Ball	2
			S-3735	Spring	2
			IK-2012	Guide	2
			IK-2011	Snap Ring	2
			IK-2030	Joint	1
			IK-2036	Washer	1
			IK-2033	Spring	2
			IK-2008	Spool	2
			IK-2028	"0" Ring	2
			IK-2027	"0" Ring	2
			IK-2080	Shim	1
			S-1919	Plug	2
			1B-1073	Snap Ring	1
			IKS-2024-B	Valve	1
1MSR-1728-A	FILTER Package, Fuel			VALVE Assembly, Selector	
IKS-842-D	Bracket	1	IKSA-2007-A	Body	1
IK-842-E	Bracket	1	IK-2007-A	Plunger	1
IMS-1716-F	Line	1	IK-2009	Seat	2
IMS-1716-G	Line	1	IK-2010	Ball	2
IMS-1720-C	Line	1	S-3735	Spring	2
1L-1729	Clamp	1	IK-2012	Guide	2
S-2597	Screw	2	IK-2011	Snap Ring	2
920081	Lock Washer	2	IK-2030	Joint	1
915147	Nut	2	IK-2036	Washer	1
92706	Element	2	IK-2033	Spring	2
			IK-2008	Spool	2
			IK-2028	"0" Ring	2
			IK-2027	"0" Ring	2
			IK-2080	Shim	1
			S-1919	Plug	2
			1B-1073	Snap Ring	1
			IKS-2024-B	Valve	1
				VALVE Assembly, Selector	
				(Includes the same parts as	
				IKSA-2007-A except it is assembled	
				for left hand installation)	

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1KSR-2202-A	ELECTROMAGNETIC Cylinder Change-Over Package		1MSRA-2600-A		
IKS-2091-D	Harness	1	IMS-1119-B	Continued	1
IKS-2118-A	Wire	1	IMS-1120-B	Pedal	1
IK-2117	Relay	1	932037	Cotter Pin	2
909019	Screw	2	S-1371	Pin	1
920152	Lock Washer	2	IMS-1121-A	Latch	2
915111	Nut	2	920015	Washer	1
S-2553	Screw	4	IM-1122-A	Cap Screw	1
IKSF-2202-A	Head	1	IM-1125-B	Link	1
			932016	Cotter Pin	2
IKSB-2361	SERVICE Package		IM-1413-C	Lever	4
IK-2361	Frame	1	IM-1413-D	Lever	1
IK-2380	Pin	2	IM-1417	Clip	1
IK-2374	Snap Ring	2	IMS-1421-A	Shaft	1
			IM-1423	Bracket	1
1MSRA-2600	DISC Brake Field Change-Over Package		908345	Cap Screw	1
IMR-645	Extension	2	920084	Lock Washer	2
IMR-646	Spindle	2	IH-1507	Spring	2
IKR-647	Washer	2	IKSR-2600-A	Brake	2
S-2051	Nut	2	IK-2615	Rod	2
IKS-899-A	Rod	2	IK-2617	Nut	2
1A-901	Pin	1	915087	Nut	2
932016	Cotter Pin	2	IM-1110	Seal	2
1B-901	Pin	2			
932008	Cotter Pin	3	1LSR-3330-A	SWAY CHAIN Field Change-Over Pkg.	
IK-901	Pin	3	1L-3330-A	Chain	2
IM-1104	Housing	2	1E-3332	Clevis	4
IK-1112-A	Cover	2	1E-3333	Pin	4
908358	Cap Screw	2	932016	Cotter Pin	4
920085	Lock Washer	2	1E-3336	Coupling	4
IK-1115-B	Stud	6	908535	Cap Screw	4
IM-1119-A	Pedal	8	S-2058	Nut	1
IM-1120-A	Pedal	10	1E-3337	Bolt	1
932045	Cotter Pin	1	S-2056	Nut	2
IK-1124-B	Pin	2	920011	Washer	2
IM-1125-A	Rod	2	920013	Washer	4
S-1365	Pin	2			
IM-1413-A	Lever	1	1LSR-3330-B	SWAY CHAIN Field Change-Over Pkg.	
IM-1413-B	Lever	1	1E-3332	Chain	2
IM-1430-B	Bar	1	1E-3333	Clevis	4
IK-1431	Pin	1	932016	Pin	4
932008	Cotter Pin	1	1E-3336	Cotter Pin	4
IKSR-2600-A	Brake	1	1E-3336	Coupling	2
IK-2615	Rod	2	1E-3337	Bolt	2
IK-2617	Nut	2	S-2056	Nut	2
915087	Nut	2	920011	Washer	2
S-1185	Set Screw	2	920013	Washer	4
IM-1110	Seal	2			
908321	Cap Screw	2	1LS-3351	HOUSING Assembly	
932017	Cotter Pin	1	IL-3351	Housing	1
			939001	Fitting	1
1MSRA-2600-A	DISC Brake Field Change-Over Package		935026	Plug	1
IMR-645	Extension	2	S-1376	Pin	1
S-1185	Set Screw	2	IL-3352	Shaft	1
IMR-646	Spindle	2	IL-3353	Pinion	1
IKR-647	Washer	4	IL-3354	Washer	1
S-2051	Nut	2	1LS-3355	Crank	1
932008	Cotter Pin	2			
1A-901	Pin	2	ILS-3351-A	HOUSING Assembly	
IK-901	Pin	2	IH-1054	Snap Ring	1
IMR-902-C	Pin	2	IL-3351-A	Housing	1
IM-904-B	Clip	2	S-1187	Screw	1
IM-906-A	Link	2	915267	Nut	1
932016	Cotter Pin	2	939049	Fitting	1
IMR-939-A	Spacer	1	IL-3352-A	Shaft	1
IM-1104	Housing	2	IL-3353-A	Pinion	1
IK-1112-A	Cover	2	S-1388	Pin	1
908358	Cap Screw	2	IL-3354-A	Plate	1
920085	Lock Washer	5	915269	Screw	1
IK-1115-B	Stud	4	IL-3355-A	Nut	1
			IL-3357	Crank	1
			937082	Gear	1
			IL-3358	Key	1
			IL-3359	Washer	1
			ILS-5035	Bushing	1
				Bearing	1

DETAILS OF ASSEMBLY

Part Number	Description	No. Req.	Part Number	Description	No. Req.
1HS-7655	GASKET SET, Carburetor	1			
1B-396	Gasket	1			
1H-7653	Gasket	1			
1H-7654	Gasket	1			
1H-7655	Gasket	1			
1H-7668	Gasket	1			
1KS-7655	GASKET SET, Carburetor	1			
1H-7653	Gasket	1			
1F-7654	Gasket	1			
1K-7655	Gasket	1			
1K-7668	Gasket	1			
1KS-7655-A	GASKET SET, Carburetor	1			
1K-7621-A	Gasket	1			
1B-7603	Washer	1			
1B-7632-A	Washer	2			
1B-7633	Washer	1			
1MSR-7670	REPAIR KIT, Carburetor	1			
1HS-7805	Float	1			
1MS-7806	Shaft And Lever	1			
1B-396	Gasket	1			
1H-7611	Packing	1			
1H-7612	Retainer	1			
1MS-7614	Needle	1			
1HS-7623	Gasket And Seat	1			
1H-7626	Shaft	1			
1HS-7655	Gasket Package	1			
1H-7666	Packing	1			
1H-7667	Retainer	1			
1KSR-7670-C	REPAIR KIT, Carburetor	1			
1K-7608-A	Seal	1			
1K-7626	Retainer	1			
1B-7639-B	Plug	1			
1K-7610	Screw	2			
1B-7631-A	Needle	1			
1B-7638-A	Axle	1			
1K-7621-A	Gasket	1			
1K-7643	Screw	2			
1B-7608-B	Washer	1			
1B-7626-B	Retainer	1			
1B-7639-B	Plug	1			
1K-7666	Disc	1			
1K-7610	Screw	2			
920078	Lock Washer	2			
1B-7632-A	Washer	1			
1K-7620	Jet	1			
1B-7633	Washer	1			
1K-7617	Jet	1			
1B-7603	Washer	1			
1K-7658	Jet	1			
1KS-7618	Valve	1			
1B-7632-A	Washer	1			
1KSR-7670-H	REPAIR KIT, Carburetor	1			
1KS-7606	Shaft	1			
1C-7643-A	Screw	4			
1KS-7655	Gasket	1			
1A-7630	Spring	1			
1H-7658	Spring	1			
1F-7626	Shaft	1			
1H-7628	Needle	1			
1H-7666	Packing	1			
1K-7666-A	Packing	1			
1H-7613	Jet	1			
1K-7641	Retainer	1			
1K-7667	Cup	1			
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